

RZ 3 / 5 SERIES

PARTS LIST

Version 3.0

February, 2005

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MACHINE MODELS

Refer to the chart below for the "Remark" column in this parts list.

The "REF" alphabets in the chart below is marked in the "Remark" column within the parts list where applicable.

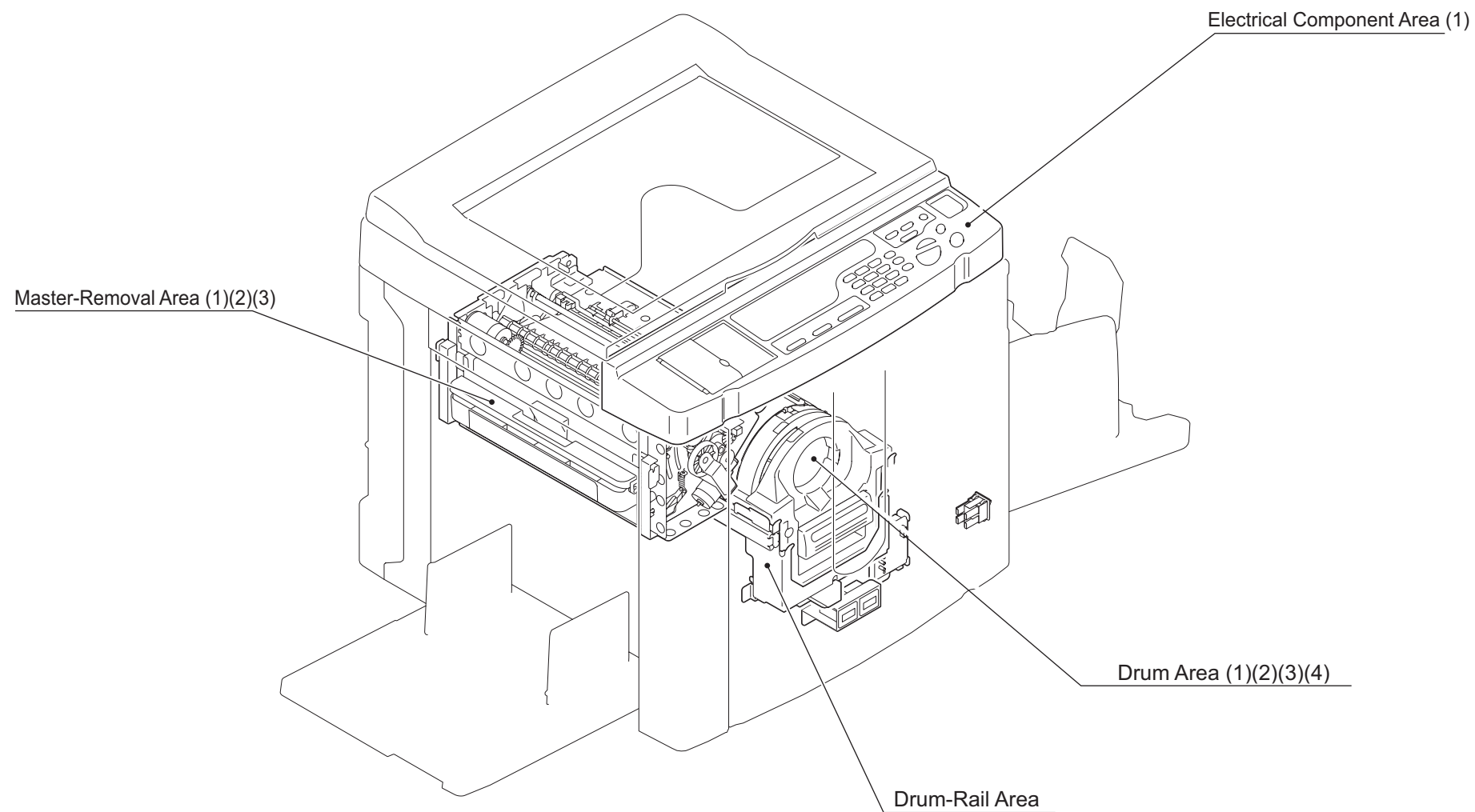
RZ 3 Series

Area & Voltage	Model Name	Dpi	REF
USA 100 volts	RZ390	D600	UI
	RZ310	D600	UI
USA 200 volts	RZ370	D600	UP
Europe 200 volts	RZ370	D600	EP
	RZ300	D600	EP
Asia 100 volts	RZ370	D600	AN
Asia 200 volts	RZ370	D600	AW
	RZ330	D600	AW
China200 volts	RZ370	D600	C/CN

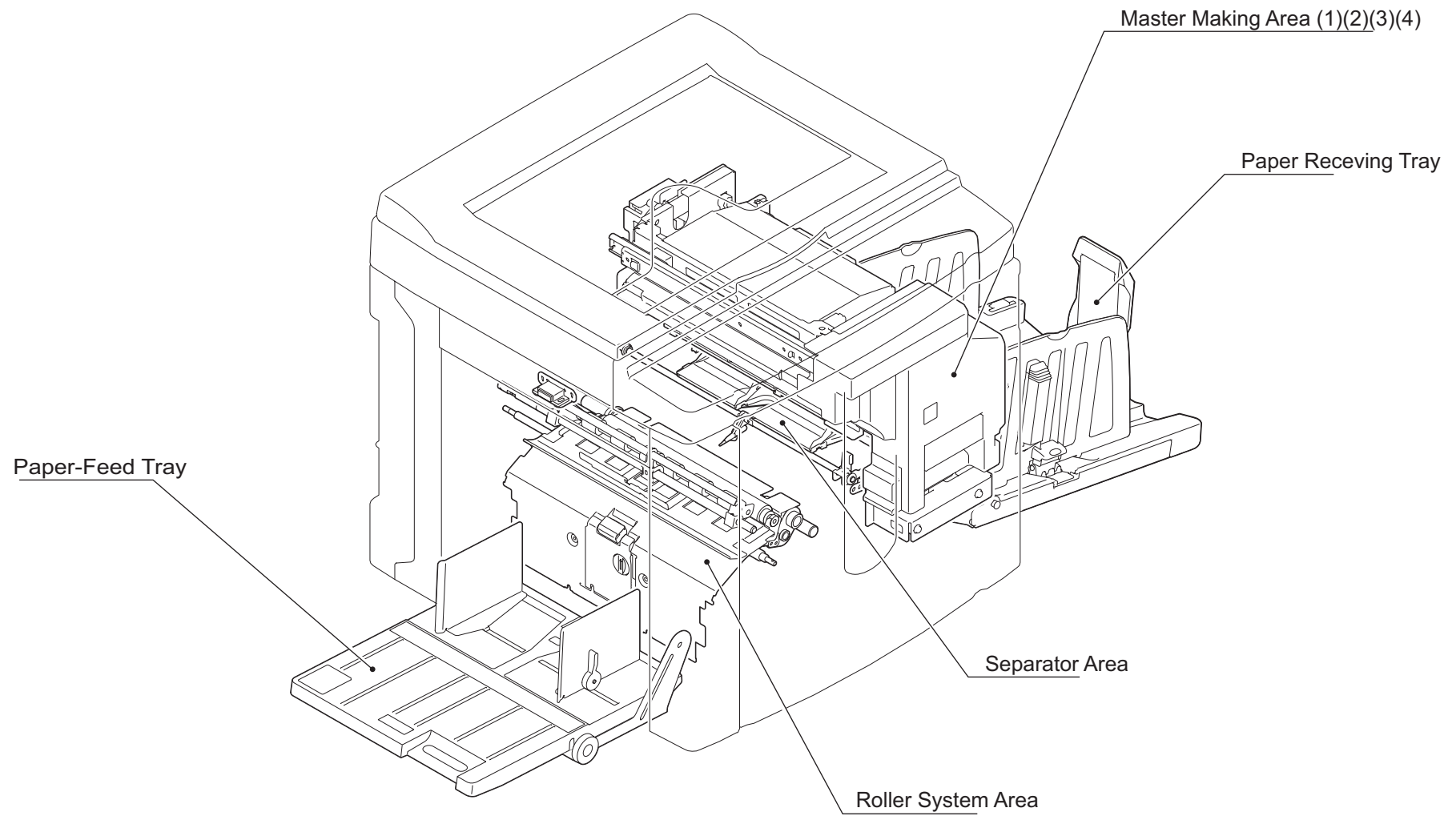
RZ 5 Series

Area & Voltage	Model Name	Dpi	REF
USA 100 volts	RZ590	D600	UI
	RZ510	D600	UI
USA 200 volts	RZ570	D600	UP
Europe 200 volts	RZ570	D600	EP
	RZ500	D600	EP
Asia 100 volts	RZ570	D600	AN
Asia 200 volts	RZ570	D600	AW

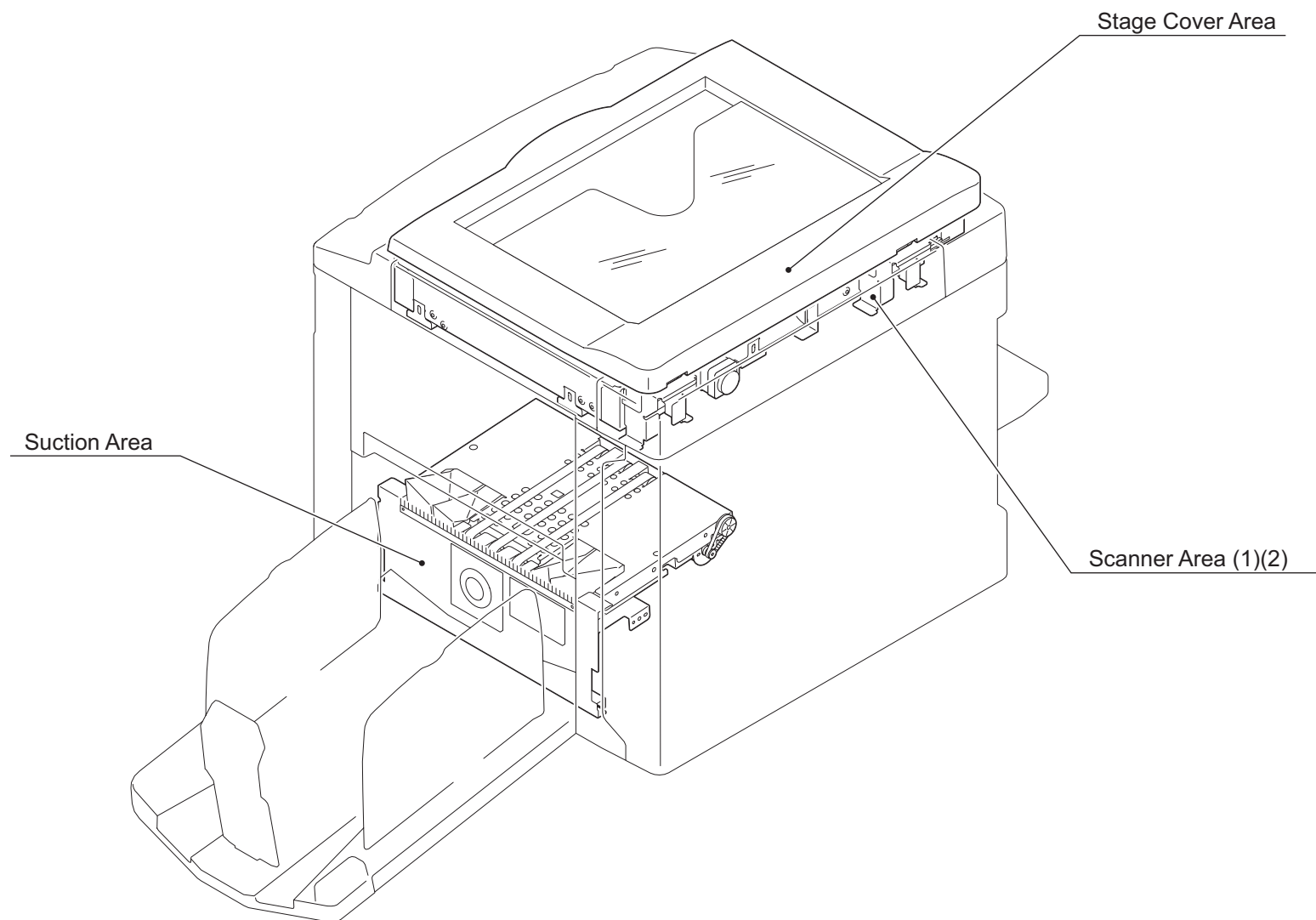
Component 1



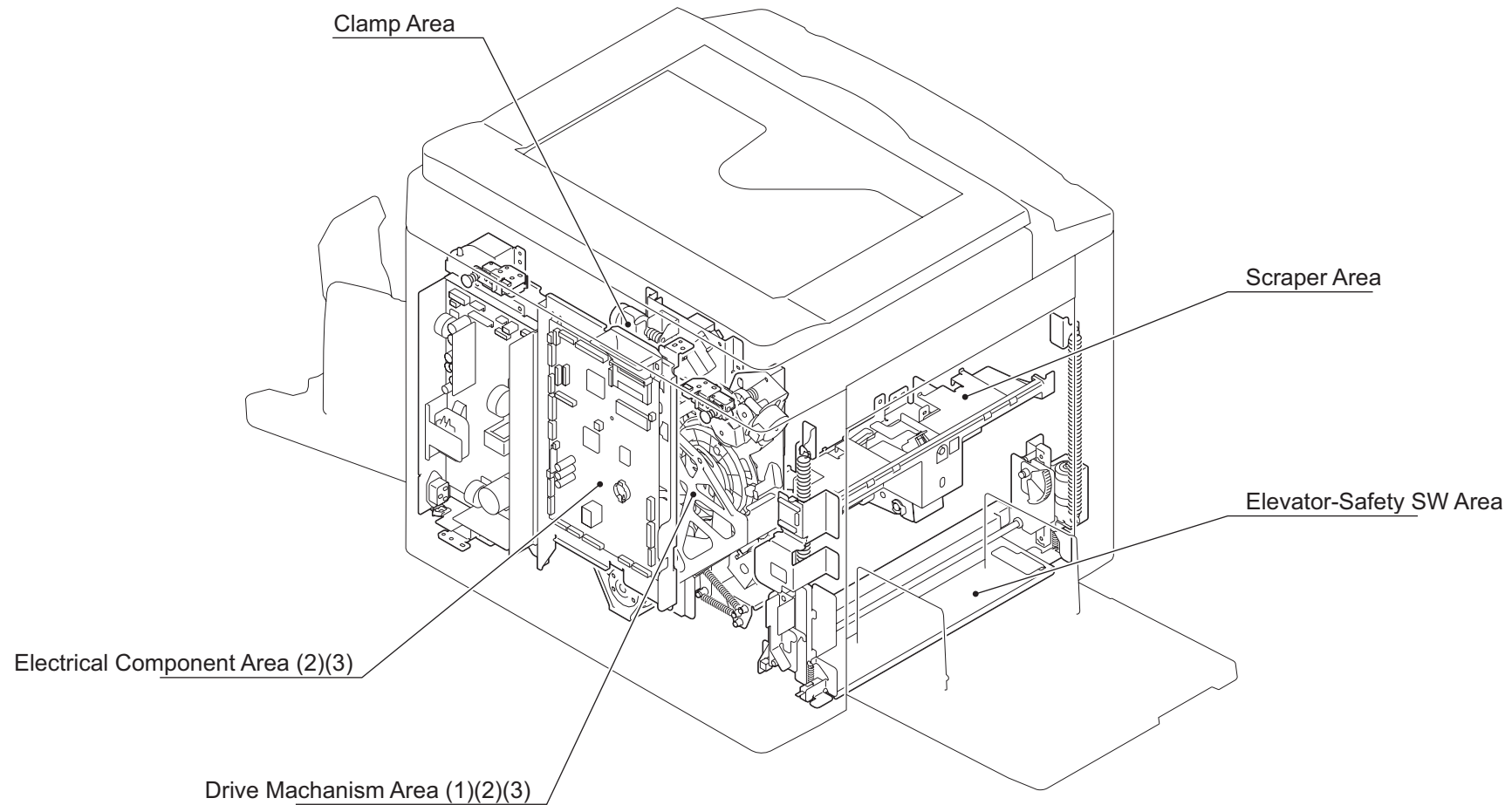
Component 2



Component 3



Component 4



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Amended note (Version comparison)



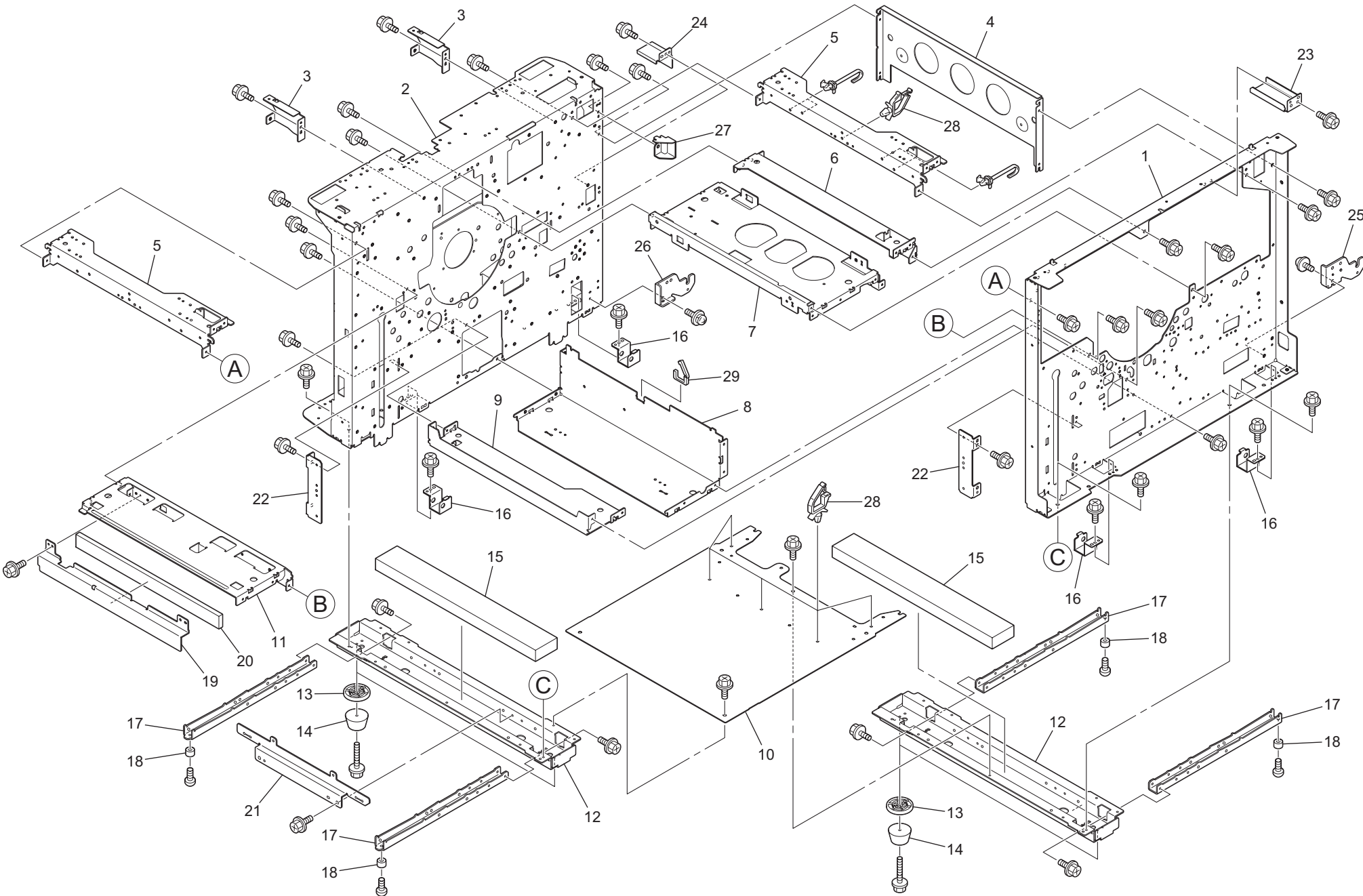
Yellow marked parts are RZ5 new parts or modification parts.



Blue marked parts are just last 3 digits number change or minor note.

Fig1. Main Body Area

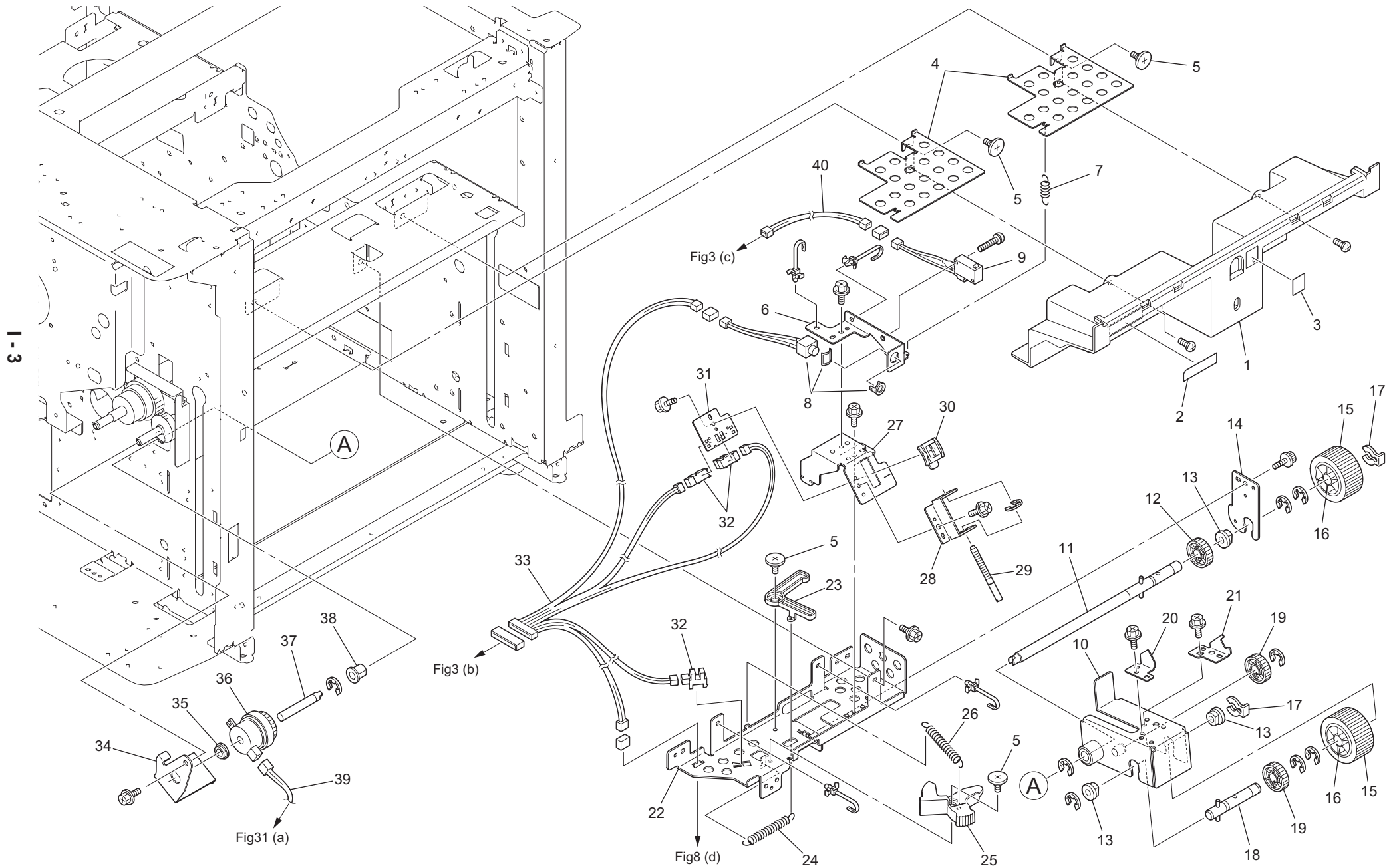
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Fig2. Scraper Area

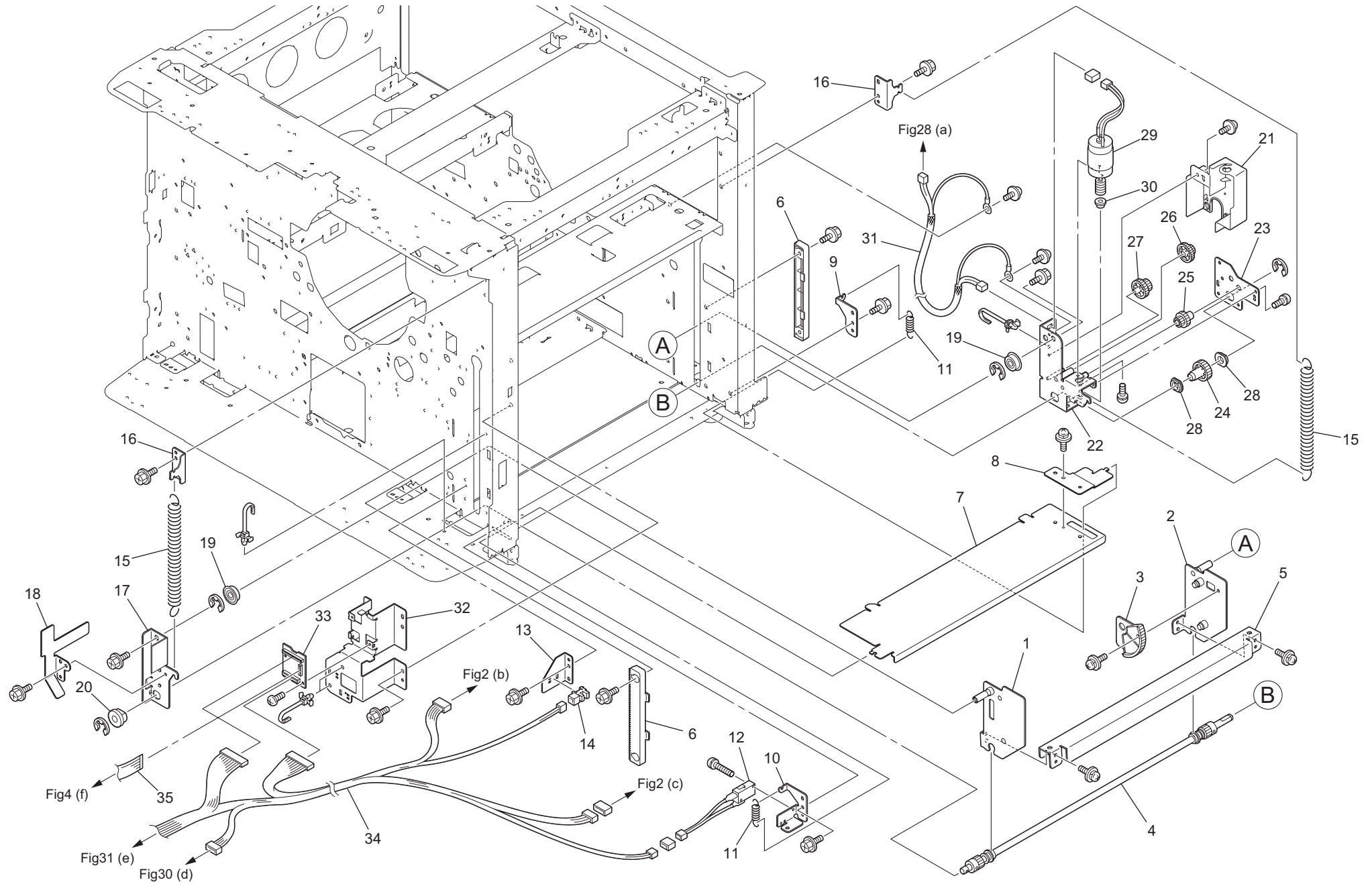


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[illegible]

Fig3. Elevator-Safety SW Area

1-5



No.	Part No.	Part Name	Q'ty	Remark
1	023-12207-403	Side Frame R; Elevator	1	
2	023-12216-500	Side Frame F; Elevator	1	
3	023-12261-009	Absorber Gear II; P.-F.	1	
4	023-75159-050	Elevator Shaft Ass'y	1	
5	023-12232-106	Reinforcement Plate; Elevator	1	
6	023-12201-006	Elevator Rack; P.-F.	2	
7	023-12205-001	Lower limit Frame; P.-F.	1	
8	023-12206-008	Support; Lower limit Frame; P.-F.	1	
9	023-12251-003	Bracket F; Spring; Lower Safety SW	1	
10	023-12252-000	Bracket R; Spring; Lower Safety SW	1	
11	023-12237-000	Spring; Elevator Safety SW; Lower	2	
12	023-53023-007	Elevator Safety SW	1	
13	023-12233-102	Bracket; Lower limit Sensor	1	
14	444-30008-002	Sensor; LG-248NI1	1	
15	023-12202-002	Spring; Elevator	2	
16	023-12203-009	Bracket; Elevator Spring; P.-F.	2	
17	023-12231-002	Hook Rear; Elevator Spring	1	
18	023-12238-007	Guide; Flexible Wire; P.-F.	1	
19	600-50057-006	Bearing;Flaw678 ZZA	2	
20	607-15000-000	Metal; f8X13/12X5;16X2	1	
	023-75078-050	Elevator Motor Assy(21-30)	1	
21	023-12247-006	*Cover; Elevator Motor	1	
22	023-12234-001	*Motor Chassis; Elevator Motor	1	
23	023-12223-000	*Gear Cover; Elevator Motor	1	
24	612-10009-107	*Gear; M1x24	1	
25	612-80011-001	*Gear; M0.8X23+M0.8X14	1	
26	612-80012-008	*Gear; M0.8X30+M0.8X14	1	
27	612-80013-004	*Gear; M0.8X29+M1X14	1	
28	023-12244-104	*Elevator Motor Collar	2	
29	023-74001-046	*Motor Assy (CWRS-445PA)	1	
30	030-19205-001	*Support; Clamp Worm	1	
31	023-12602-108	Wire Harness; Elevator Motor	1	
32	023-12257-001	Bracket; Paper Feed Junction PCB	1	
33	023-50036-108	Junction PCB; Paper Feed	1	

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Fig4. Paper-Feed Tray

1-7

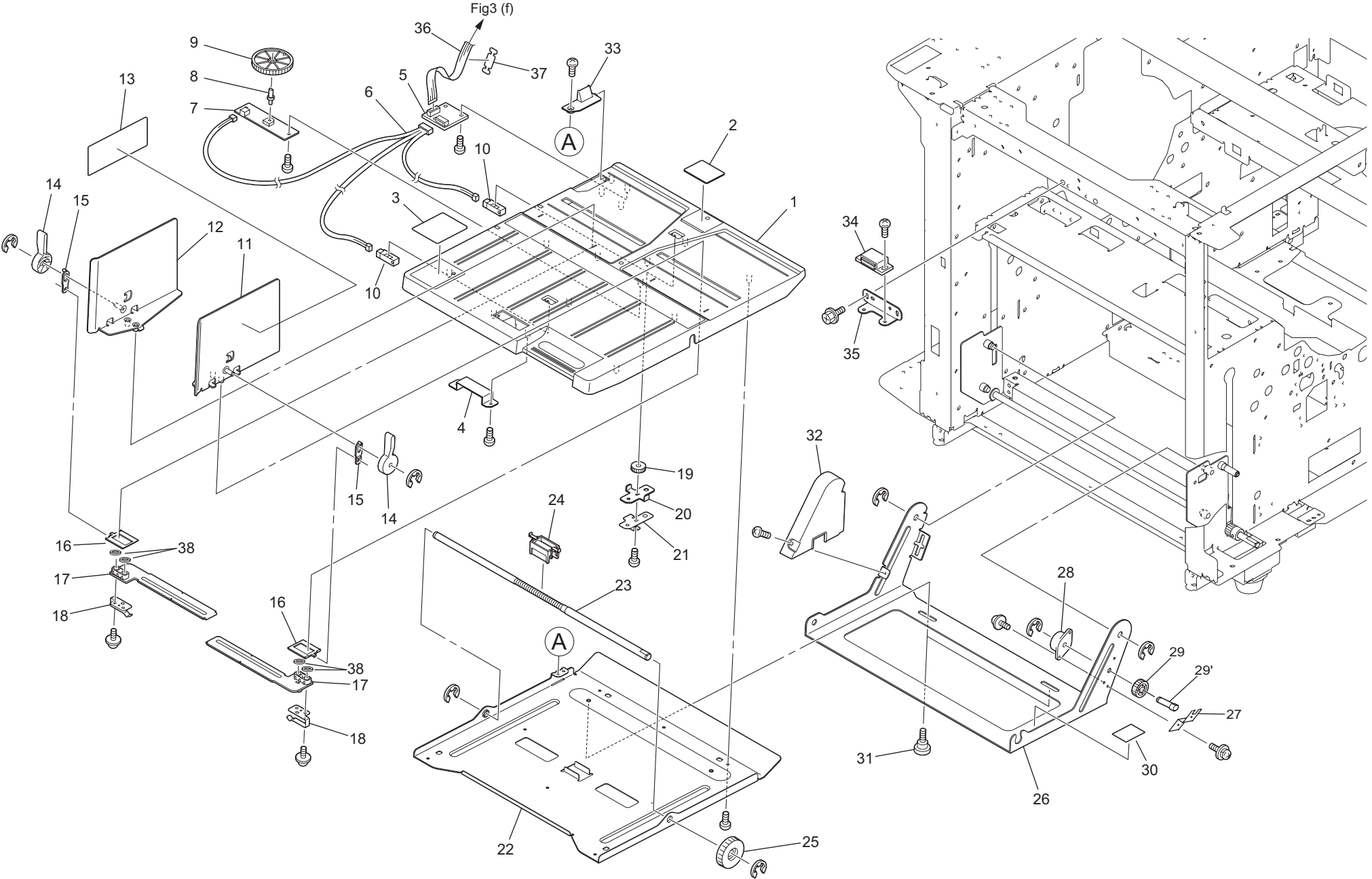
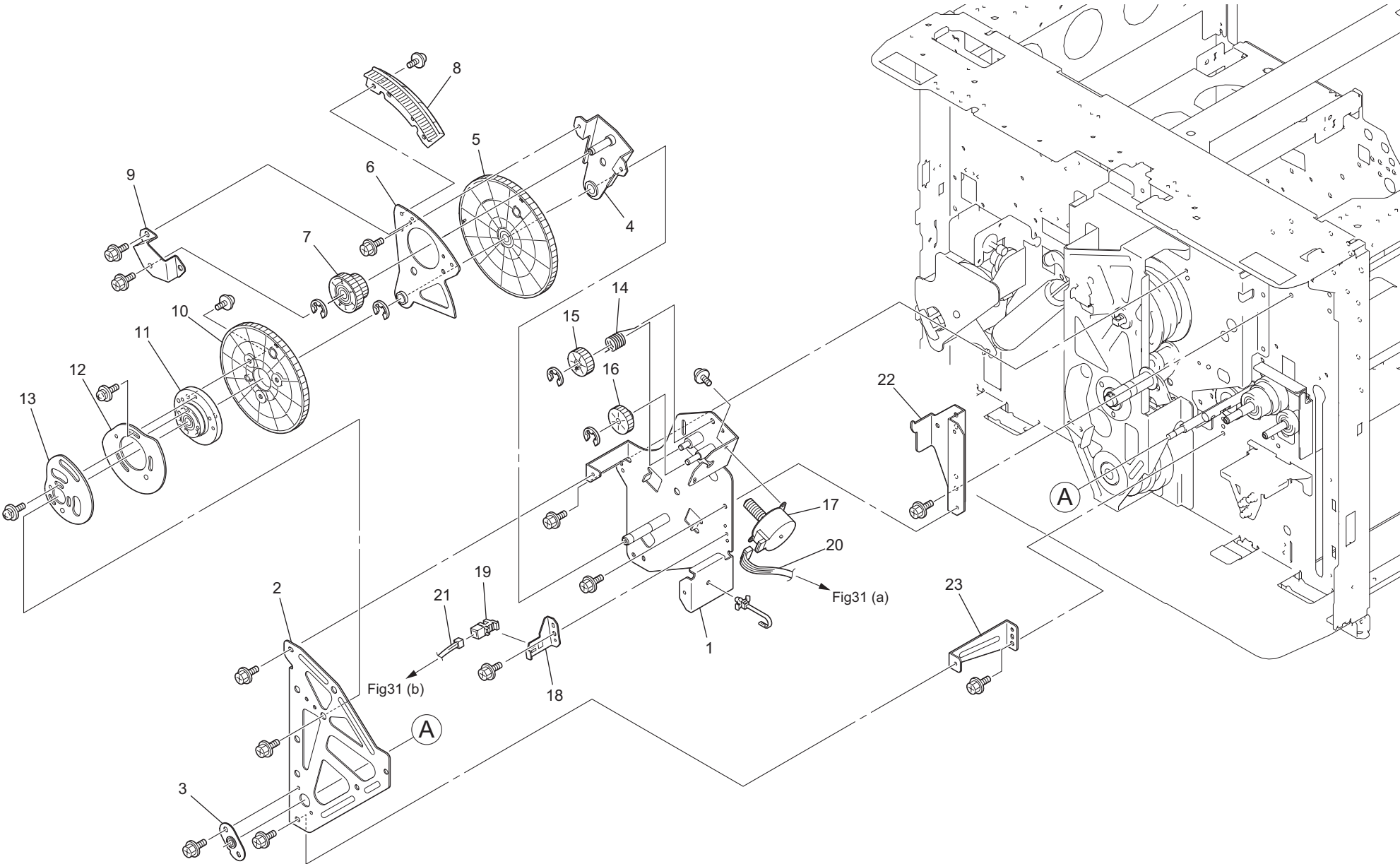


Fig5. Drive Mechanism Area (1)

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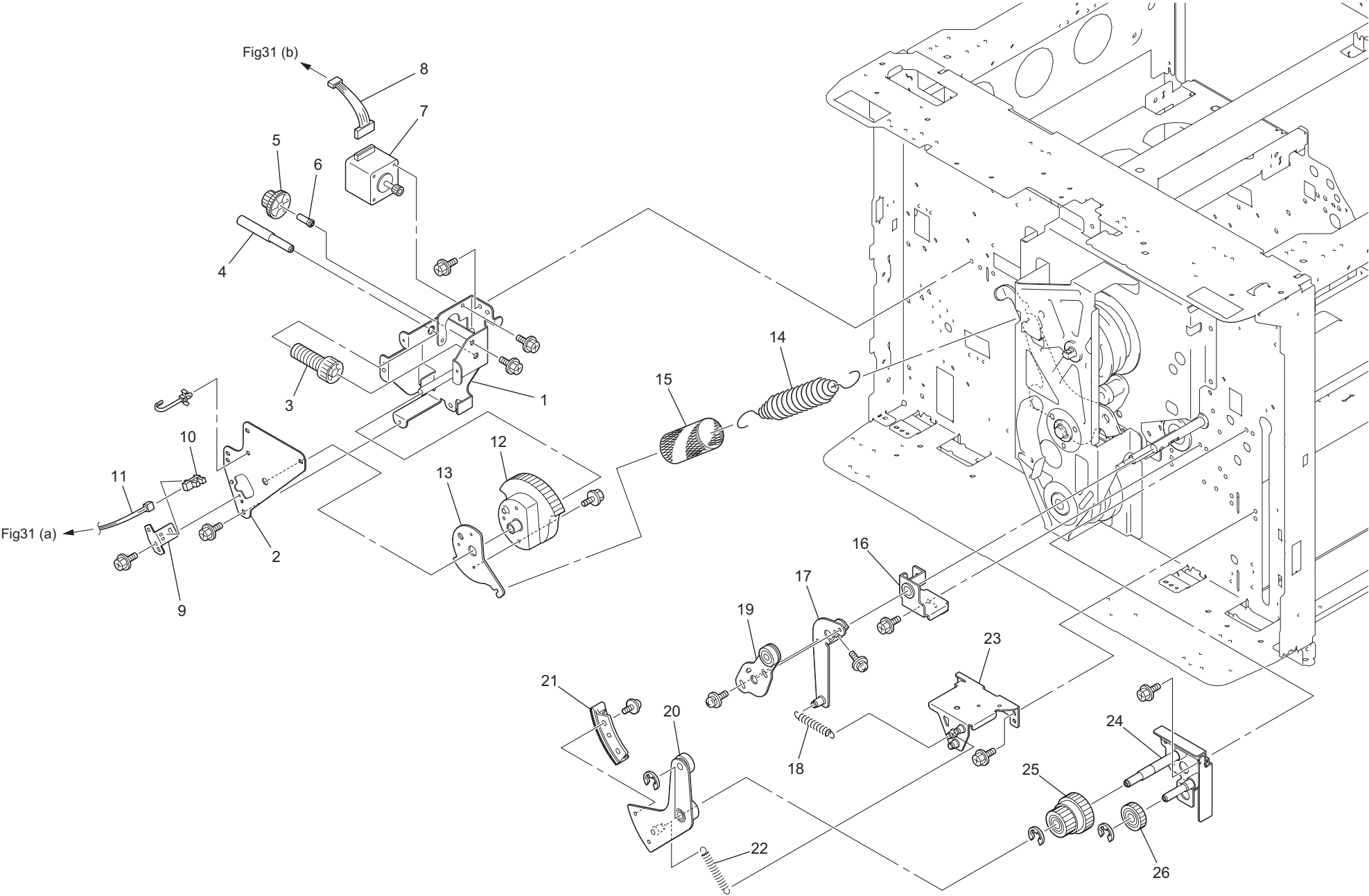


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Fig6. Drive Mechanism Area (2)

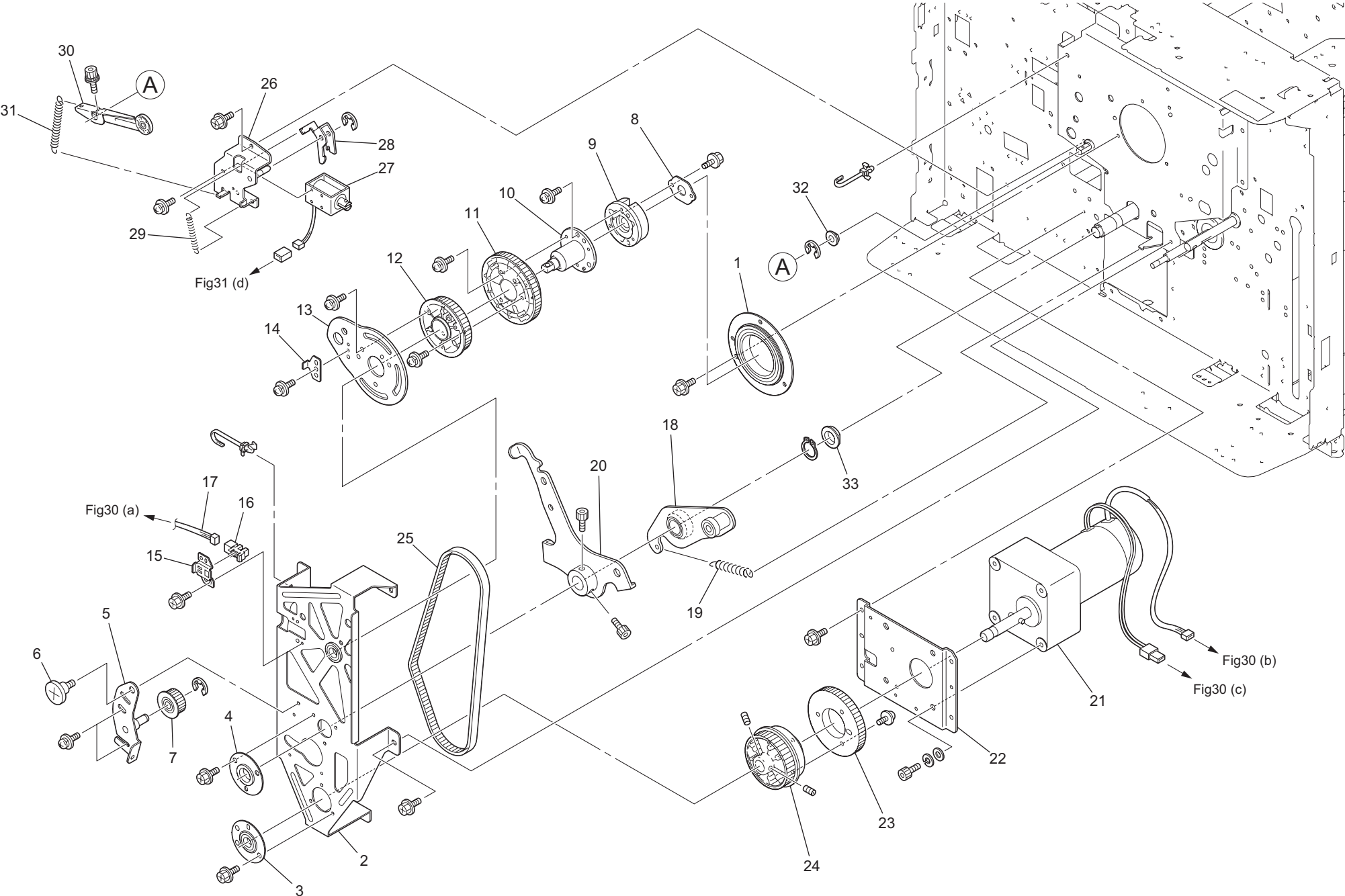
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Fig7. Drive Mechanism Area (3)

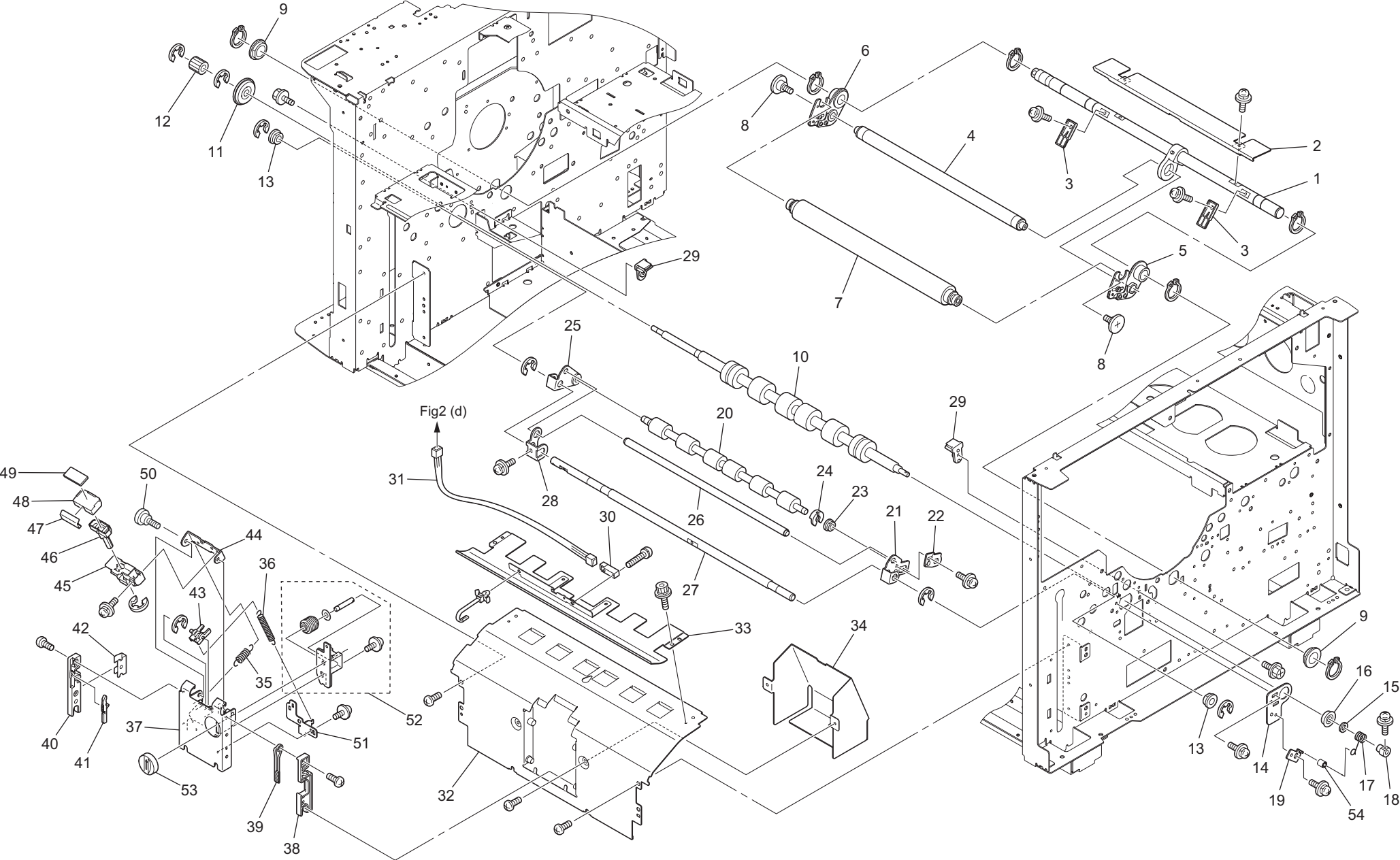


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Fig8. Roller System Area

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No.	Part No.	Part Name	Q'ty	Remark
1	023-19007-108	Pressure Shaft	1	
2	023-19013-108	Paper Guide; Pressure	1	
3	023-19012-004	Stopper; Pressure Roller	2	
4	023-19004-109	Support Shaft; Pressure	1	
5	023-75071-056	Pressure Roller Support; Front Ass'y	1	
6	023-75072-052	Pressure Roller Support; Rear Ass'y	1	
7	023-74068-000	Pressure Roller Ass'y; A3	1	39x, 37x, 59x, 57x
7	023-75120-057	Pressure Roller Ass'y; A4	1	31x, 30x, 51x, 50x
7	023-75119-059	Pressure Roller Ass'y; B4	1	33x
8	635-17613-004	Stepped Screw;6X1.8;M3X4	2	
9	607-10003-001	Metal;F16X22/19X6;26X2	2	
	023-75093-050	Timing Roller Assy(10-12)	1	
10	023-12501-000	*Timing Roller	1	
11	023-12503-002	*Bearing; Timing Roller	1	
12	612-02101-207	*Gear; M1X15X12	1	
13	607-16001-000	Metal;F10X15/14X6;18X2	2	
14	023-12507-105	Adj. Plate; Timing Roller	1	
15	639-00610-000	P Washer; 6X13.5X1	1	
16	601-10195-004	Bearing; Ddlf-1910ZZR	1	
17	030-14476-201	Load Spring	1	
18	023-12510-009	Collar; Load Spring	1	
19	030-14458-203	Fix Plate; Load Spring	1	
	023-75080-055	Guide Roller Assy(20-28)	1	
20	023-12511-005	*Guide Roller	1	
21	023-12515-000	*Support F; Guide Roller	1	
22	023-12545-007	*Adj. Plate; Guide Roller	1	
23	607-40001-003	*Metal;F8X11/10X5.5;14X2	1	
24	023-12519-006	*Lock Plate; Guide Roller	1	
25	023-12516-007	*Support R; Guide Roller	1	
26	023-12513-008	*Pressure Shaft; Guide Roller	1	
27	023-12512-001	*Shaft; Guide Roller	1	
28	023-12514-004	*Pressure Plate; Guide Roller	1	
29	023-12537-004	Stay Holder; Guide Plate	2	
	023-75079-057	Guide Plate Assy(30-33)	1	

[illegible]

Fig9. Drum Area (1)

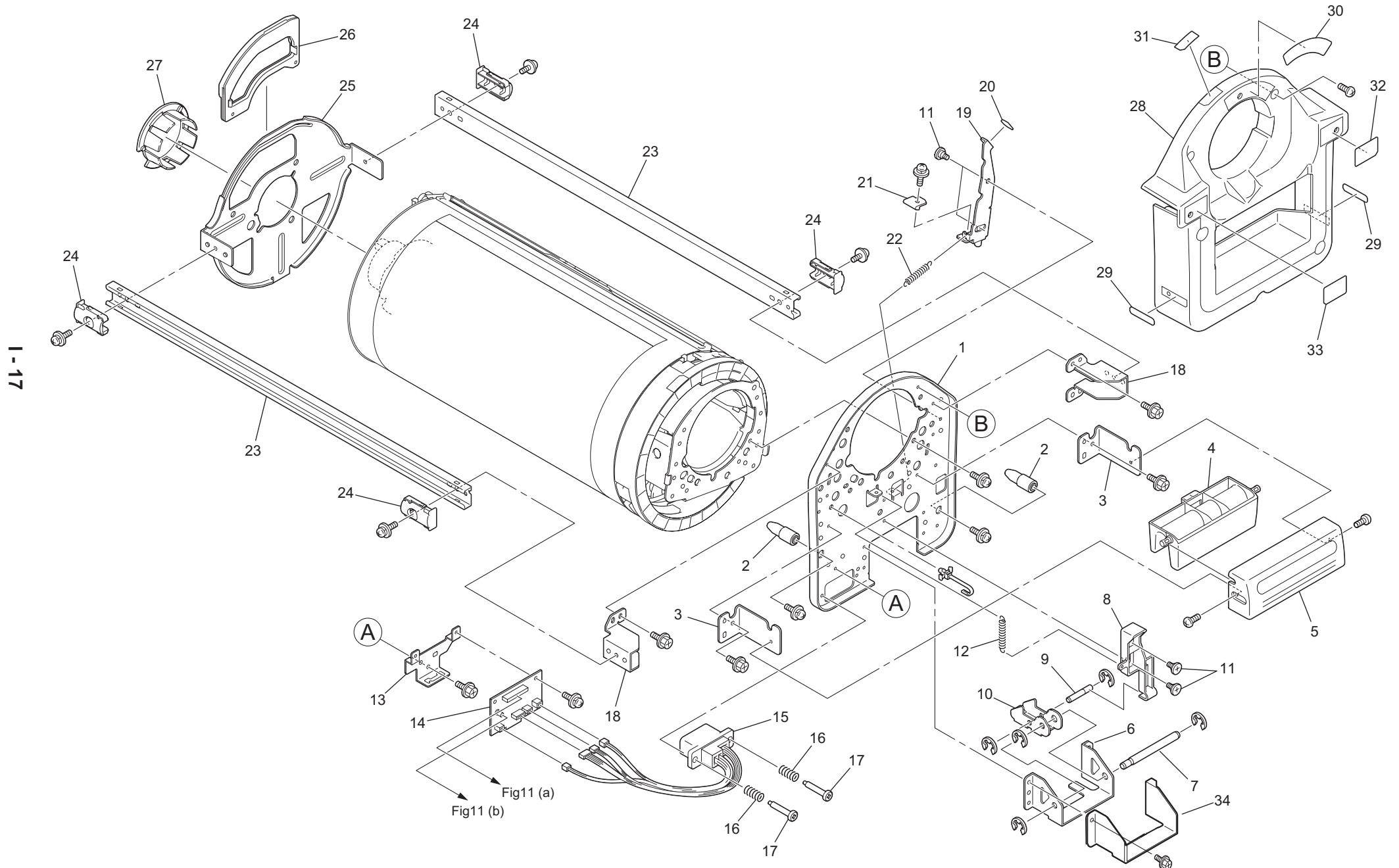


Fig9 Drum Area(1)

No.	Part No.	Part Name	Q'ty	Remark
1	023-17048-001	Drum Frame Front	1	
2	023-17045-002	Slide Shaft	2	
3	023-17207-002	Bracket; Drum Lever	2	
4	023-17095-000	Drum Lever	1	
5	023-17135-109	Drum Handle Cover	1	
6	023-17154-103	Bracket; Drum Lock	1	
7	023-17138-108	Shaft; Drum Lock Plate	1	
8	023-17161-002	link Plate; Drum Lock	1	
9	023-17162-009	link Shaft; Drum Lock	1	
10	023-17136-008	Plate; Drum Lock	1	
11	635-17523-005	Stepped Screw;Dia.5X2;M3X3	4	
12	023-17177-006	Spring; Drum Lock link	1	
13	023-17175-003	Bracket; Drum-PCB	1	
14	023-17178-304	Drum PCB	1	
15	023-17171-008	Drawer Connector Ass'y; Drum	1	
16	023-17144-000	Spring; Drawer Connector	2	
17	635-10009-004	Stepped Screw;F5X26;M3X4	2	
18	023-17192-005	Stay; Drum Frame Front	2	
19	023-17159-407	B Pos. Lock Lever	1	
20	023-17244-005	Cover; B Position Lock Lever	1	
21	023-17273-005	B Position Lock Chip	1	
22	023-17054-001	Lock Spring; B Pos.	1	
23	023-17046-106	Side Frame; Drum	2	
24	023-17092-000	Drum Guide	4	
25	023-17044-200	Drum Frame Rear	1	
26	023-17176-000	Cover; Rear Handle	1	
27	023-17094-003	liner Pom; Rear Frame; Drum	1	
28	023-17091-101	Cover; Front Frame; Drum	1	
29	023-17302-005	Seal; Drum Set Position	2	
30	023-17301-009	Seal; Setting Cartridge	1	
31	023-17307-007	B Position Marking Sticker	1	
32	023-17306-000	Seal; Ink Color	1	
32	023-17320-003	Seal; Ink; Black	1	
33	023-17321-301	Seal; Drum Type	1	

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Fig10. Drum Area (2)

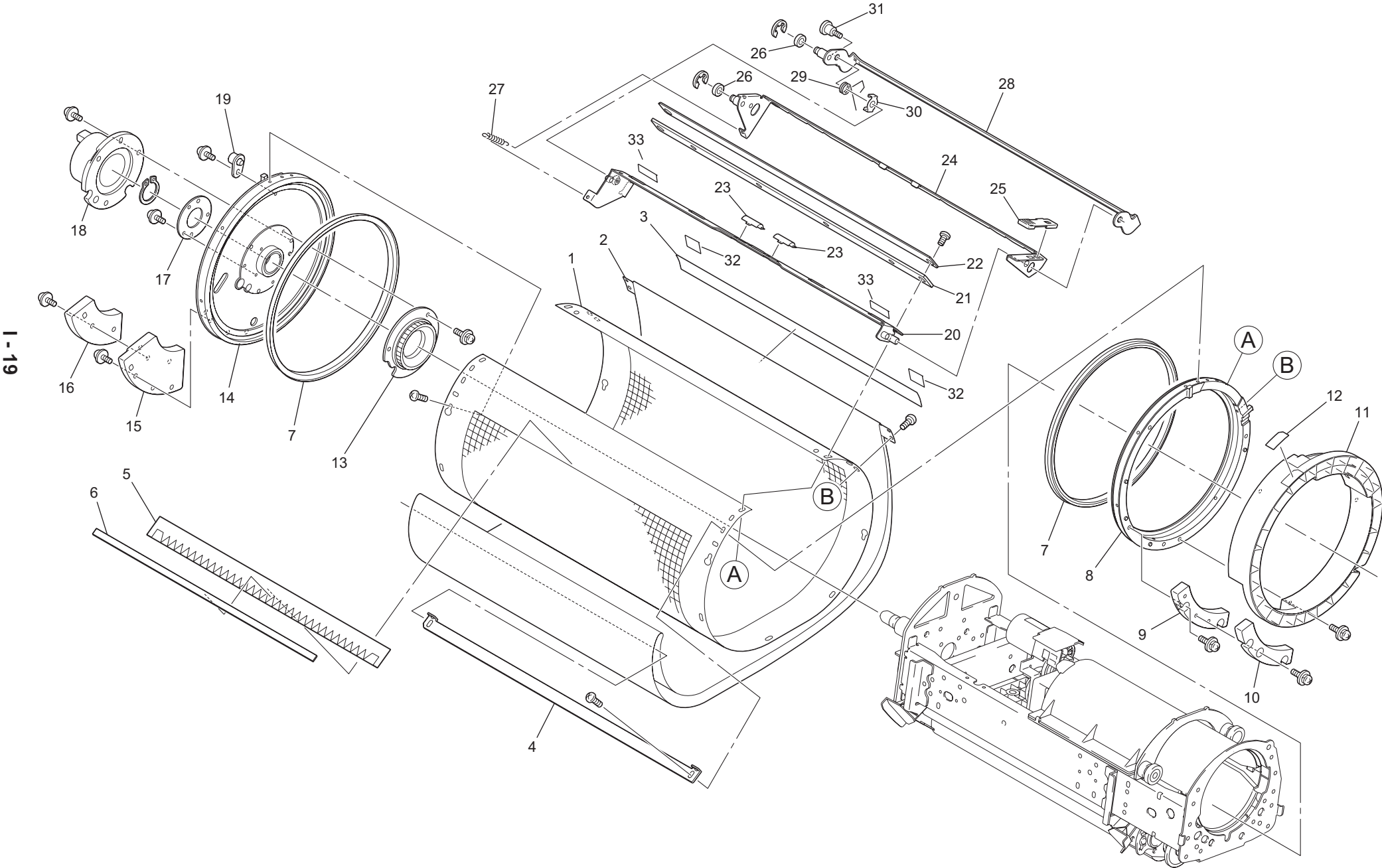


Fig10 Drum Area(2)

No.	Part No.	Part Name	Q'ty	Remark
1	023-75061-050	Drum Body L; A3; SU	1	37x, 57x
1	023-75063-053	Drum Body L; Ledger; SU	1	39x, 59x
1	023-75062-057	Drum Body L; A4; SU	1	31x, 30x, 51x, 50x
1	023-75067-059	Drum Body; B4 ML; SU	1	33x
1	023-75068-055	Drum Body ; A4W	1	Inkless drum
2	023-17297-109	Screen Ass'y L	1	
3	023-17004-306	Light Absorber Strip(328X18)	1	
4	023-17003-008	Hanger Plate; Screen	1	
5	023-17345-006	Ink Blocking Sheet ; A3	1	39x, 37x, 59x, 57x
5	023-17190-100	Ink Blocking Sheet; A4	1	31x, 30x, 51x, 50x
5	023-17189-101	Ink Blocking Sheet; B4	1	33x
6	023-17256-003	Seal Tape;A3	1	39x, 37x, 59x, 57x
6	023-17258-006	Seal Tape;A4	1	31x, 30x, 51x, 50x
6	023-17257-000	Seal Tape; B4	1	33x
7	023-17007-003	Drum Seal	2	
8	023-17012-007	Flange Front	1	
9	023-17014-000	Weight Balance F; A	1	
10	023-17262-003	Weight Balance F; B	1	
11	023-17149-002	Flange Handle	1	
12	023-17307-007	B Position Marking Sticker	1	
13	023-17009-006	Flange Gear; Drum	1	
14	023-17006-104	Drum Flange Rear	1	
15	023-17011-000	Weight Balance R; A	1	
16	023-17261-007	Weight Balance R; B	1	
17	023-17263-000	Metal Stopper; Drum	1	
18	023-17008-107	Drum Shaft Joint	1	
19	023-17010-004	Boss; A Position Compensation	1	
	023-75112-054	Clamp Plate Assy(20-31)	1	
20	023-17067-103	*Clamp Plate Base	1	
21	023-17181-100	*Clamp Magnet	1	
22	023-17180-007	*Friction Sheet	1	
23	023-17251-001	*Spring; Clamp Plate Base	2	
24	023-17068-002	*Clamp Plate	1	
25	023-17191-106	*Release Lever; Clamp Plate	1	

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Fig11. Drum Area (3)

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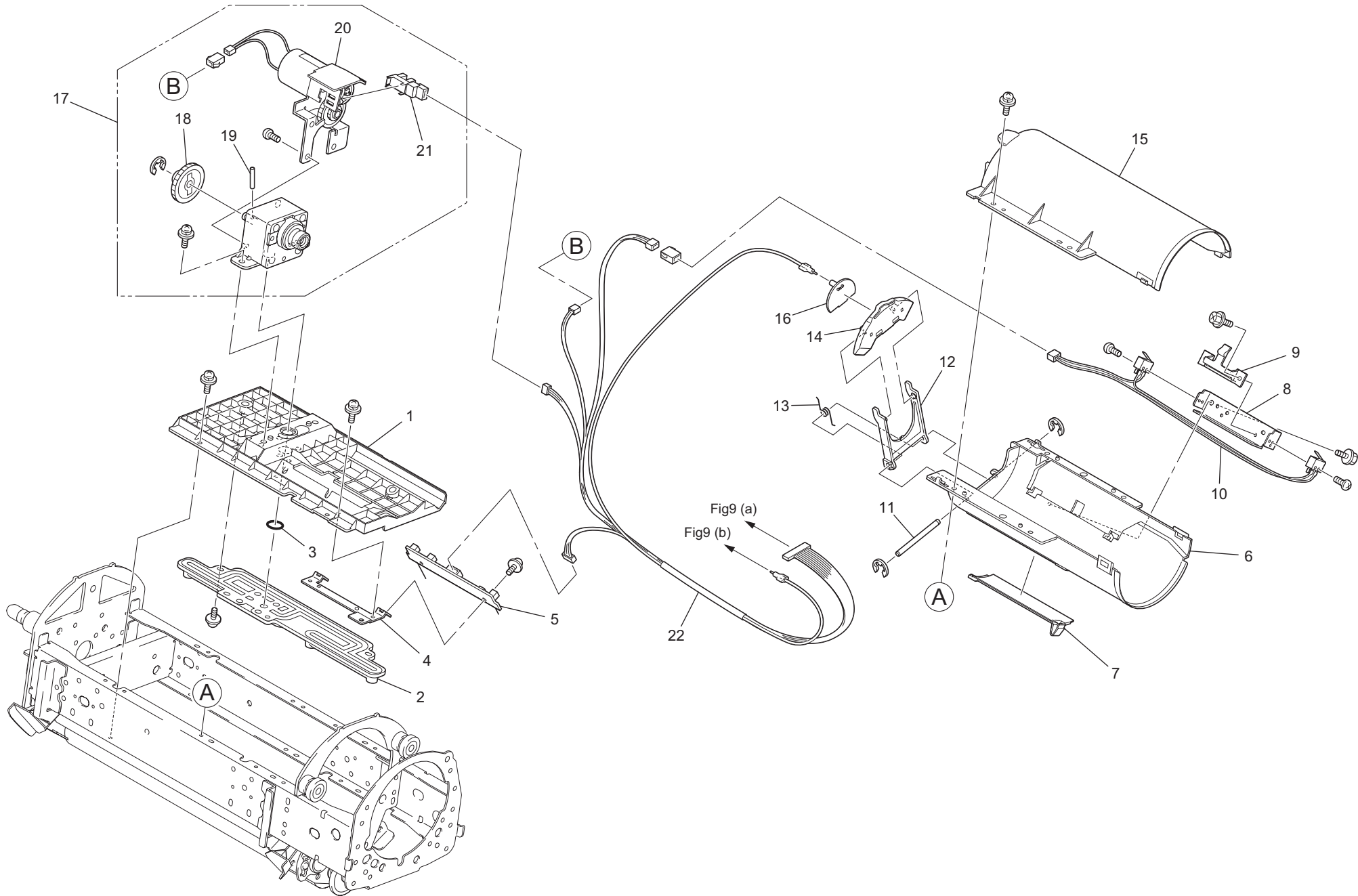


Fig11 Drum Area(3)

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Fig12. Drum Area (4):RZ-59x,57x,39x,37x

I - 23

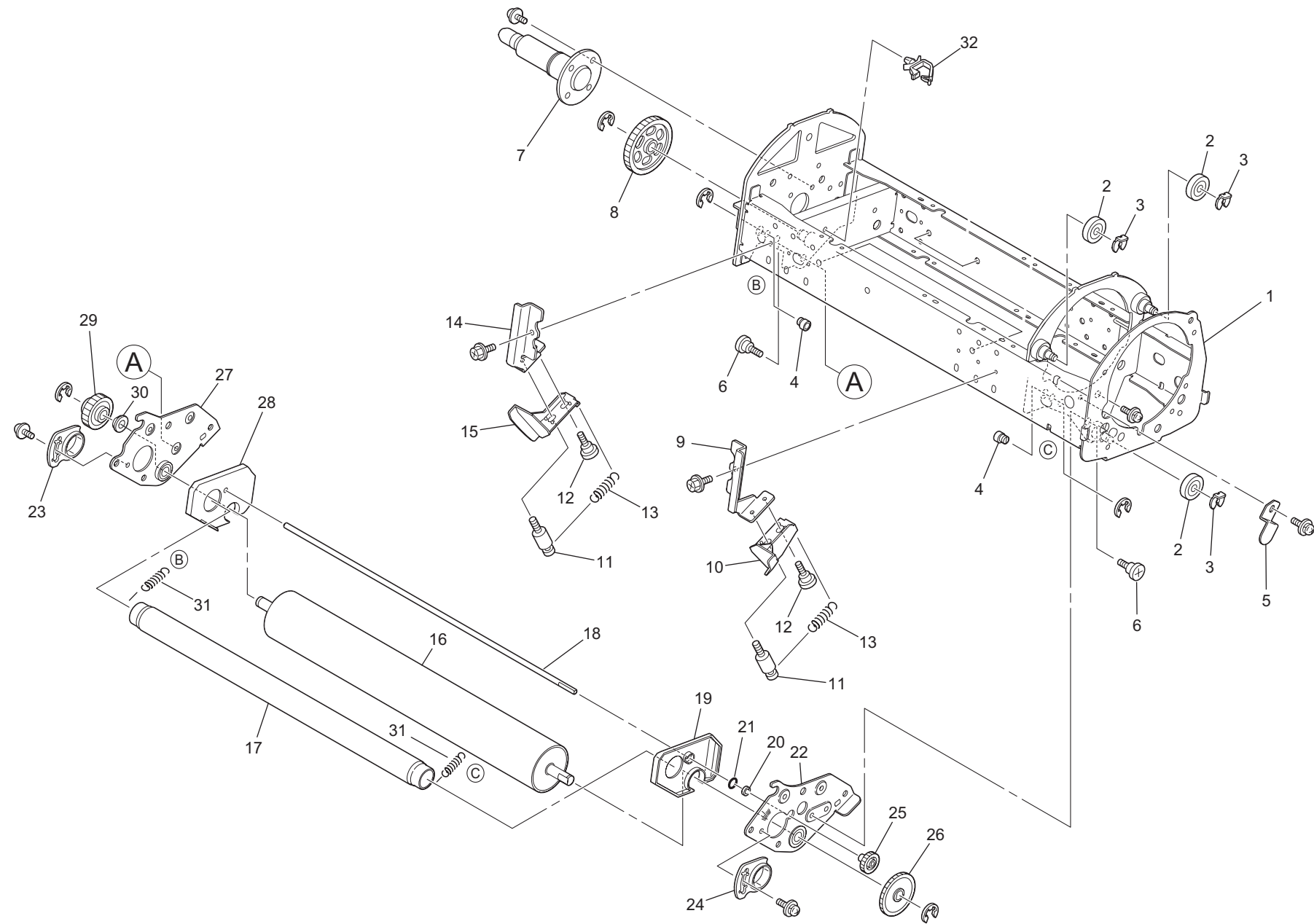


Fig12 Drum Area(4):RZ59x,57x, 39x, 37x

No.	Part No.	Part Name	Q'ty	Remark
1		Main Frame ; Drum	1	
2	023-17116-007	Flange Support Roller; Drum	3	
3	023-17197-007	Lock Ring 4	3	
4	023-17027-004	Cam; Squeegee Gap	2	
5	023-17294-002	Fixing Plate; Drive Shaft A3	1	
6	635-17634-001	Stepped Screw;F6X3;M4X4	2	
7	023-17018-005	Center Shaft; Drum	1	
8	612-10026-001	Gear;M1X45X6	1	
9	023-17229-006	Base ; Ink Blocking Plate (Front)	1	
10	023-17227-003	Ink Blocking Plate; Front	1	
11	015-36317-100	Shaft Screw; Ink Blocking Plate	2	
12	635-17433-006	Step Screw	2	
13	015-36318-000	Spring; Ink Blocking Plate	2	
14	023-17228-000	Base ; Ink Blocking Plate (Rear)	1	
15	023-17226-007	Ink Blocking Plate; Rear	1	
	023-75090-050	Squeegee Unit;A3(16-30)	1	39x, 37x, 57x, 59x
16	023-17030-005	*Squeegee Roller	1	
17	023-17329-108	*Doctor Roller; Assy ;A3	1	
18	023-17035-007	*Ink Drive Shaft	1	
19	023-17041-007	*Block F; Squeegee	1	
20	607-03001-001	*Metal;S4X7X2	1	
21	640-60040-000	*O Ring;P4-1.9	1	
22	023-17126-100	*Side Frame F;Squeegee	1	
23	023-17334-004	*Adj. Plate R; Squeegee Gap	1	
24	023-17336-007	*Adj. Plate L; Squeegee Gap	1	
25	612-10027-008	*Gear;M0.8X19X4	1	
26	612-10028-004	*Gear;M0.8X43X3	1	
27	023-17125-103	*Side Frame R;Squeegee	1	
28	023-17040-000	*Block R; Squeegee	1	
29	612-10024-009	*Gear; M1x25x8.5 OWC	1	
30	639-00002-000	*Sheet ;Squeegee Roller	1	
31	023-17333-008	Spring ; Doctor Roller	2	
32	665-02044-002	Wire Saddle;LWS-0711	1	

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Fig13. Drum Area(4) RZ-51x,50x,33x,31x,30x

I - 25

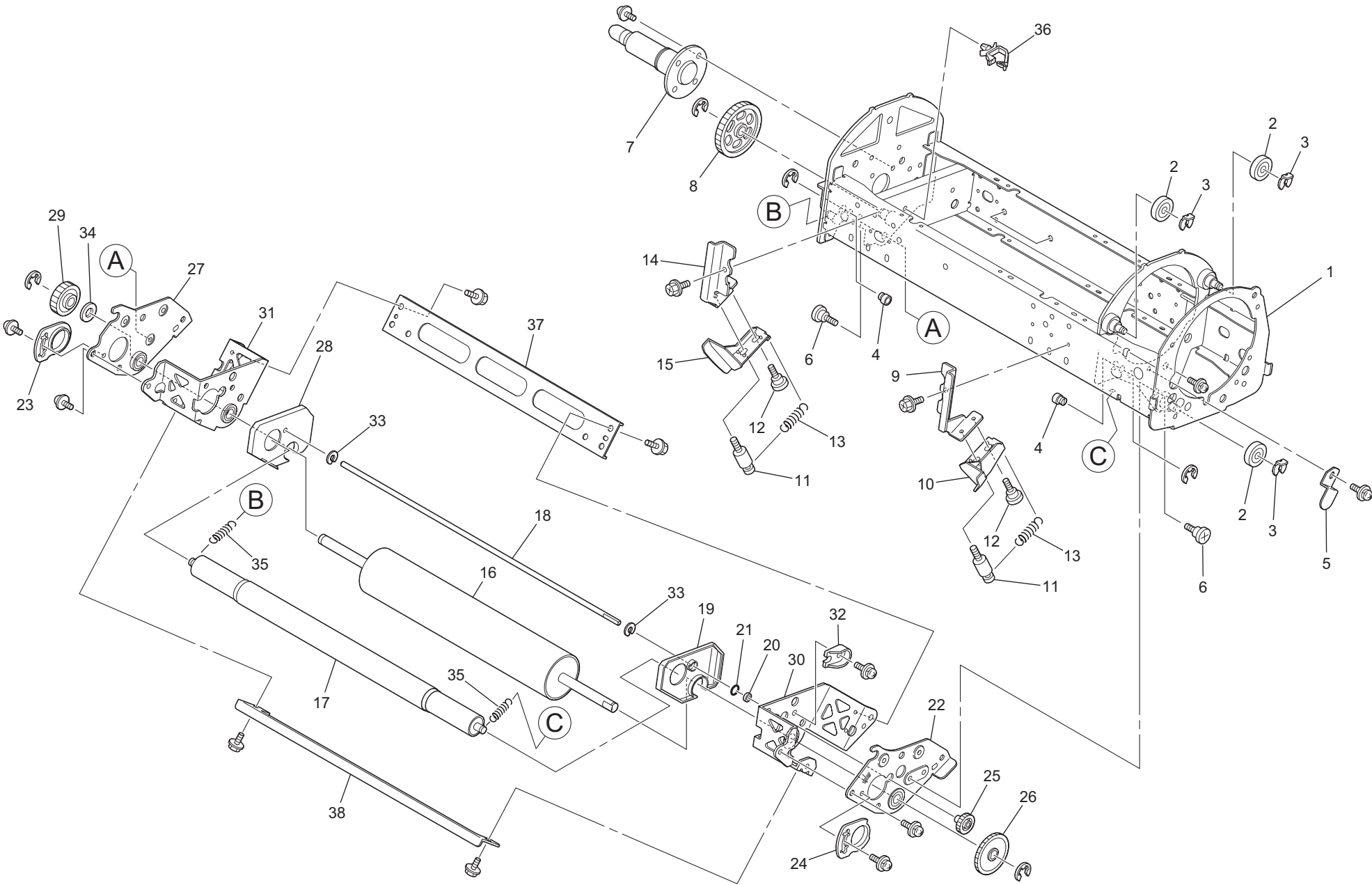


Fig13 Drum Area(4) RZ51x, 50x, 33x,31x, 30x

I - 26

No.	Part No.	Part Name	Q'ty	Remark
1		Main Frame ; Drum	1	
2	023-17116-007	Flange Support Roller; Drum	3	
3	023-17197-007	Lock Ring 4	3	
4	023-17027-004	Cam; Squeegee Gap	2	
5	023-17246-008	Fixing Plate Drive ;A4	1	
6	635-17634-001	Stepped Screw;F6X3;M4X4	2	
7	023-17018-005	Center Shaft; Drum	1	
8	612-10026-001	Gear;M1X45X6	1	
9	023-17229-006	Base ; Ink Blocking Plate (Front)	1	
10	023-17227-003	Ink Blocking Plate; Front	1	
11	015-36317-100	Shaft Screw; Ink Blocking Plate	2	
12	635-17433-006	Step Screw	2	
13	015-36318-000	Spring; Ink Blocking Plate	2	
14	023-17228-000	Base ; Ink Blocking Plate (Rear)	1	
15	023-17226-007	Ink Blocking Plate; Rear	1	
	023-75092-053	Squeegee Unit;A4(16-34)	1	31x, 30x, 51x, 50x
16	023-17209-005	*Squeegee Roller ;A4	1	31x, 30x, 51x, 50x
17	023-17331-102	*Doctor Roller Assy ;A4	1	31x, 30x, 51x, 50x
18	023-17211-000	*Ink Drive Shaft ; A4	1	31x, 30x, 51x, 50x
19	023-17041-007	*Block F; Squeegee	1	
20	607-03001-001	*Metal;S4X7X2	1	
21	640-60040-000	*O Ring;P4-1.9	1	
22	023-17126-100	*Side Frame F;Squeegee	1	
23	023-17334-004	*Adj. Plate R; Squeegee Gap	1	
24	023-17336-007	*Adj. Plate L; Squeegee Gap	1	
25	612-10027-008	*Gear;M0.8X19X4	1	
26	612-10028-004	*Gear;M0.8X43X3	1	
27	023-17125-103	*Side Frame R;Squeegee	1	
28	023-17040-000	*Block R; Squeegee	1	
29	612-10024-009	*Gear; M1x25x7 OWC	1	
30	023-17213-304	*Support Bracket F ;A4	1	31x, 30x, 51x, 50x
31	023-17214-203	*Support Bracket R ;A4	1	31x, 30x, 51x, 50x
32	023-17242-002	*Plate; Metal; Drive Shaft; Drum	1	

No.	Part No.	Part Name	Q'ty	Remark
33	023-17341-000	*Collar ; Ink Drive Shaft	2	
34	639-00815-001	*Washer ; 8x16x1.5	1	
	023-75091-057	Squeegee Unit;B4(16-34)	1	33x
16	023-17230-004	*Squeegee Roller ; B4	1	33x
17	023-17330-106	*Doctor Roller; Assy ;B4	1	33x
18	023-17239-001	*Ink Drive Shaft ; B4	1	33x
19	023-17041-007	*Block F; Squeegee	1	
20	607-03001-001	*Metal;S4X7X2	1	
21	640-60040-000	*O Ring;P4-1.9	1	
22	023-17126-100	*Side Frame F;Squeegee	1	
23	023-17334-004	*Adj. Plate R; Squeegee Gap	1	
24	023-17336-007	*Adj. Plate L; Squeegee Gap	1	
25	612-10027-008	*Gear;M0.8X19X4	1	
26	612-10028-004	*Gear;M0.8X43X3	1	
27	023-17125-103	*Side Frame R;Squeegee	1	
28	023-17040-000	*Block R; Squeegee	1	
29	612-10024-009	*Gear; M1x25x7 OWC	1	
30	023-17235-308	*Support Bracket F ;B4	1	33x
31	023-17234-204	*Support Bracket R ;B4	1	33x
32	023-17242-002	*Plate; Metal; Drive Shaft; Drum	1	
33	023-17341-000	*Collar ; Ink Drive Shaft	2	
34	639-00815-001	*Washer ; 8x16x1.5	1	
35	023-17333-008	Spring ; Doctor Roller	2	
36	665-02044-002	Wire Saddle;LWS-0711	1	
37	023-17421-004	Support Plate A	1	
38	023-17422-000	Support Plate B	1	

Fig14. Drum-Rail Area

I - 27

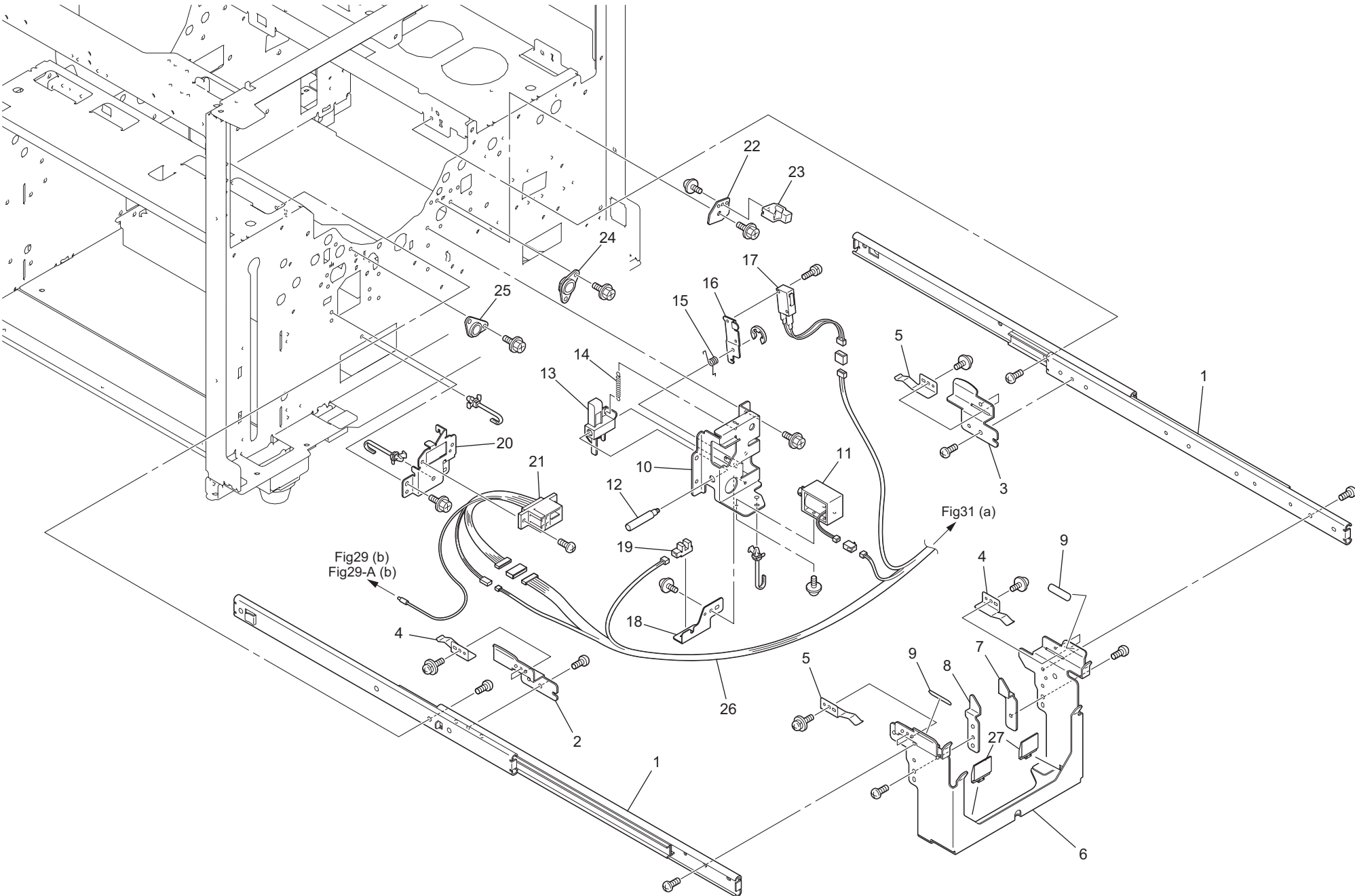
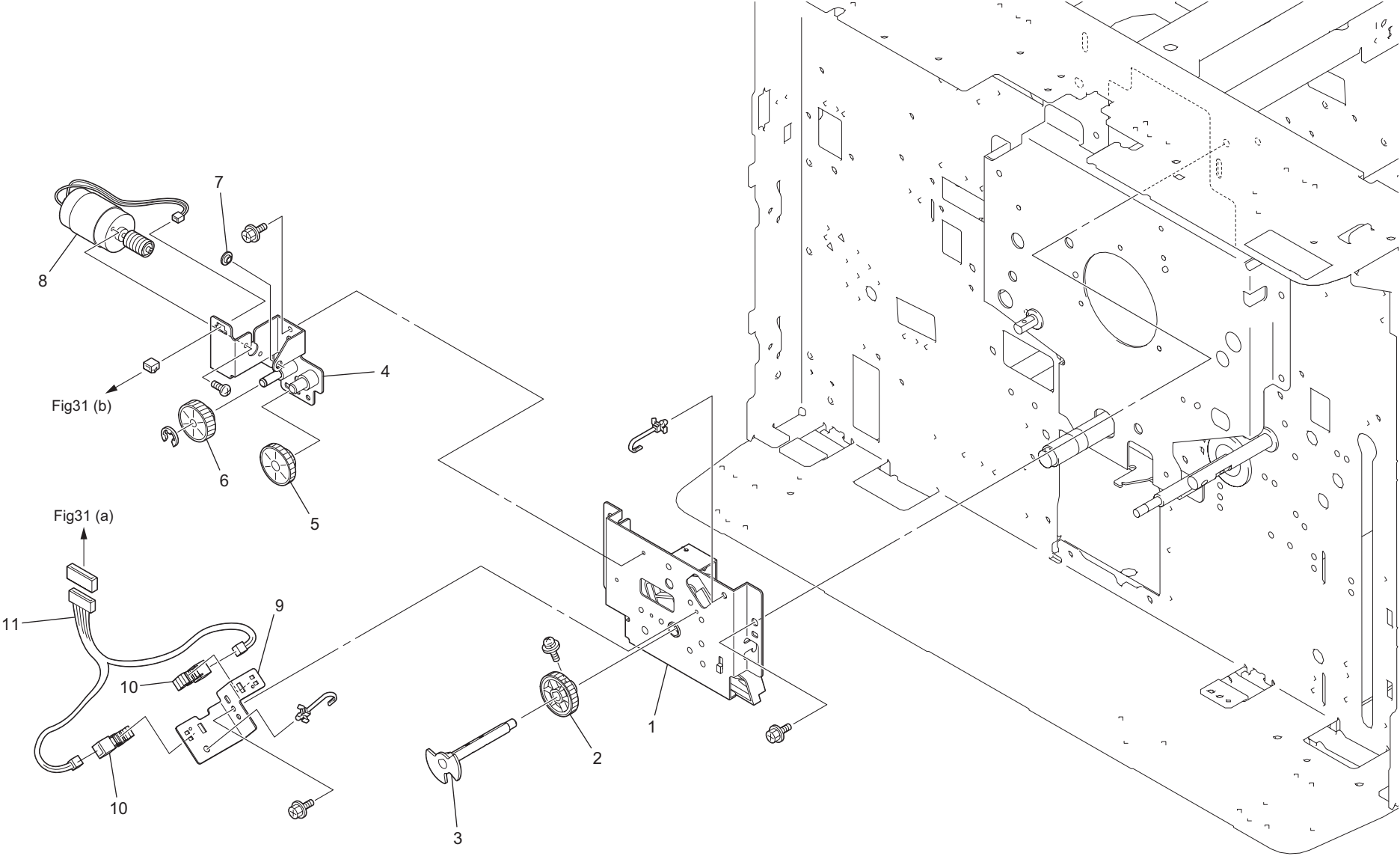


Fig14 Drum-Rail Area

[illegible][illegible]

1 - 28

Fig15. Clamp Area

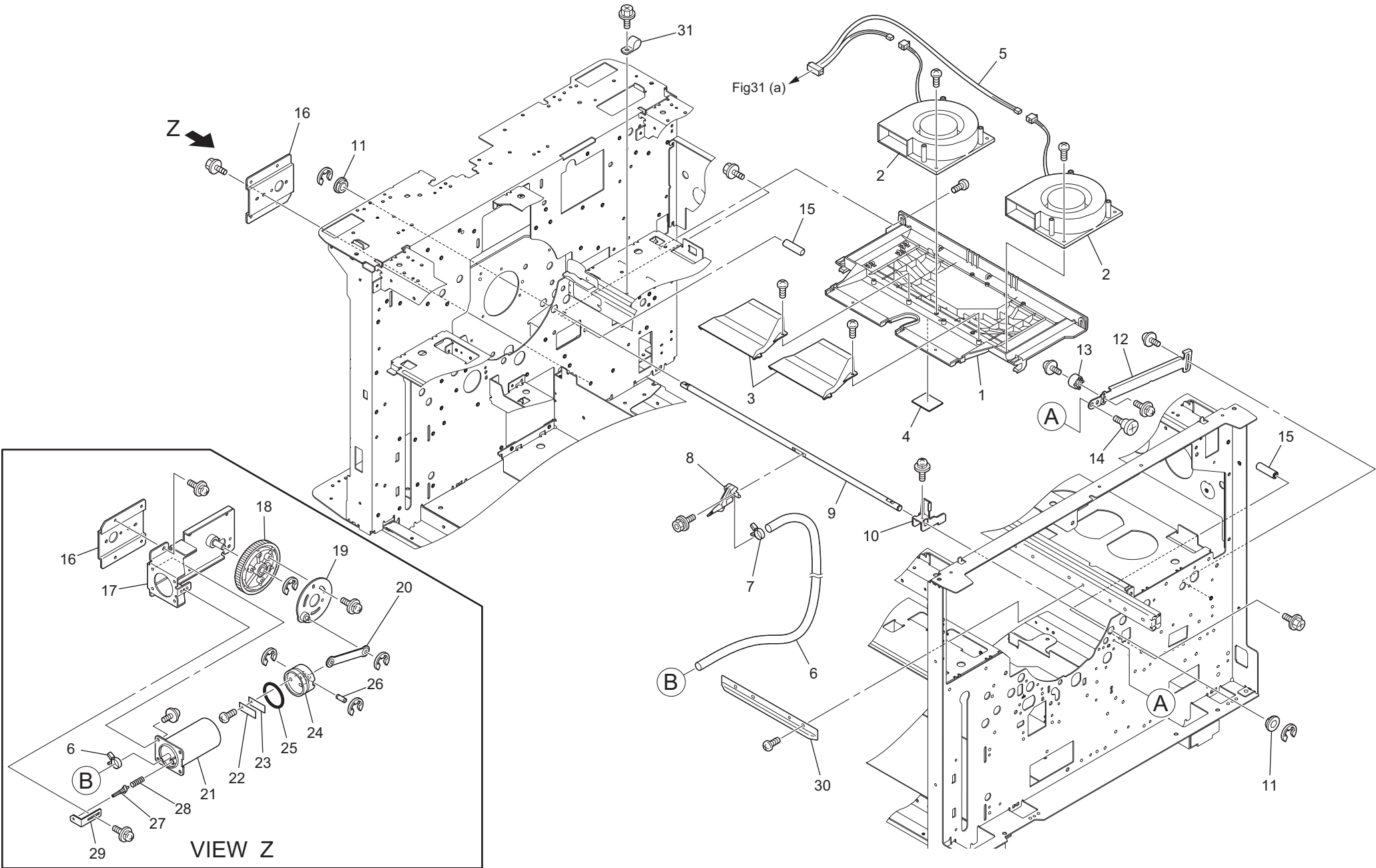


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[illegible]

Fig16. Separator Area

I - 31



I - 32

[illegible]

Fig17. Suction Area -RZ3 series

I - 33

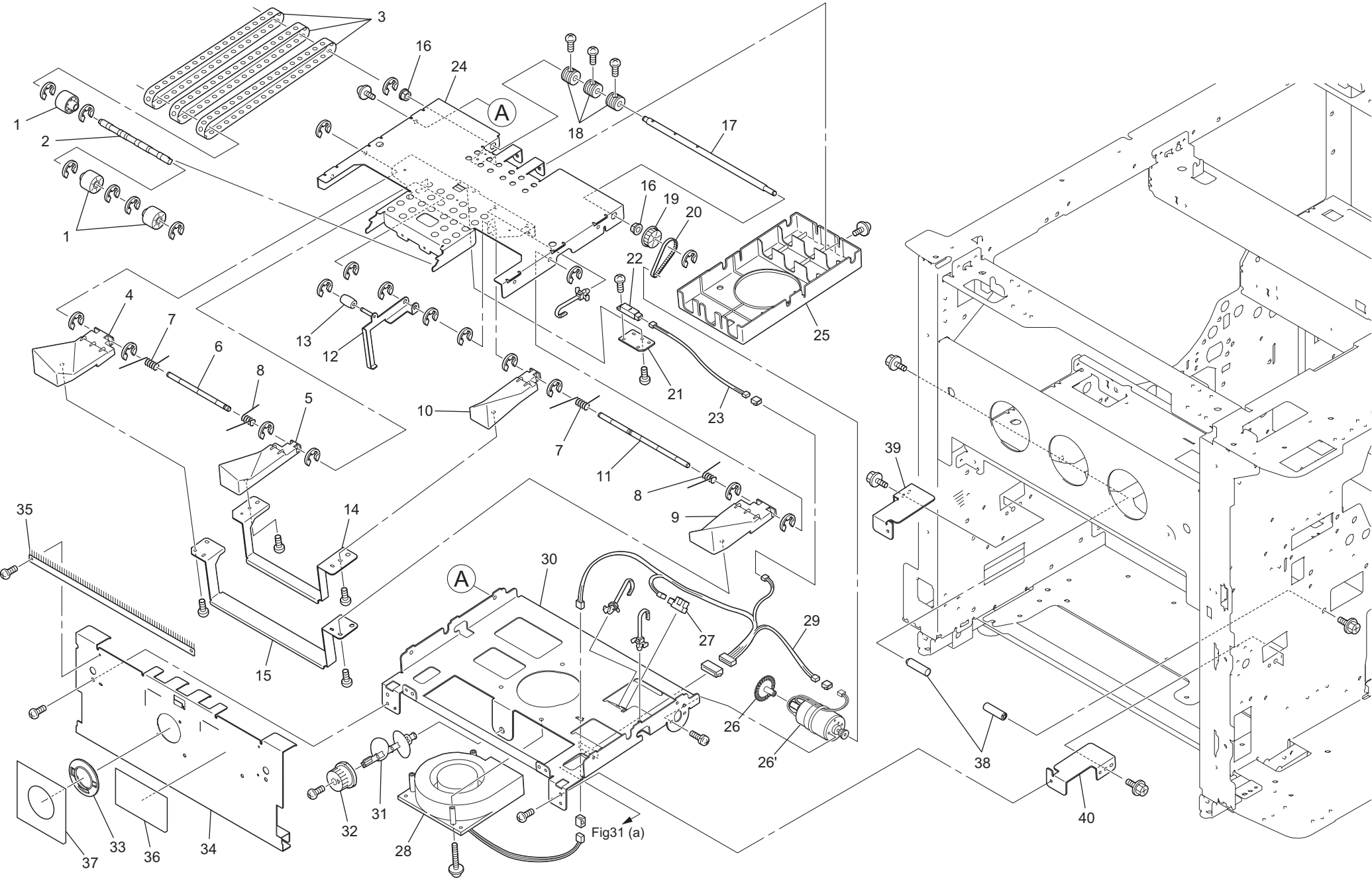
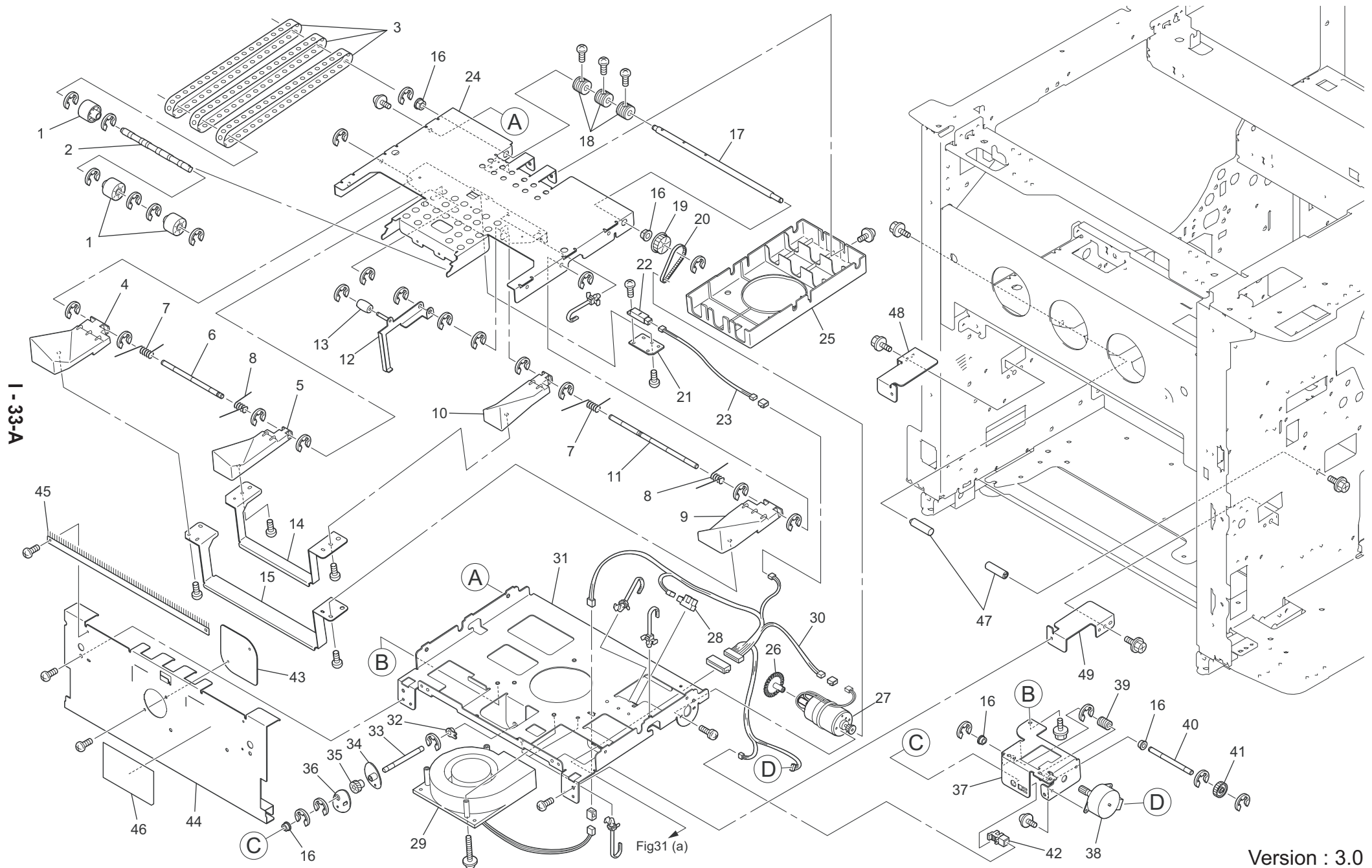


Fig17.Suction Area RZ3 series

[illegible]

I - 34

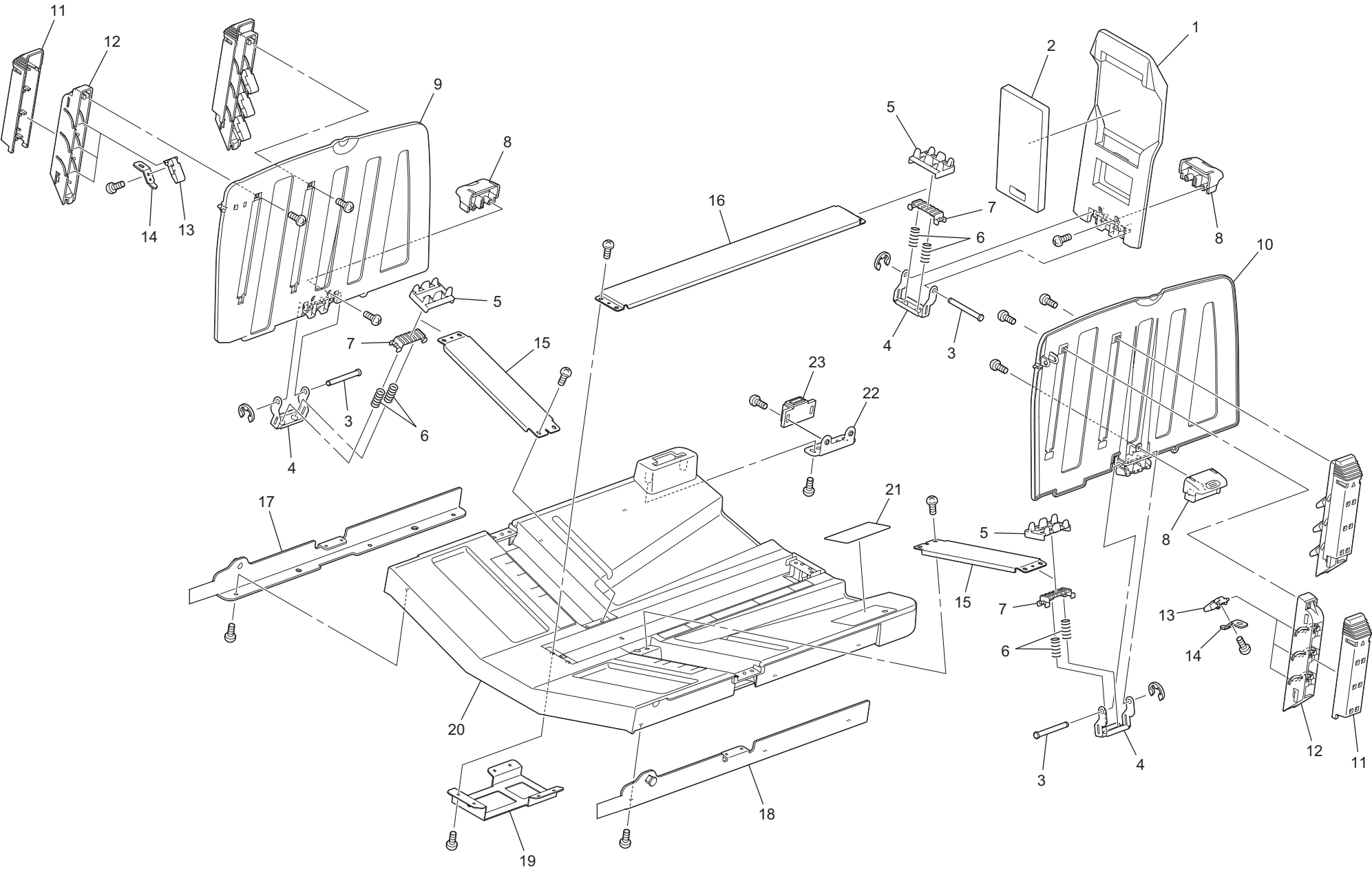


No.	Part No.	Part Name	Q'ty	Remark
	023-75086-053	Suction Unit; RZ5; ML SU(1-32)	1	5xx
1	020-13116-205	*P.-E. Pulley; Suction	3	
2	023-21361-008	*Shaft; Belt Driven Pulley	1	
3	629-00002-004	*Flat Belt; 15X0.65X519	3	
4	023-21322-002	*M Wing Front	1	
5	023-21324-005	*S Wing; Front	1	
6	023-21335-007	*Shaft; Wing Front	1	
7	023-21328-000	*Spring; Wing Front	2	
8	023-21332-008	*Spring; Wing Rear	2	
9	023-21321-006	*M Wing Rear	1	
10	023-21323-009	*S Wing; Rear	1	
11	023-21325-001	*Shaft; Wing Rear	1	
12	023-21371-003	*Roller Plate; Transfer Belt	1	
13	017-13216-000	*Belt Roller;Suction	1	
14	023-21329-104	*link Plate; S Wing	1	
15	023-21331-001	*link Plate; M Wing	1	
16	607-13000-402	*Metal;F6X10/9X6:12 X 1.5	5	
17	023-21351-100	*Drive Shaft; Suction	1	
18	030-15249-004	*Roller (Inner); Transfer Belt	3	
19	611-90002-003	*Pulley;P40S2M60	1	
20	621-00003-002	*Belt; 40-S2M-138	1	
21	023-21401-000	*Bracket; Paper Receiving sensor	1	
22	444-33000-002	*GP2A200LCS	1	
23	023-21703-006	*Wire Harness; Ejection Sensor	1	
24	023-21304-004	*Face Cover; Suction	1	
25	023-21302-001	*Suction Box; Suction	1	
26	023-21342-003	*Metal Slit; Motor	1	
27	490-20005-008	*Motor; CCWRS-555PH-24100	1	
28	444-33000-002	*GP2A200LCS	1	
29	490-41009-003	*Fan; D12F-24PLH1C10	1	
30	023-21707-001	*Wire Harness; Suction unit RZ5	1	5xx
31	023-21312-309	*Base Frame;Suction	1	
32	023-21406-001	*Boss; Wing cam shaft; F6x9x6:12x1.5	1	5xx
33	023-21410-009	*W cam shaft; Wing	1	5xx

[illegible]

Fig18. Paper Receiving Tray Area

I - 35



1-36

[illegible]

Fig19. Scanner Area (1)

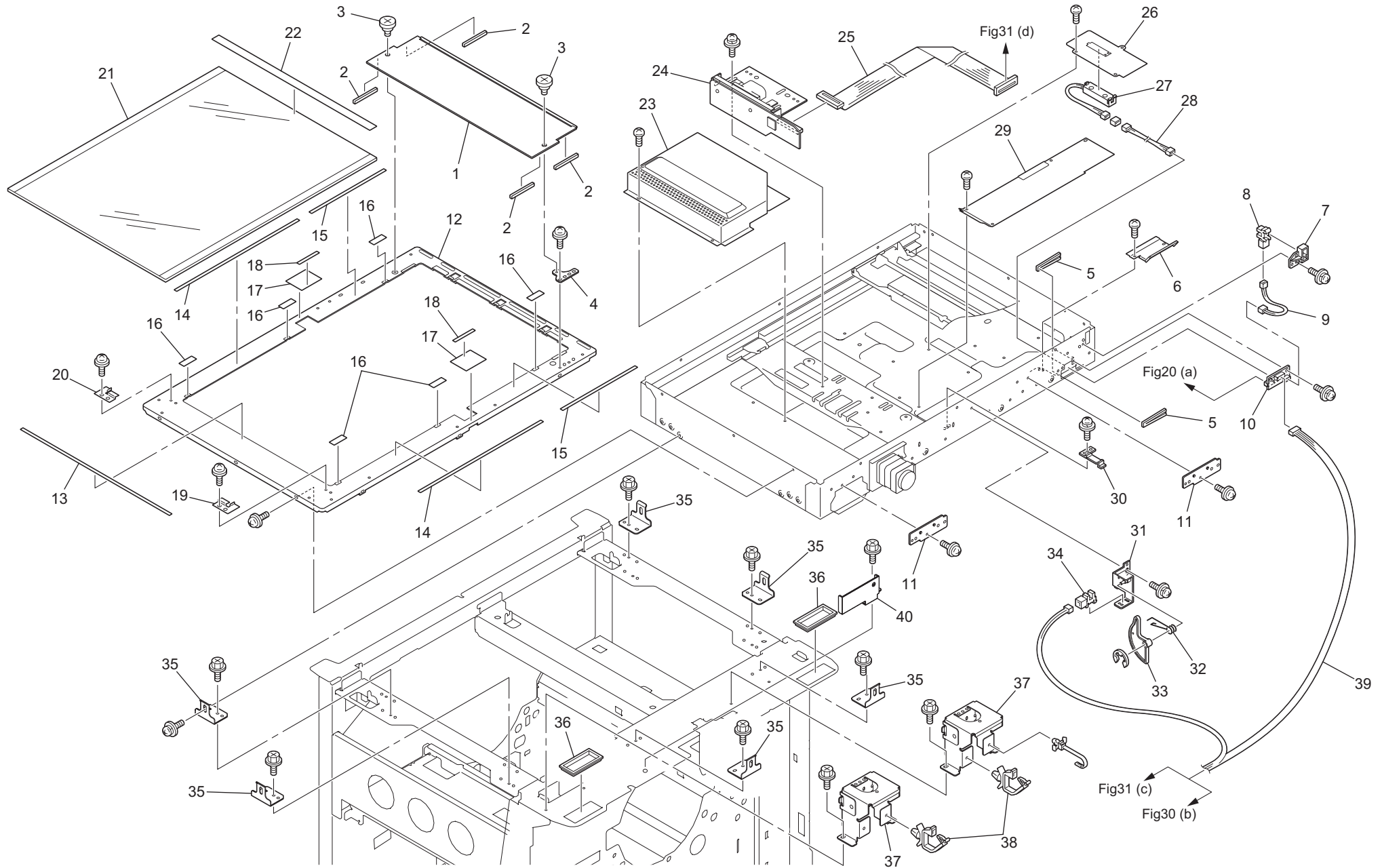
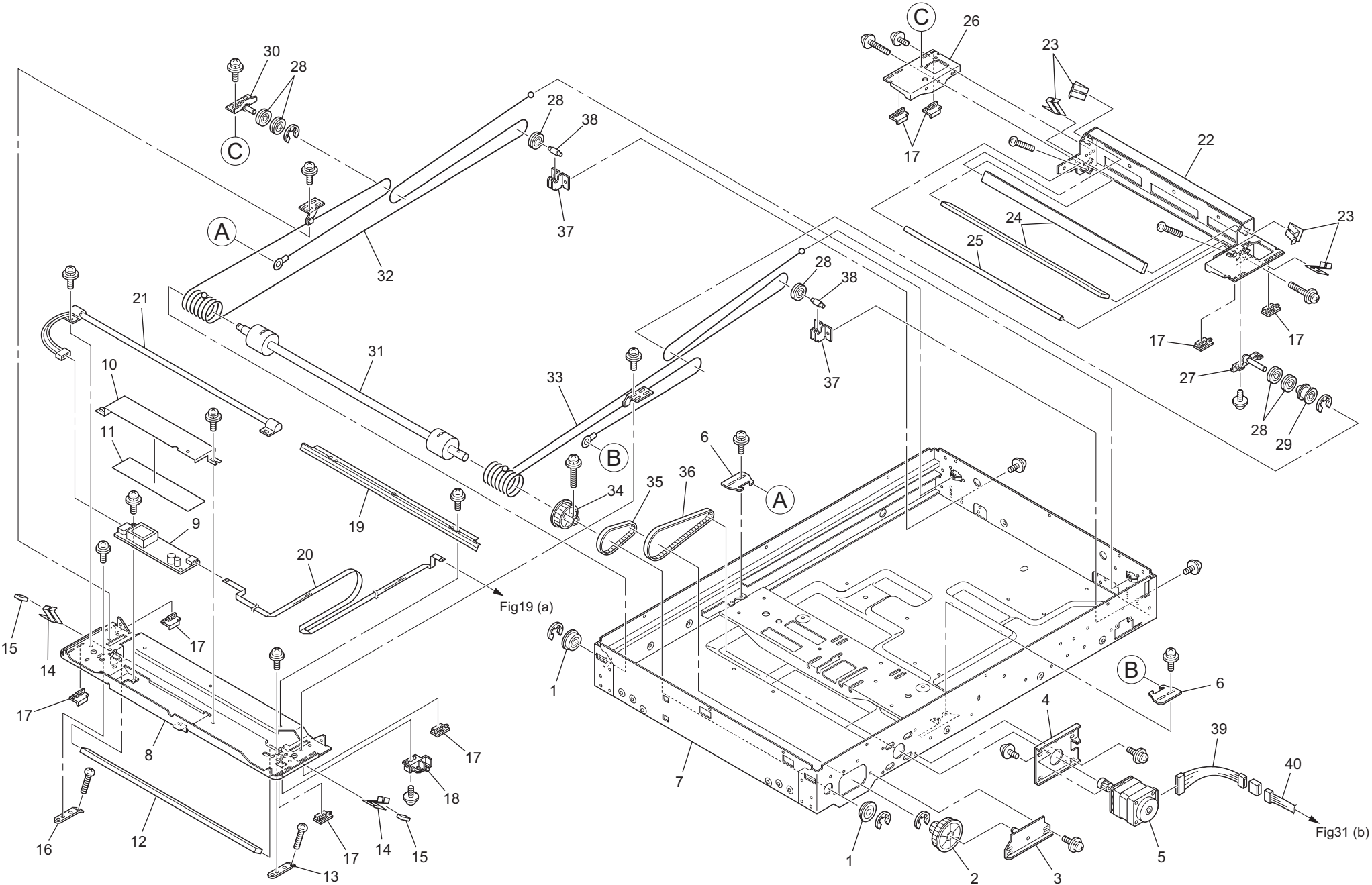


Fig19 Scanner Area(1)

[illegible]

Fig20. Scanner Area (2)

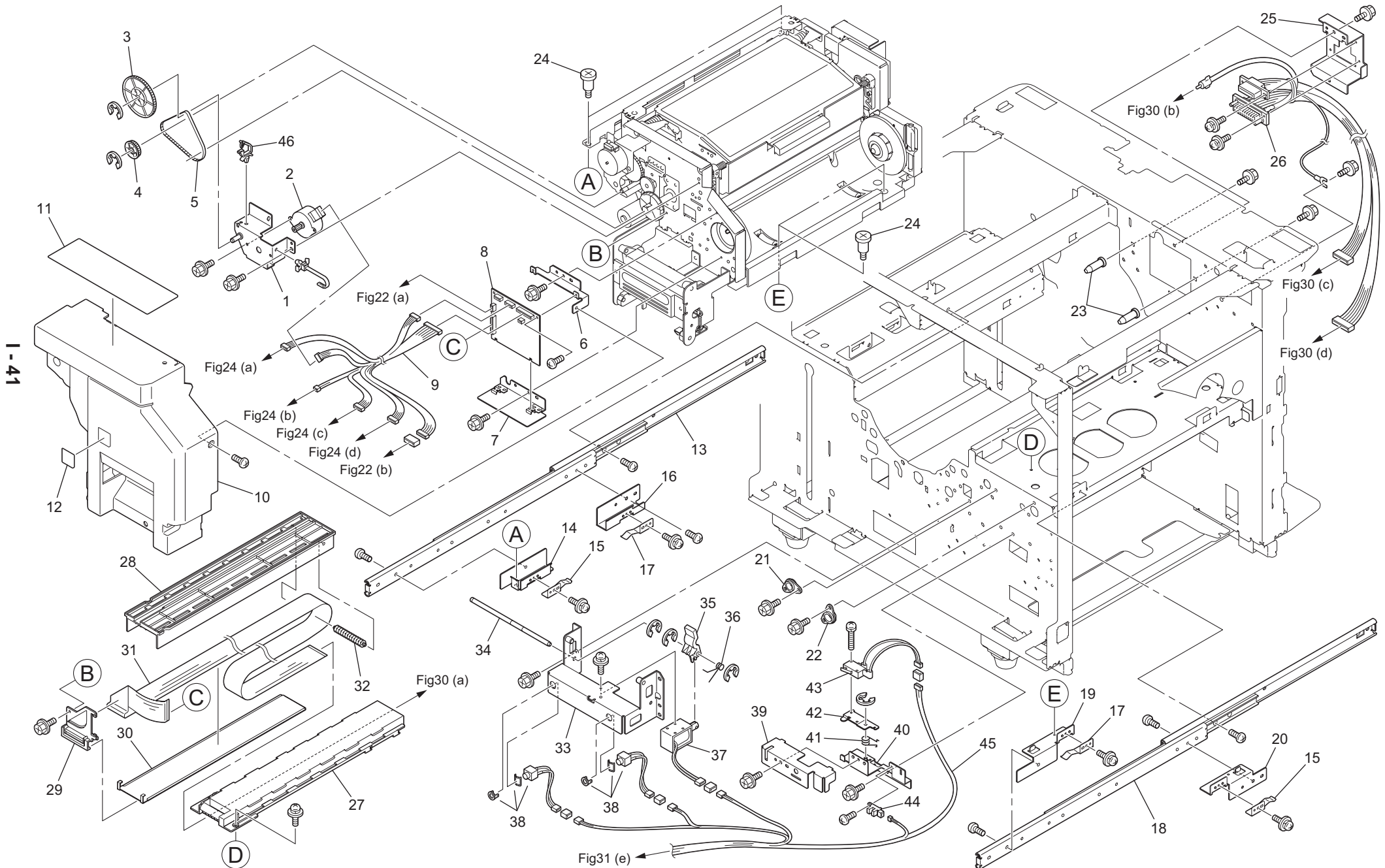
I - 39



No.	Part No.	Part Name	Q'ty	Remark
1	021-17511-009	*Plastic Bearing; Gsf-081605	2	
2	021-17575-007	*Pulley; Ply-S1.5M-90-30	1	
3	021-17505-106	*Bracket; K-BKT-M; Scanner	1	
4	021-17541-005	*Bracket; FB Pulse Motor; BKT-MOT	1	
5	021-53201-008	*Motor;Kh42Jm2B154	1	
6	021-17557-009	*Bracket; BKT-WIRE-HOLD	2	
7	021-17501-003	*Frame; Assy-Frame-Lower	1	
8	021-17554-000	*Frame; Carriage 1; Frm-Cr1	1	
9	021-50536-009	*Inverter;Pws-Pxz170E4-B	1	
10	021-17558-005	*Cover; Inverter; CVR-INV	1	
11	021-17518-003	*Mylar; Inverter; Mlr-Inv	1	
12	021-17509-004	*Mirror; Carriage 1; Mir-1	1	
13	021-17555-006	*Adj. Bracket Rear; BKT-ADJ-CR1	1	
14	021-17528-009	*Plate Spring; Mirror 1; Spr-Mir-1	2	
15	021-17589-008	*Sponge; Mirror 1; Spng-Mir	2	
16	021-17559-001	*Adj. Bracket Front; BKT-ADJ-CR1-F	1	
17	021-17564-005	*Slide Guide; Slide-Bush; Carriage	8	
18	021-17570-005	*Guide Bracket; Guide-Ffc-Cr1	1	
19	021-17556-002	*Reflector	1	
20	021-51120-000	*Wire Harness;Assy-Ffc	1	
21	021-53143-008	*Lamp;Uxf1-08Yg37P2	1	
22	021-17560-000	*Frame; Carriage 2; Frm-Cr2	1	
23	021-17529-005	*Plate Spring; Spr-Mir-2	4	
24	021-17581-007	*Mirror 2; Carriage 2	2	
25	021-17523-007	*Support Shaft; Sft-Cr2; Carriage 2	1	
26	021-17561-006	*Bracket F; BKT-SLIDE-CR2-F	1	
27	021-17506-005	*Bracket Rear; Pulley; K-DV-R	1	
28	021-17582-003	*Pulley; Dv-19-H5-W0.25	6	
29	021-17565-001	*Guide Pulley; Ply-Turn	1	
30	021-17562-100	*Bracket Front;Pulley; BKT-DV-CR2-F	1	
31	021-17521-004	*Pulley Drive Shaft; Ply-Drive	1	
32	021-17507-001	*Wire Front; Wr-7X7-S-F	1	
33	021-17508-008	*Wire Rear; Wr-7X7-Z-R	1	
34	021-17574-000	*Pulley; Ply-S1.5M-75	1	

[illegible]

Fig21. Master-Making Area (1)



I - 42

[illegible]

Fig22. Master-Making Area (2)

I - 43

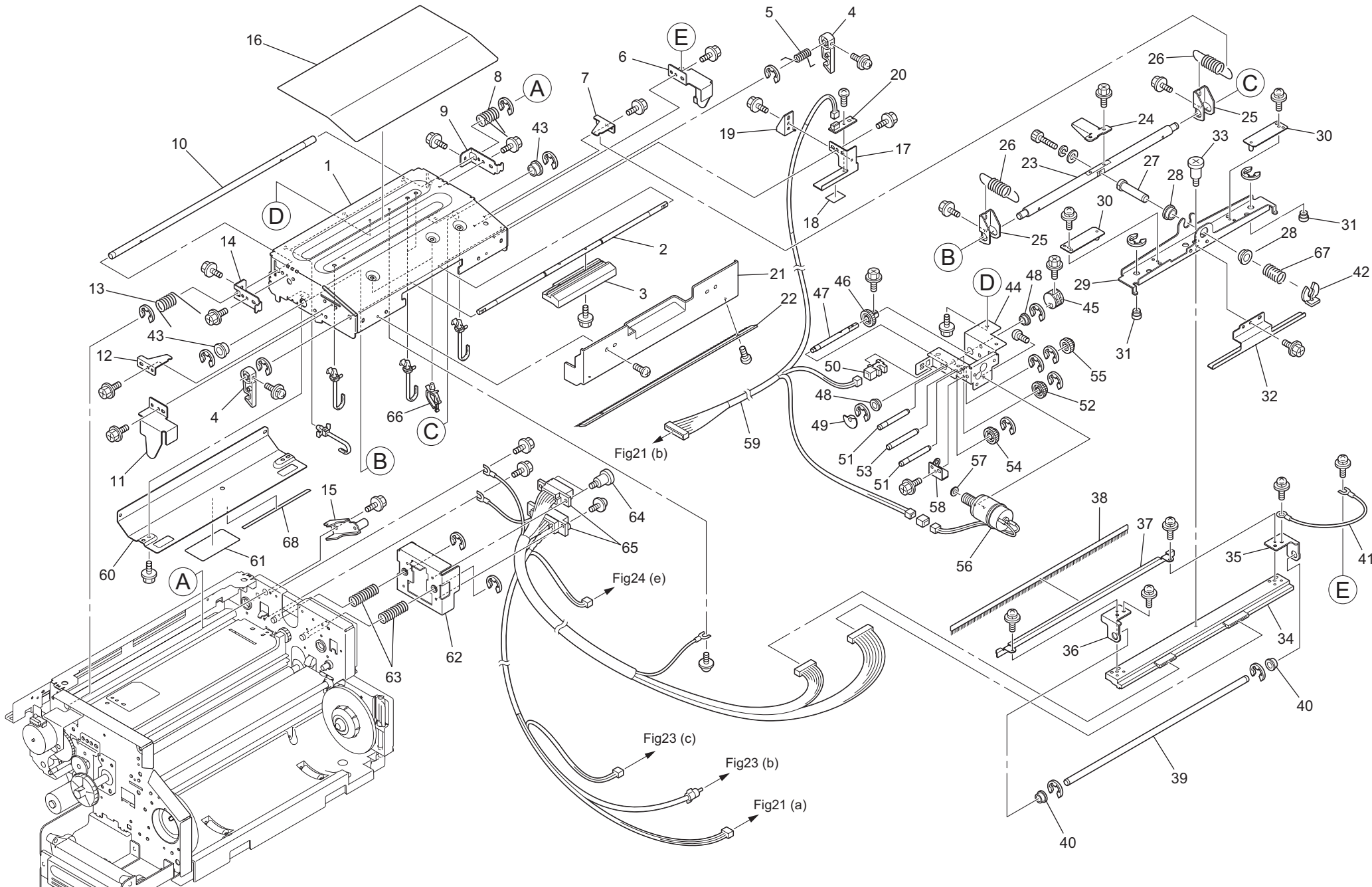


Fig22 Master Making Area(2)

No.	Part No.	Part Name	Q'ty	Remark
1	023-28150-207	*Frame; M-M Upper Unit	1	
2	023-28157-007	*Shaft; Handle; M-M Up	1	
3	023-28236-004	*Hook Lever; M.-M Up	1	
4	023-28237-000	*Hook; M.-M Up	2	
5	023-28356-000	*Hook Spring; M.-M Up	1	
6	023-28253-103	*Pushing Plate R; Set-Guide Plate	1	
7	023-28152-005	*Spring Hook Bracket Rear; TPH Pressure	1	
8	023-28156-000	*Spring Rear; M.-M Up	1	
9	023-28252-107	*Pivot Support Plate Rear; M.-M Up	1	
10	023-28154-105	*Shaft; M.-M Upper Unit	1	
11	023-28215-201	*Pushing Plate F; Set-Guide Plate	1	
12	023-28381-004	*Bracket Front; TPH Pressure spring	1	
13	023-28155-004	*Spring Front; M.-M Up	1	
14	023-28151-106	*Pivot Support Plate Front; M.-M Up	1	
15	023-28177-105	*Safety Stopper; M.-M Up	1	
16	023-28426-105	*Seal; Master Making Unit	1	
17	023-28418-005	*Upper Bracket A3; Master End Sensor	1	39x, 37x, 59x, 57x
17	023-28420-000	*Upper Bracket A4; Master End Sensor	1	31x, 30x, 51x, 50x
17	023-28419-001	*Upper Bracket B4; Master End Sensor	1	33x
18	023-28431-001	*light Absorber Strip(21X15)	1	
19	023-28427-004	*Cover; Master End Sensor	1	
20	444-42030-305	*Sensor (Rcv); KH0854-01	1	
21	023-28162-000	*Bottom Cover; TPH; M.-M.	1	
22	023-28410-004	*De-Electricity Brush ; A3	1	
23	023-28158-100	*Pivot Shaft; TPH	1	
24	023-28160-008	*Pressure Release Plate; TPH Press	1	
25	023-28159-301	*Pressure Lever Bracket; M.-M Up	2	
26	023-28161-004	*TPH Pressure Spring 40	2	39x, 37x, 59x, 57x
26	023-28344-001	*TPH Pressure Spring 23	2	31x, 30x, 51x, 50x
26	023-28441-007	*TPH Pressure Spring 30	2	33x
27	023-28173-100	*TPH Alignment Shaft	1	
28	607-16008-003	*Metal;F10X14x10;18X2	2	
	023-75073-059	*TPH Assy A3(29-41)	1	39x, 37x, 59x, 57x
	023-75075-051	*TPH Assy B4(29-41)	1	31x, 30x, 33x, 51x, 50x

No.	Part No.	Part Name	Q'ty	Remark
29	023-28174-300	**TPH holder; TA3	1	39x, 37x, 59x, 57x
29	023-28297-402	**TPH holder; TB4	1	31x, 30x, 33x, 51x, 50x
30	023-28413-003	**TPH Pressure Assist Plate; A3	2	39x, 37x, 59x, 57x
30	023-28387-002	**TPH Pressure Assist Plate; B4	2	31x, 30x, 33x, 51x, 50x
31	023-28412-104	**TPH Boss	2	
32	023-28315-001	**Protection Plate; TPH connector TA3	1	
33	635-10005-009	**Stepped Screw;F6x7.2;M3x4	1	
34	444-80001-106	**TPH 303R11	1	39x, 37x, 59x, 57x
34	444-80002-102	**TPH260R39	1	31x, 30x, 33x, 51x, 50x
35	023-28021-008	**Plate T-Rear; TPH	1	
36	023-28022-004	**Plate T-Front; TPH	1	
37	023-28175-005	**Bracket ; TPH Brush; TA3	1	39x, 37x, 59x, 57x
37	023-28298-000	**Bracket; TPH Brush; TB4	1	31x, 30x, 33x, 51x, 50x
38	023-28411-000	**De-electricity Brush; TPH A3	1	39x, 37x, 59x, 57x
38	023-28414-000	**De-electricity Brush; TPH B4	1	31x, 30x, 33x, 51x, 50x
39	023-28024-007	**Holding roller; TA3	1	39x, 37x, 59x, 57x
39	023-28299-006	**Holding roller; TB4	1	31x, 30x, 33x, 51x, 50x
40	607-10005-004	**Metal;F8x10x3;11.2x0.6	2	
41	488-90030-109	**Ground Wire; U3-55-R3	1	
42	019-11812-106	*Lock Ring	1	
43	607-15007-005	*Metal;F8X12X7;16X1.5	2	
44	023-28168-009	*Bracket; TPH pressure motor	1	
45	023-28165-000	*Cam; TPH Pressure	1	
46	612-10010-008	*Gear;M1X20X6	1	
47	023-28166-006	*Shaft; TPH Pressure Cam	1	
48	607-13000-402	*Metal;F6X10/9X6:12 X 1.5	2	
49	023-28361-003	*Pressure Detection Plate; TPH	1	
50	444-30008-002	*Sensor; LG-248NI1	1	
51	023-28213-004	*Shaft; Gear; TPH lift Motor	2	
52	612-80006-008	*Gear;M0.8X25+M0.8X14	1	
53	023-28433-004	*Shaft; Gear 8; TPH lift Motor	1	
54	612-80007-004	*Gear;M0.8X25+M1X14	1	
55	612-80008-000	*Gear; M0.8X20+M0.8X14	1	
56	023-74001-046	*Motor Assy (CWRS-445PA)	1	

Fig22 Master Making Area(2)

[illegible][illegible]

1 - 45

Fig23. Master-Making Area (3)

I - 46

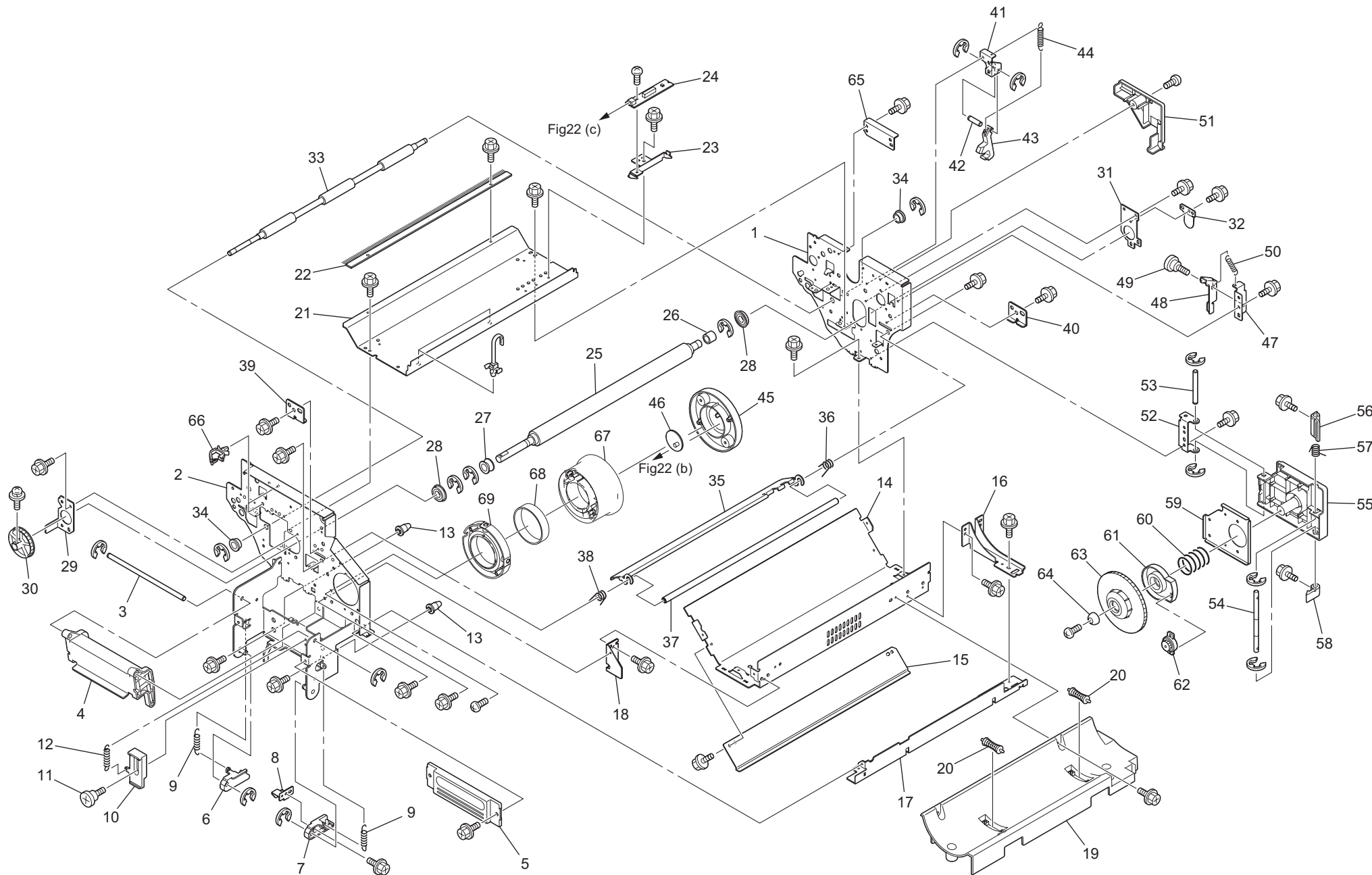


Fig23 Master Making Area(3)

No.	Part No.	Part Name	Q'ty	Remark
1	023-28092-207	*Rear Frame; M.-M Unit	1	
2		*Front Frame; M.-M Unit Assy	1	
3	023-28338-001	*Shaft; Handle; M-M	1	
4	023-28070-009	*Handle; M.-M.	1	
5	023-28343-005	*Guide; Handle; M.-M.	1	
6	023-28206-105	*Hook Left; Handle; M.-M.	1	
7	023-28071-102	*Hook Right; Handle; M.-M.	1	
8	023-28207-004	*Actuator plate; M.-M. Set Sensor	1	
9	023-28072-001	*Spring; Hook; M-M	2	
10	023-28336-009	*Handle Stopper; M.-M.	1	
11	635-17423-000	*Stepped Screw;F4X2.2;M3X4	2	
12	023-28209-007	*Spring; Handle; M-M	1	
13	023-28082-007	*Positioning Pin; Front; M.-M	2	
14	023-28013-200	*Bottom Stay; M.-M Unit	1	
15	023-28251-003	*Slide Guide 2; M.-M.	1	
16	023-28074-101	*Reinforcement Plate; M.-M. Frame	1	
17	023-28073-008	*Lower Stay; M.-Making	1	
18	023-28245-003	*Reinforce Plate; Lower; M.-M. Unit	1	
19	023-28124-109	*Master Roll Holder; Bottom	1	
20	023-28210-005	*Master Guide Roller	2	
21	023-28015-008	*Box Stay; M.-Making	1	
22	014-15011-004	*De-Electricity Bar ; M.-M.; A3	1	
23	023-28417-009	*Lower Bracket; Master End Sensor	1	
24	444-42029-200	*Sensor (Send); KH0854-00	1	
	023-75114-057	*Write Roller Assy A3(25-27)	1	39x, 37x, 59x, 57x
	023-75116-050	*Write Roller Assy B4(25-27)	1	31x, 30x, 33x, 51x, 50x
25	023-28037-109	**Write Roller; D23-A3	1	39x, 37x, 59x, 57x
25	023-28303-100	**Write Roller; D23-B4	1	31x, 30x, 33x, 51x, 50x
26	019-35025-008	**liner	1	
27	023-28432-105	**Write Roller liner 3	1	
28	601-10228-000	*Bearing;6900ZZNR	2	
29	023-28342-106	*Bracket Front; Write Roller	1	
30	611-90012-009	*Pulley; P70-2Gt-5	1	
31	023-28341-002	*Bracket Rear; Write Roller	1	

No.	Part No.	Part Name	Q'ty	Remark
32	023-28380-008	*Pressure Plate; Write Roller	1	
33	023-28045-004	*Stocker Roller; A3	1	39x, 37x, 59x, 57x
33	023-28271-004	*Stocker Roller; B4	1	31x, 30x, 33x, 51x, 50x
34	607-10006-000	*Metal;F6X8X4;10X1	2	
35	023-28114-103	*M Set Guide Plate B; A3	1	39x, 37x, 59x, 57x
35	023-28302-104	*M Set Guide Plate B; A4	1	31x, 30x, 51x, 50x
35	023-28259-101	*M Set Guide Plate B; B4		33x
36	023-28228-109	*Spring B Rear; M Set Guide Plate	1	
37	023-28036-102	*Shaft; M Set Guide Plate	1	
38	023-28115-100	*Spring B Front; M Set Guide Plate	1	
39	023-28229-105	*Stopper Front; M.-M Unit	1	
40	023-28247-103	*Stopper Rear; M.-M Unit	1	
41	023-28396-001	*Bracket; Stopper; M Set Guide Plate	1	
42	023-28397-008	*Shaft; Stopper; M Set Guide Plate	1	
43	023-28398-004	*Stopper; M Set Guide Plate	1	
44	023-28399-000	*Stopper Spring; M Set Guide Plate	1	
45	023-28006-106	*Master Flange; Front	1	
46	444-59006-106	*RF-Tag Reader; Master	1	
47	023-28232-009	*Base Bracket; Stopper; M.-M. Close	1	
48	023-28231-002	*Stopper; M.-M. Close	1	
49	635-17613-101	*Step Screw; D6X1.5; M3X4.5	1	
50	023-28233-005	*Stopper Spring; M.-M Close	1	
51	023-28377-007	*Rear Cover; M.-M. Unit	1	
	023-75137-057	*Master Roll Holder Assy A3(52-64)	1	39x, 37x, 59x, 57x
	023-75139-050	*Master Roll Holder Assy A4(52-64)	1	31x, 30x, 51x, 50x
	023-75138-053	*Master Roll Holder Assy B4(52-64)	1	33x
52	023-28130-001	**Fulcrum Plate; Master Roll Holder	1	
53	023-28131-008	**Shaft; Master Roll Holder	1	
54	023-28132-004	**Lever Shaft; Master Roll Holder	1	
55	023-28371-009	**Master Holder Base; A3	1	39x, 37x, 59x, 57x
55	023-28375-004	**Master Holder Base; A4	1	31x, 30x, 51x, 50x
55	023-28374-008	**Master Holder Base; B4	1	33x
56	023-28133-000	**Lever; Master roll Holder	1	
57	023-28135-003	**Lever Spring; Master Roll Holder	1	

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[illegible]

Fig24. Master-Making Area (4)

I - 49

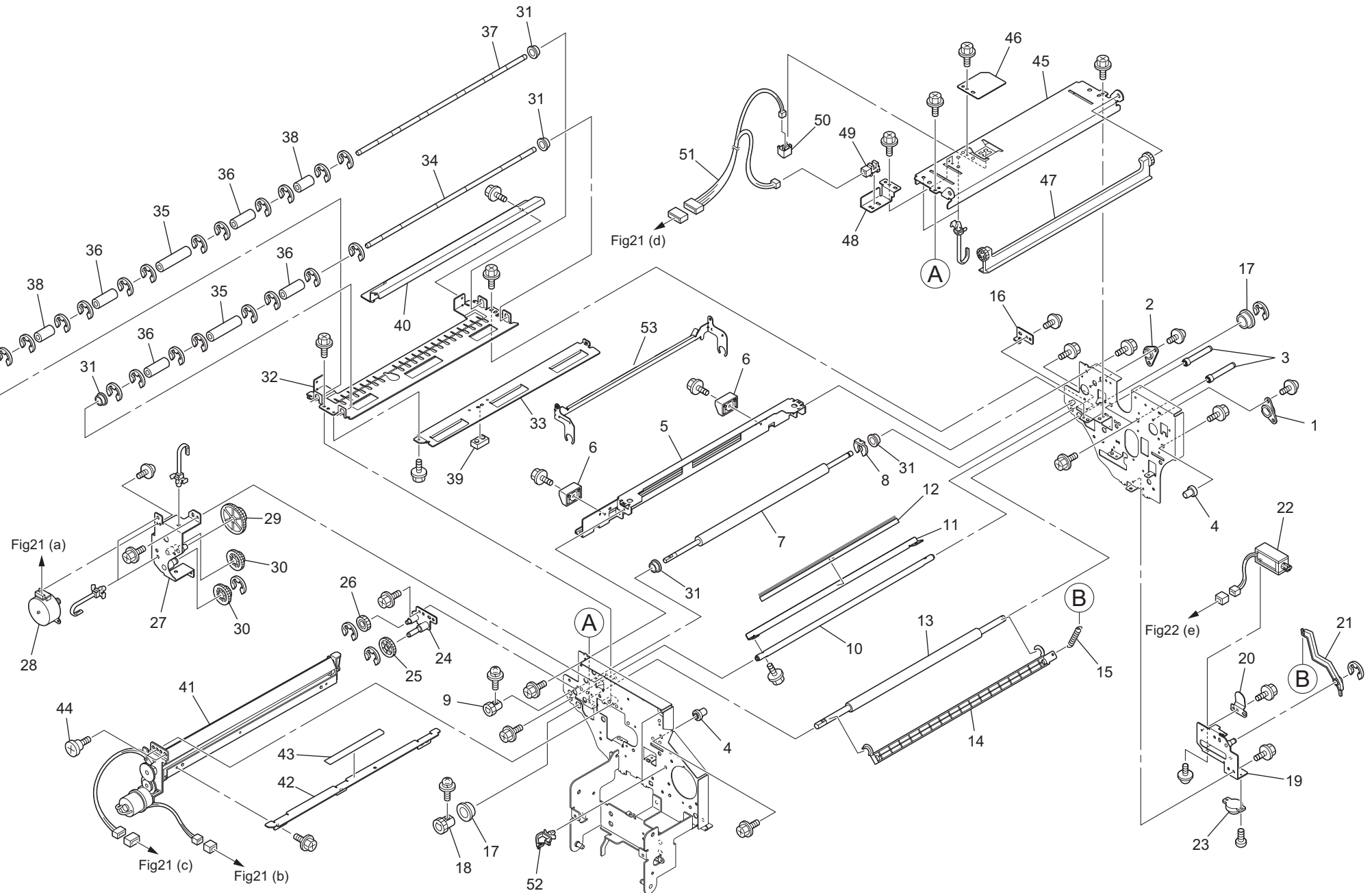


Fig24 Master Making Area(4)

I - 50A

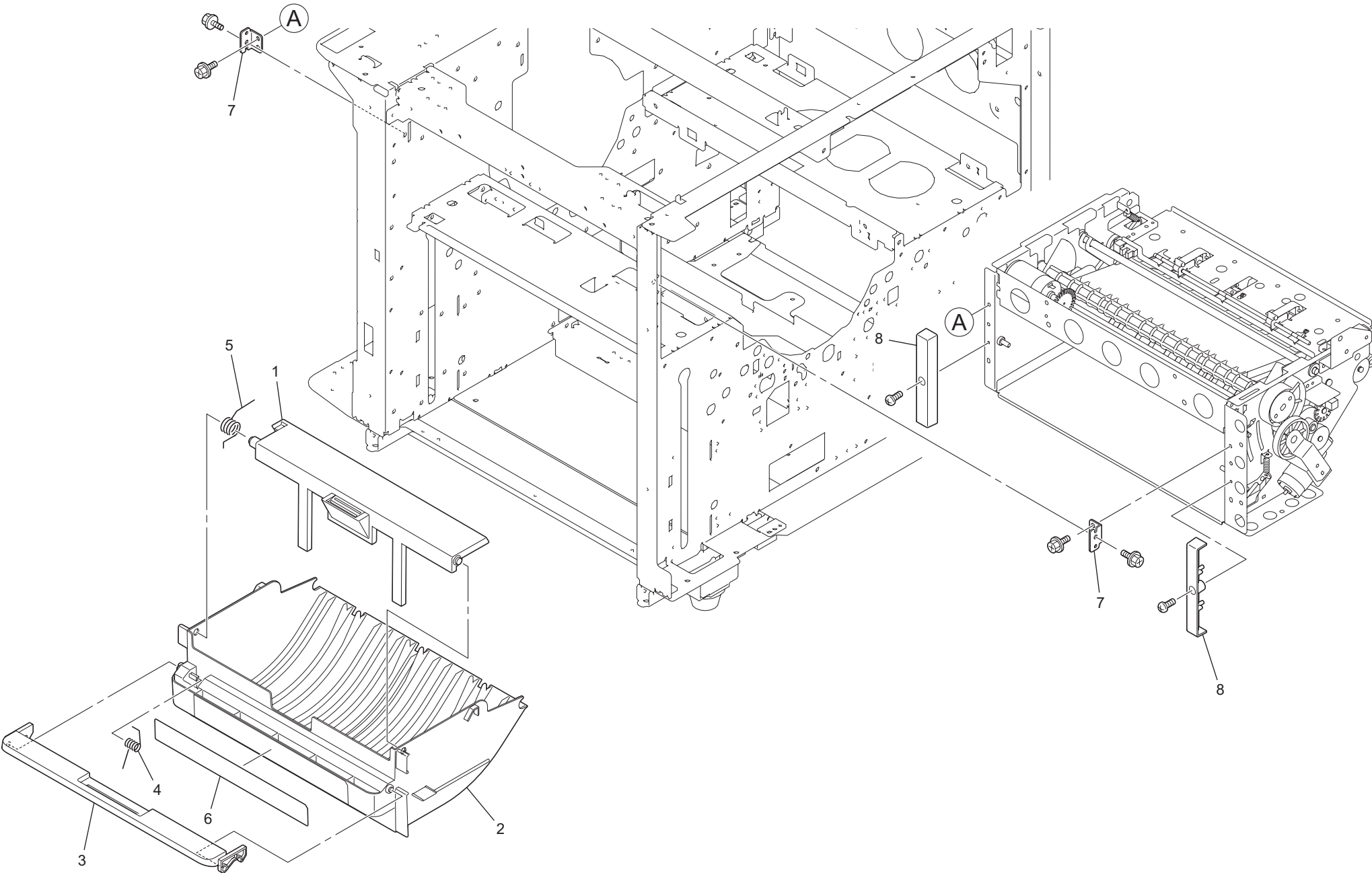
No.	Part No.	Part Name	Q'ty	Remark
1	030-16108-005	*Shaft Holder; Right	1	
2	030-16109-001	*Shaft Holder; Left	1	
3	023-28076-007	*Shaft; Drawer Connector; M.-M Unit	2	
4	023-28148-008	*Hook Shaft; M.-M Unit	2	
5	023-28014-109	*Upper Stay; M.-M Unit	1	
6	023-28367-001	*Guide Block; M.-M. Unit Mount	2	
7	023-28046-000	*M. Loading Roller; A3	1	39x, 37x, 59x, 57x
7	023-28285-005	*M. Loading Roller; B4	1	31x, 30x, 33x, 51x, 50x
8	023-17197-007	*Lock Ring 4	1	
9	612-10103-006	*Gear;M0.8X13X5	1	
10	023-28044-008	*Shaft; M. Loading Roller	1	
11	023-28405-108	*Bracket; De-Elect. Brush; M Loading	1	
12	023-28415-006	*De-Electricity Brush; M Loading	1	
13	023-28048-003	*Load Roller; A3	1	39x, 37x, 59x, 57x
13	023-28284-009	*Load Roller; B4	1	31x, 30x, 33x, 51x, 50x
14	023-28051-004	*Guide Plate; Stocker	1	
15	023-28052-000	*Hook Spring; Stoker Guide Plate	1	
16	023-28194-107	*Holding Plate R; Stoker Guide Plat.	1	
17	607-15005-002	*Metal; F8X10X8; 12X1.5	2	
18	612-10104-002	*Gear;M0.8X16X5	1	
19	023-28383-007	*Fulcrum Plate; Master Stoker	1	
20	023-28380-008	*Pressure Plate; Write Roller	1	
21	023-28141-003	*Fulcrum Lever; Stoker	1	
22	490-50007-005	*Solenoid; Tds-09SI-59	1	
23	610-00022-003	*Damper; 2G50-C-10HG	1	
24	023-28376-108	*Bracket; Gear Shaft; M Loading	1	
25	612-10106-005	*Gear;M0.8X34X4	1	
26	612-10105-009	*Gear;M0.8X16X4	1	
27	023-28196-002	*Bracket; Load Pulse Motor	1	
28	490-33015-002	*Motor; PM42L-048-ZVN6	1	
29	612-80019-002	*Gear;Mx0.5X89+M0.8X34	1	
30	612-80018-006	*Gear;M0.8X36+M0.8X18	2	
	023-75140-058	*Master Guide Assy (31-39)	1	39x, 37x, 59x, 57x
	023-75141-054	*Master Guide Assy II(31-39)	1	31x, 30x, 51x, 50x

No.	Part No.	Part Name	Q'ty	Remark
	023-74142-050	*Master Guide Assy ML;B4 SU(31-39)	1	33x
31	607-10006-000	**Metal;F6x8x4;10x1	6	
32	023-28057-002	**Cutter Guide Upper; A3	1	39x, 37x, 59x, 57x
32	023-28265-004	**Cutter Guide Upper; B4	1	31x, 30x, 51x, 50x
32	023-28436-003	**Cutter Guide Upper; B4R	1	33x
33	023-28058-106	**Cutter Guide Lower; A3	1	39x, 37x, 59x, 57x
33	023-28263-109	**Cutter Guide Lower; B4	1	31x, 30x, 51x, 50x
33	023-28437-000	**Cutter Guide Lower; B4R	1	33x
34	023-28184-004	**Shaft; Stoker roller Upper; A3	1	39x, 37x, 59x, 57x
34	023-28272-000	**Shaft; Stoker roller Upper; B4	1	31x, 30x, 33x, 51x, 50x
35	023-28190-101	**M Transfer Roller; Wide Width	2	
36	023-28191-108	**M Transfer Roller; Middle width	4	39x, 37x, 59x, 57x
36	023-28191-108	**M Transfer Roller; Middle width	2	31x, 30x, 33x, 51x, 50x
37	023-28093-009	**Shaft; Load Roller Upper; A3	1	39x, 37x, 59x, 57x
37	023-28286-001	**Shaft; Load Roller Upper; B4	1	31x, 30x, 33x, 51x, 50x
38	023-28192-104	**M Transfer Roller; Short Width	2	
39	444-39000-004	**Sensor; E-3674	1	
40	023-28340-006	*Guide; Master Loading	1	
41	023-28421-103	*Cutter Unit(rotary)	1	33x, 39x, 37x, 59x, 57x
41	023-28422-002	*Cutter Unit(Shuttle)	1	31x, 30x, 51x, 50x
42	023-28327-107	*Master Guide Plate A; A3(D23)	1	33x, 39x, 37x, 59x, 57x
42	023-28310-000	*Master Guide Plate A; B4(D23)	1	31x, 30x, 51x, 50x
43	023-28946-001	*Seal; Pos. Leading Edge Of Master; Pic	1	
44	635-10007-001	*Stepped Screw;F5X3;M3X3	2	
45	023-28323-004	*Cutter Cover	1	33x, 39x, 37x, 59x, 57x
45	023-28289-000	*Cutter Cover 2	1	31x, 30x, 51x, 50x
46	023-28053-104	*Cover; Master Pos. Sensor	1	
47	023-28317-004	*Master Set Guide Bar	1	33x, 39x, 37x, 59x, 57x
47	023-28379-000	*Master Set Guide Bar B4	1	31x, 30x, 51x, 50x
48	023-28214-108	*Bracket; Set sensor; M.-M Upper	1	
49	444-30008-002	*Sensor; LG-248NI1	2	
50	444-33003-109	*Sensor; ON-171-A8	1	
51	023-28242-101	*Wire Harness; M Pos. Sensor	1	
52	665-02044-002	*Wire Saddle LWS-0711	2	

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Fig25. Master-Removal Area (1)



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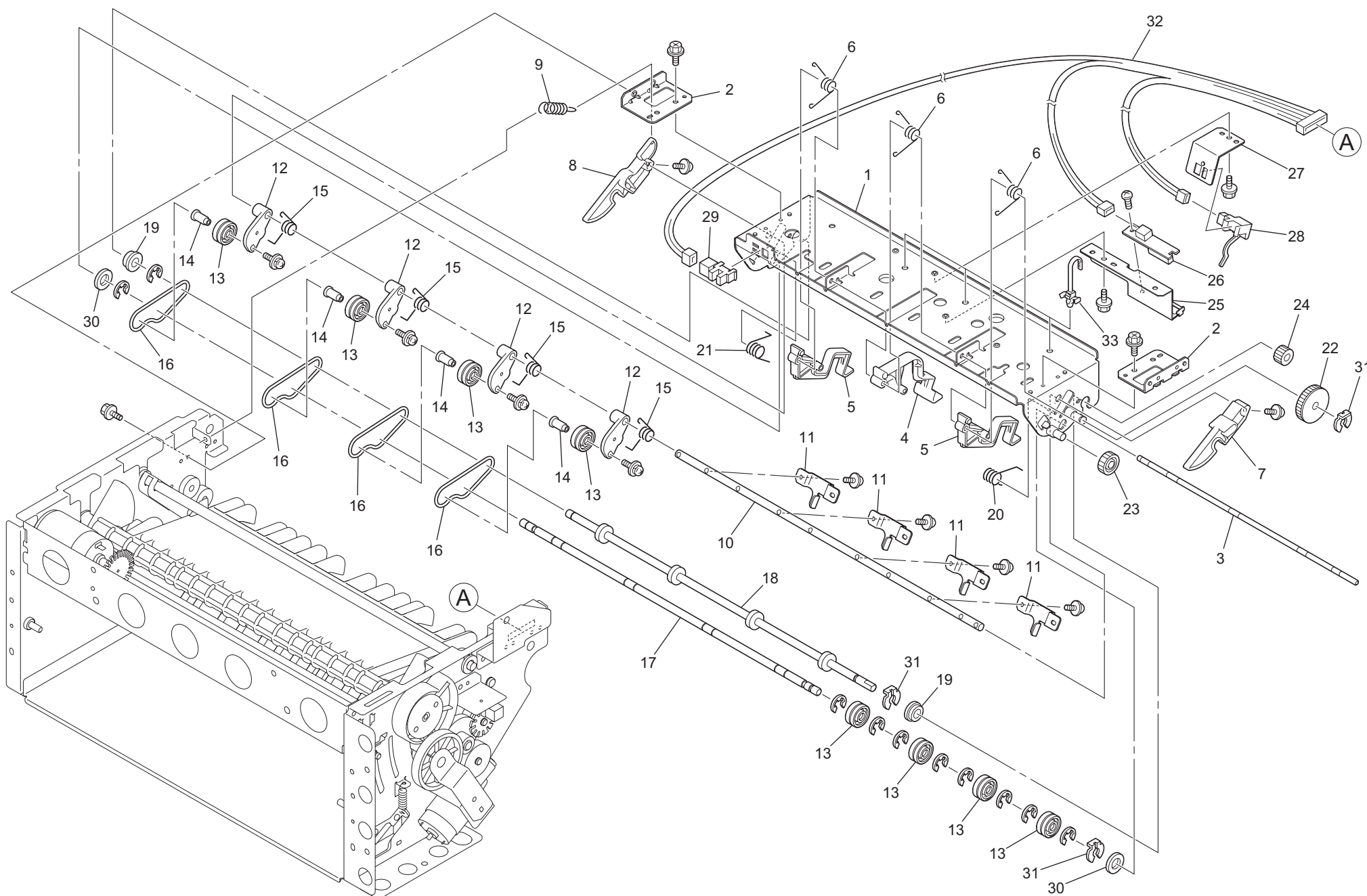
Fig25 Master Removal Area(1)

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Fig26.Master-Removal Area (2):RZ-59x,57x,39x,37x

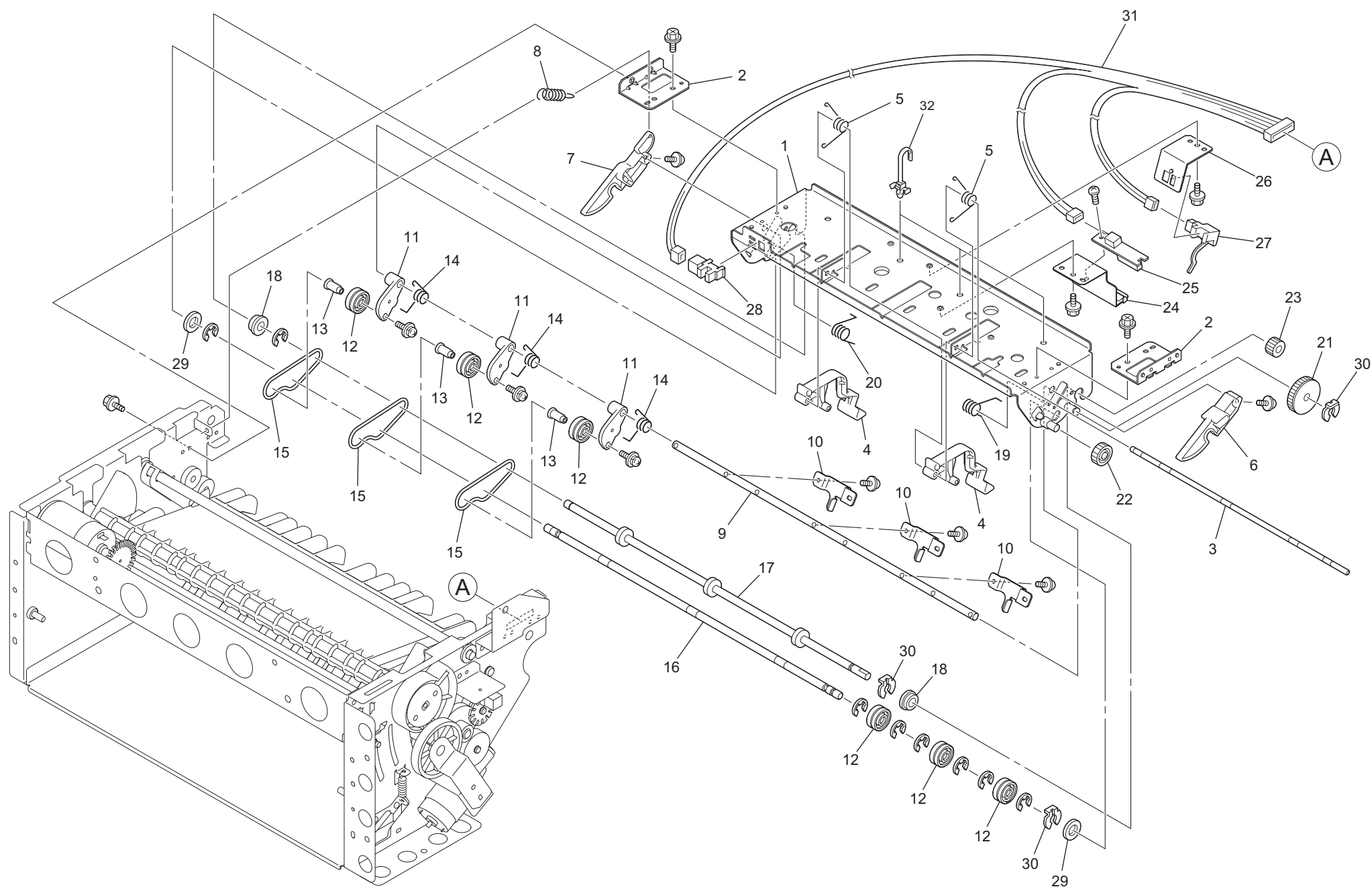
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[illegible]

Fig27. Master-Removal Area (2):RZ-51x,50x,33x,31x,30x

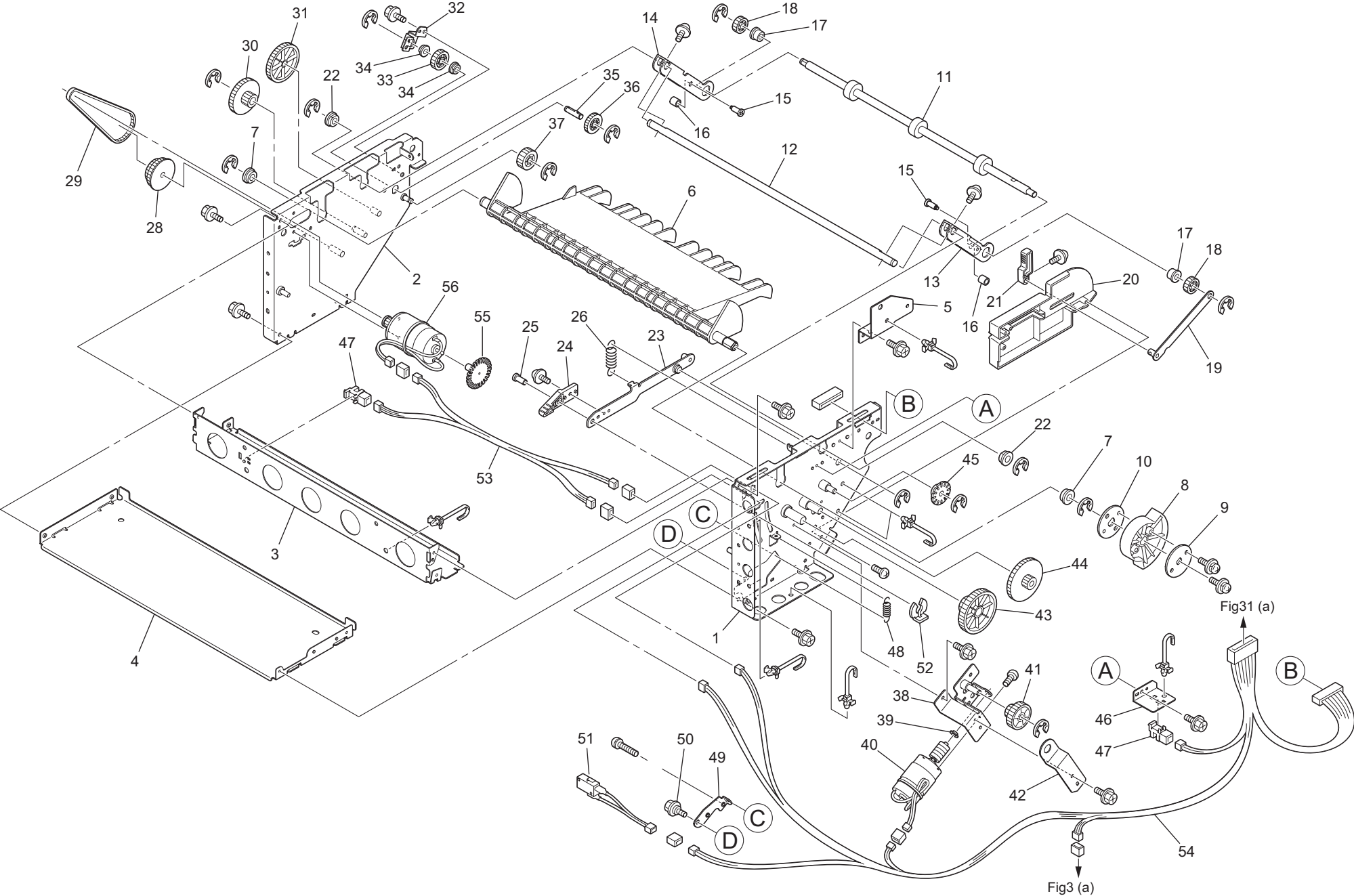


No.	Part No.	Part Name	Q'ty	Remark
	023-75136-050	Master Removal Unit II(Fig26, Fig27)	1	31x, 30x, 33x, 51x, 50x
1	023-24021-208	*Housing; M.-Rmv.	1	
2	023-24128-002	*Bracket ; Housing; M.-RMV.	2	
3	023-24144-008	*Shaft; M-Rmv Guide	1	
4	023-24145-004	*M-Rmv Guide A	2	
5	023-24147-007	*Spring; M-Rmv Guide	2	
6	023-24130-007	*Hook F; M-Rmv Roller	1	
7	023-24131-003	*Hook R; M-Rmv Roller	1	
8	023-24137-001	*Spring Hook R; Trans. Roller; M-Rmv	1	
9	023-24108-001	*Shaft II; Plate Pulley; M-Rmv	1	
10	023-24129-009	*Holding Plate; Pulley; M.-Rmv.	3	
11	023-24062-109	*Plate; M.-Rmv. Pulley	3	
12	023-24061-102	*Pulley; M-Rmv	6	
13	023-24063-202	*Shaft; Pulley; M-Rmv	3	
14	023-24067-003	*Spring; Plate Pulley; M-Rmv	3	
15	628-21401-009	*Transfer Belt 2; 2X140	3	
16	023-24107-005	*Master Removal Roller (Up) II	1	
17	023-24109-202	*Pulley Shaft II; M.-Rmv	1	
18	607-10009-000	*Metal; F6X10X6.5; 12X1.5	2	
19	023-24058-004	*Spring A Front; M-Rmv. Roller	1	
20	023-24059-000	*Spring A Rear; M-Rmv Roller	1	
21	612-10001-009	*Gear; M1.25X22	1	
22	612-10002-005	*Gear; M1.25X12	1	
23	612-10003-001	*Gear; M1.25X9	1	
24	023-24027-001	*Bracket; Loading Sensor	1	
25	444-43007-200	*Master Loading Sensor	1	
26	023-24056-001	*Bracket; M.-RMV. Sensor	1	
27	444-41002-200	*Sensor; OS665633-703	1	
28	444-30008-002	*Sensor; LG-248NI1	1	
29		*Washer; D6	2	
30	023-17197-007	*Lock Ring 4	3	
31	023-24100-108	*Wire Harness; M-Rmv	1	
32	665-01212-009	Reuse Band ; RSG-130	3	

[illegible]

Fig28. Master-Removal Area (3)

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[illegible]

Fig29. Electrical Component Area(1) RZ3 Panel

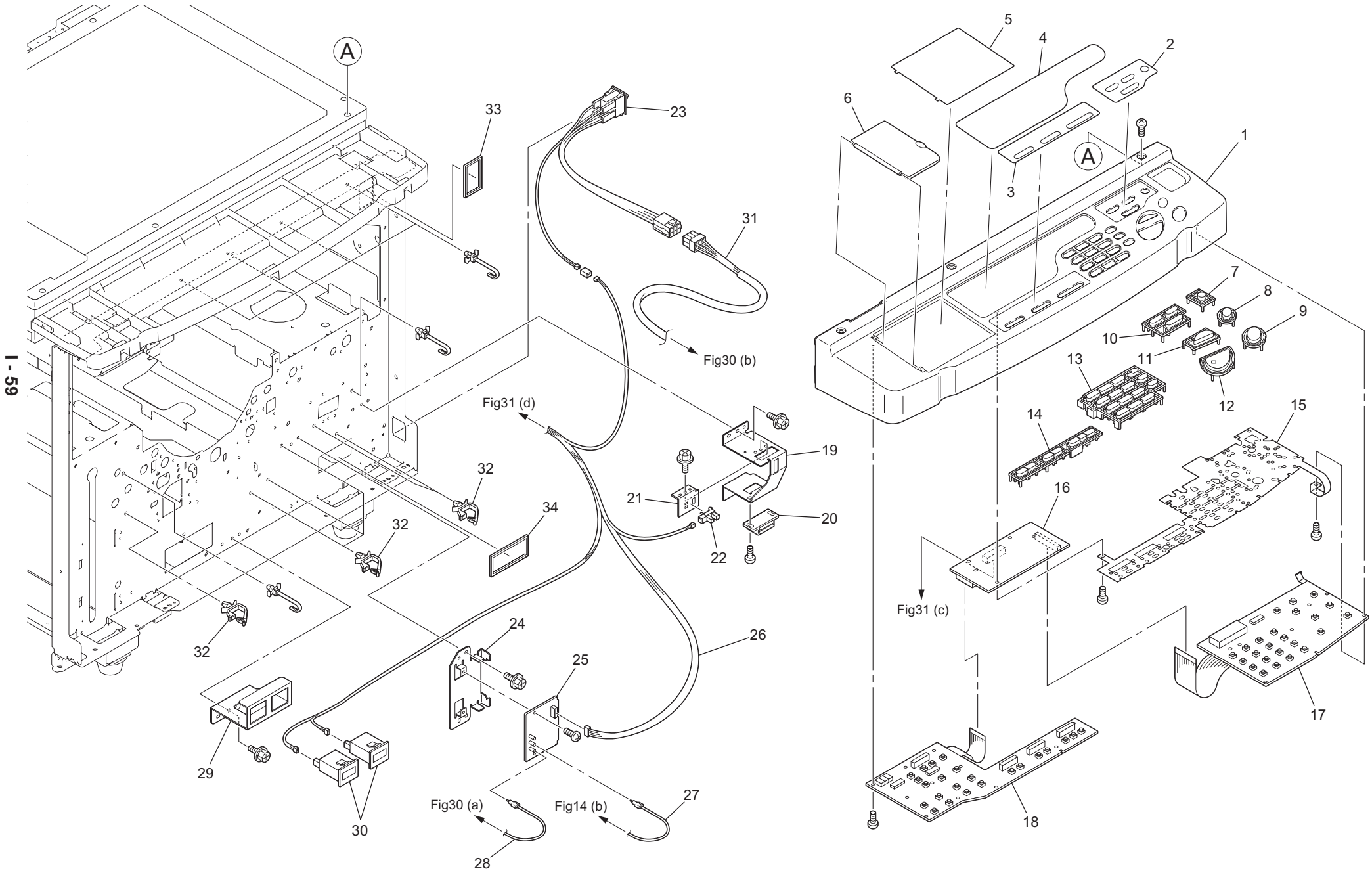
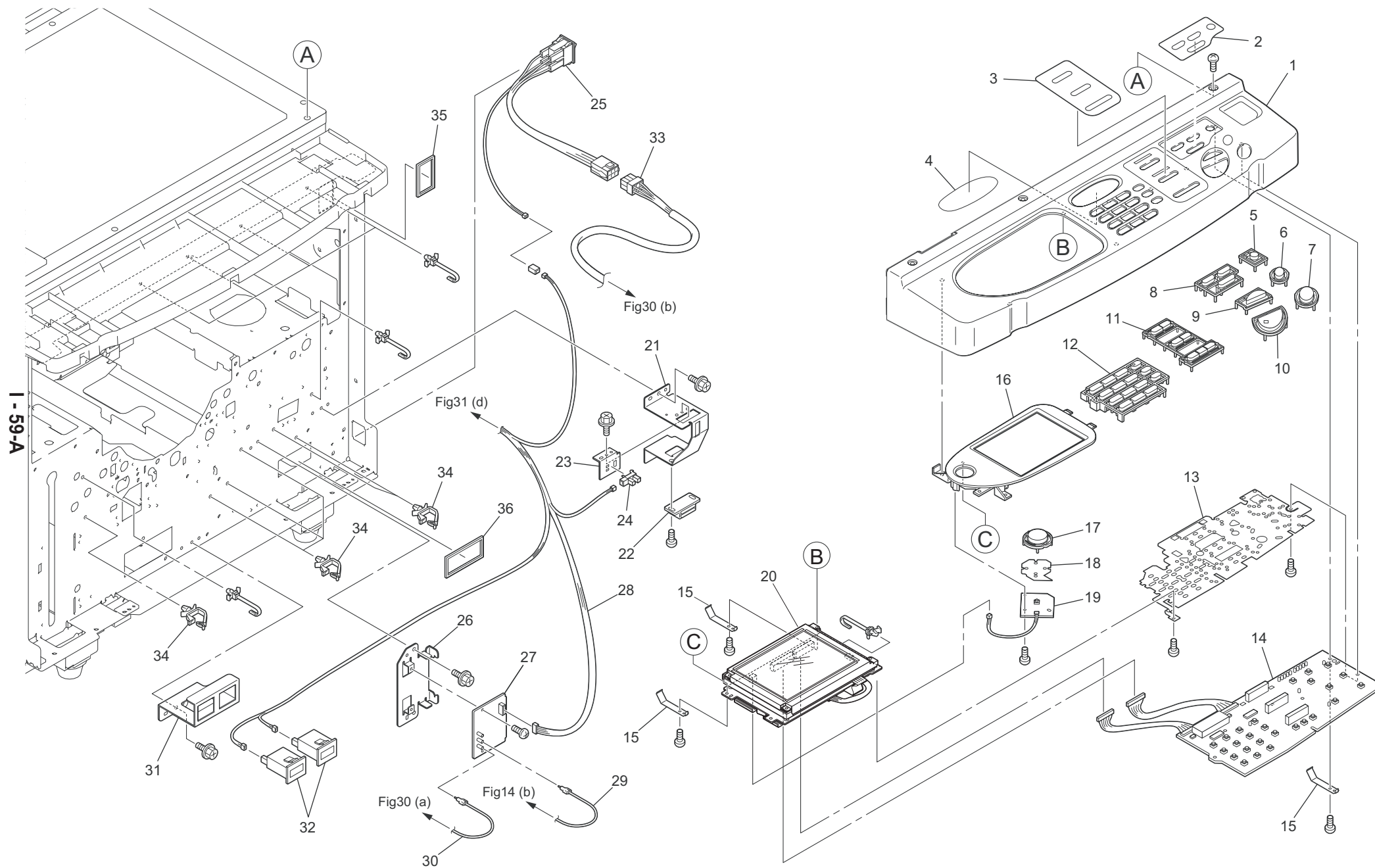


Fig29 Electrical Component Area(1) RZ3 Panel

No.	Part No.	Part Name	Q'ty	Remark
	023-75104-051	Panel Unit ; RZ300EP (1-18)	1	RZ300EP
	023-75106-054	Panel Unit; RZ310UI (1-18)	1	RZ31xUI
	023-75107-050	Panel Unit; RZ370AW/AN (1-18)	1	RZ37xAW/AN
	023-75108-057	Panel Unit; RZ370C (1-18)	1	RZ37xC
	023-75099-058	Panel Unit; RZ370EP/UP (1-18)	1	RZ37xEP/UP
	023-75105-058	Panel Unit; RZ390UI (1-18)	1	RZ39xUI
		Panel Unit; RZ330AW (1-18)	1	RZ33xAW
1	023-37002-105	*Frame; Panel	1	
2	023-37061-004	*Sheet ; Panel Mode Key Pic	1	EP,UP
2	023-37062-000	*Sheet ; Panel Mode Key Ch	1	C,CN
2	023-37015-002	*Sheet ; Panel Mode Key Eng	1	UI,AW,AN
3	023-37067-100	*Sheet ; Print Control;RZ3 Pic/mm	1	EP,UP
3	023-37016-106	*Sheet ; Print Control;RZ3 Eng/inch	1	UI
3	023-37066-103	*Sheet ; Print Control;RZ3 Eng/mm	1	AW,AN
3	023-37068-106	*Sheet ; Print Control;RZ3 Ch/mm	1	C,CN
4	023-37076-001	*Plate ; Main Panel	1	EP,UP
4	023-37077-105	*Plate ; Main Panel Ch	1	C,CN
4	023-37018-001	*Plate ; Main Panel Eng	1	UI,AW,AN
5	023-37082-001	*Sheet ; Sub Panel; RZ370EP/UP	1	RZ37xEP/UP
5	023-37085-108	*Sheet ; Sub Panel; RZ300EP	1	RZ30xEP
5	023-37017-005	*Sheet ; Sub Panel; RZ390UI	1	RZ39xUI
5	023-37084-004	*Sheet ; Sub Panel; RZ310UI	1	RZ31xUI
5	023-37081-005	*Sheet ; Sub Panel; RZ370AW/AN	1	RZ37xAW/AN
5	023-37083-008	*Sheet ; Sub Panel; RZ370C	1	RZ37xC
5	023-37097-009	*Sheet ; Sub Panel; RZ330AW	1	RZ33xAW
6	023-37013-000	*Cover; Sub-Panel	1	
7	023-37056-000	*Wake-Up Key	1	
8	023-37047-001	*Reset Key; Pic.	1	EP,UP
8	023-37046-005	*Reset Key; Eng	1	UI, AW, AN
8	023-37048-008	*Reset Key; Ch	1	C,CN
9	023-37037-006	*Stop Key; Pic.	1	EP,UP
9	023-37036-000	*Stop Key; Eng	1	UI, AW, AN
9	023-37038-002	*Stop Key; Ch	1	C,CN
10	023-37050-100	*Print Mode Key	1	

No.	Part No.	Part Name	Q'ty	Remark
11	023-37042-000	*Test Print Key; Pic.	1	EP,UP
11	023-37041-003	*Test Print Key; Eng	1	UI, AW, AN
11	023-37043-006	*Test Print Key; Ch	1	C,CN
12	023-37032-004	*Start Key; Pic.	1	EP,UP
12	023-37031-008	*Start Key; Eng	1	UI, AW, AN
12	023-37038-002	*Start Key; Ch	1	C,CN
13	023-37040-007	*Numeric Key	1	
14	023-37051-009	*Print Control Key; RZ3	1	
15	023-37011-104	*Protection Shield	1	
16	023-37021-100	*Lpnl-Ctl PCB	1	
17	023-37022-106	*Main-SW-PCB	1	
18	023-37023-102	*Sub-SW-PCB	1	
19	023-34051-105	Bracket; Front Cover SW	1	
20	660-05000-018	Magnet Catch;SM-50P	1	
21	023-34053-205	Bracket; Sensor; Front Cover	1	
22	444-30010-007	Sensor; LG285D1	1	
23	023-50031-009	Main Power SW Ass'y	1	
24	023-50024-002	Bracket; Rf-Tag PCB	1	
25	444-59003-107	RF-Tag PCB	1	
26	023-53007-109	Wire Harness; Lower F	1	
27	023-53014-008	Wire Harness; Drum Drawer H	1	
28	023-53003-006	Wire Harness; Master Rf-Tag	1	
29	023-50022-000	Bracket; Counter	1	
30	492-00001-108	Counter	2	
31	023-50032-005	Wire Harness; Main Power SW	1	
32	665-02044-002	Wire Saddle;LWS-0711	6	
33	665-04002-005	Square Bushing	1	
34	665-04055-001	SB-6025	1	

Fig 29-A Electrical Component (1) RZ5 Panel

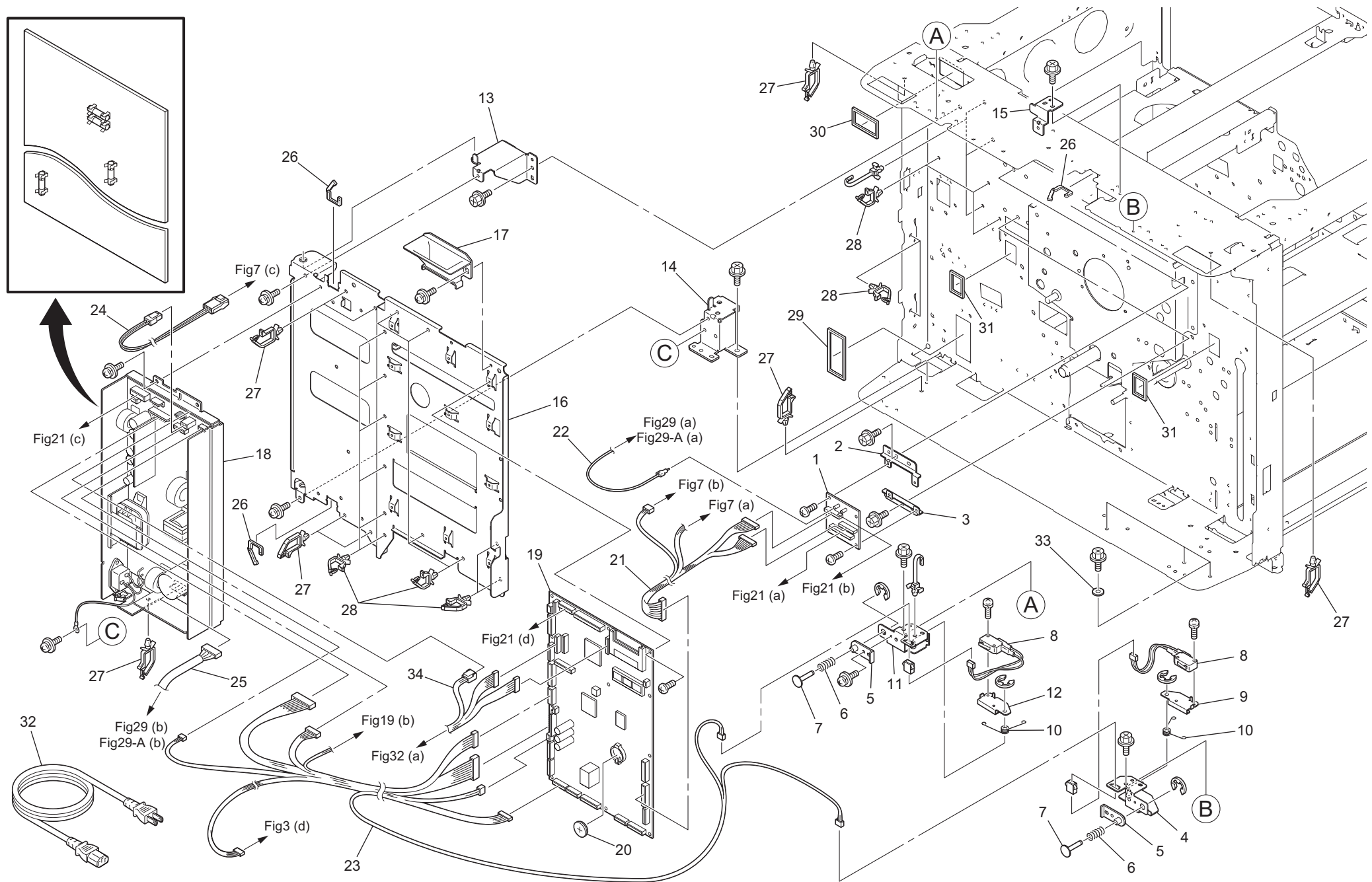


No.	Part No.	Part Name	Q'ty	Remark
		Panel Unit ; RZ5 Eng (1-19)	1	UI,AW,AN
		Panel Unit; RZ5 Pic (1-19)	1	EP,UP
		Panel Unit; RZ5 Ch (1-19)	1	C,CN
1	023-37101-200	*Frame Panel; RZ5	1	
2	023-37061-004	*Sheet ; Panel Mode Key Pic	1	EP,UP
2	023-37062-000	*Sheet ; Panel Mode Key Ch	1	C,CN
2	023-37015-002	*Sheet ; Panel Mode Key Eng	1	UI,AW,AN
3	023-37117-000	*Sheet; Print Control Key; RZ5 Eng	1	EP,UP
3	023-37118-006	*Sheet; Print Control Key; RZ5 Pic	1	UI,AW,AN
3	023-37119-002	*Sheet; Print Control Key; RZ5 Ch	1	C,CN
4	023-37103-009	*Numeric Display Cover	1	
5	023-37056-000	*Wake-Up Key	1	
6	023-37047-001	*Reset Key; Pic.	1	EP,UP
6	023-37046-005	*Reset Key; Eng	1	UI, AW, AN
6	023-37048-008	*Reset Key; Ch	1	C,CN
7	023-37037-006	*Stop Key; Pic.	1	EP,UP
7	023-37036-000	*Stop Key; Eng	1	UI, AW, AN
7	023-37038-002	*Stop Key; Ch	1	C,CN
8	023-37050-100	*Print Mode Key	1	
9	023-37042-000	*Test Print Key; Pic.	1	EP,UP
9	023-37041-003	*Test Print Key; Eng	1	UI, AW, AN
9	023-37043-006	*Test Print Key; Ch	1	C,CN
10	023-37032-004	*Start Key; Pic.	1	EP,UP
10	023-37031-008	*Start Key; Eng	1	UI, AW, AN
10	023-37038-002	*Start Key; Ch	1	C,CN
11	023-37107-004	*Print Control Key; RZ5	1	
12	023-37040-007	*Numeric Key	1	
13	023-37128-001	*Shield Mylar Sheet A; RZ5 SW-PCB	1	
14	023-37136-306	*ML-SW-PCB	1	
15	023-37142-004	*Grounding plate; LCD Panel RZ5	3	
16	023-37102-002	*Touch Panel Cover	1	
17	023-37109-007	*Display Mode Key; Eng	1	UI, AW, AN
17	023-37110-005	*Display Mode Key; Pic	1	EP,UP
17	023-37111-001	*Display Mode Key; Ch	1	C,CN

[illegible]

Fig30. Electrical Component Area (2)

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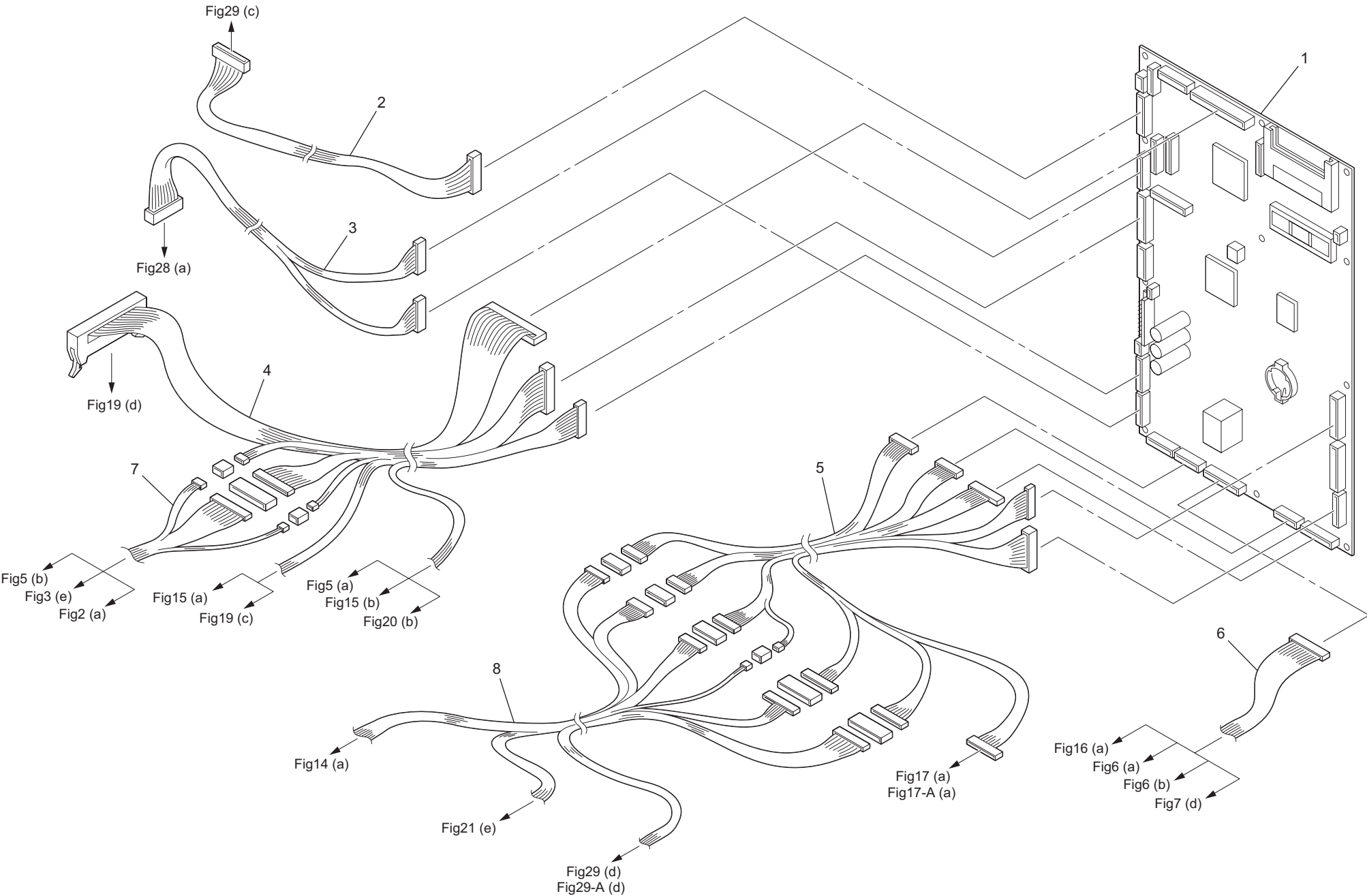


No.	Part No.	Part Name	Q'ty	Remark
1	023-28218-103	M.-Making Junction PCB	1	
2	023-28204-005	Bracket Upper; Junction PCB; M.-M.	1	
3	023-28221-007	Bracket Lower; Junction PCB; M.-M.	1	
4	023-50044-003	Frame; Drive Interlock SW; P.-F. Side	1	
5	023-50042-000	Shaft Bracket; Drive Interlock SW	2	
6	023-50041-004	Spring; Drive Interlock SW	2	
7	023-50055-005	Button; Drive Interlock SW	2	
8	023-53026-006	Drive Interlock Safety SW	2	
9	023-50052-103	Bracket Pf Side; Drive Interlock SW	1	
10	023-50053-002	Spring; SW Bracket; D Interlock SW	2	
11	023-50043-007	Frame; Drive Interlock SW; P.-Rcv. Side	1	
12	023-50051-107	Bracket P-Rcv Side; Drive Interlock SW	1	
13	023-50001-002	Hinge Upper; PCB Bracket; Ejection Side	1	
14	023-50002-106	Hinge Lower; PCB Bracket; Ejection Side	1	
15	023-50009-003	Bracket Upper; Power Supply PCB	1	
16	023-50006-101	Bracket; Power Supply & Mech PCB	1	
17	023-50013-000	Guide; Download Card	1	
18	023-50073-003	PS15-N200	1	EP,UP,AW,C
18	023-50033-206	PS15-N100	1	AN,UI
19	023-75055-000	MECHA-CTL PCB; L; SU	1	
20	408-02300-001	Battery;CR-2032	1	
21	023-53010-100	Wire Harness; Paper Ejection Rear	1	
22	023-53003-006	Wire Harness; Master RF-Tag	1	
23	023-53012-200	Wire Harness; FB Upper	1	3xx
23	023-53028-203	Wire Harness; FB Upper RZ5	1	5xx
24	023-53002-000	Wire Harness; Main Power Source	1	
25	023-50032-005	Wire Harness; Main Power SW	1	
26	665-02039-009	Edging Saddle;ESD-17L	3	
27	665-02055-004	Wire Saddle; LWS-2218	8	
28	665-02043-006	Wire Saddle;LWS-1316	17	
29	665-04055-001	SB-6025	1	
30	665-04002-005	Square Bushing	1	
31	665-04054-005	Square Bushing;Sb-2718	2	
32	488-00048-004	Power Cord; 220V EU (L)	1	EP,UP,AW,C

[illegible]

Fig31. Electrical Component Area (3)

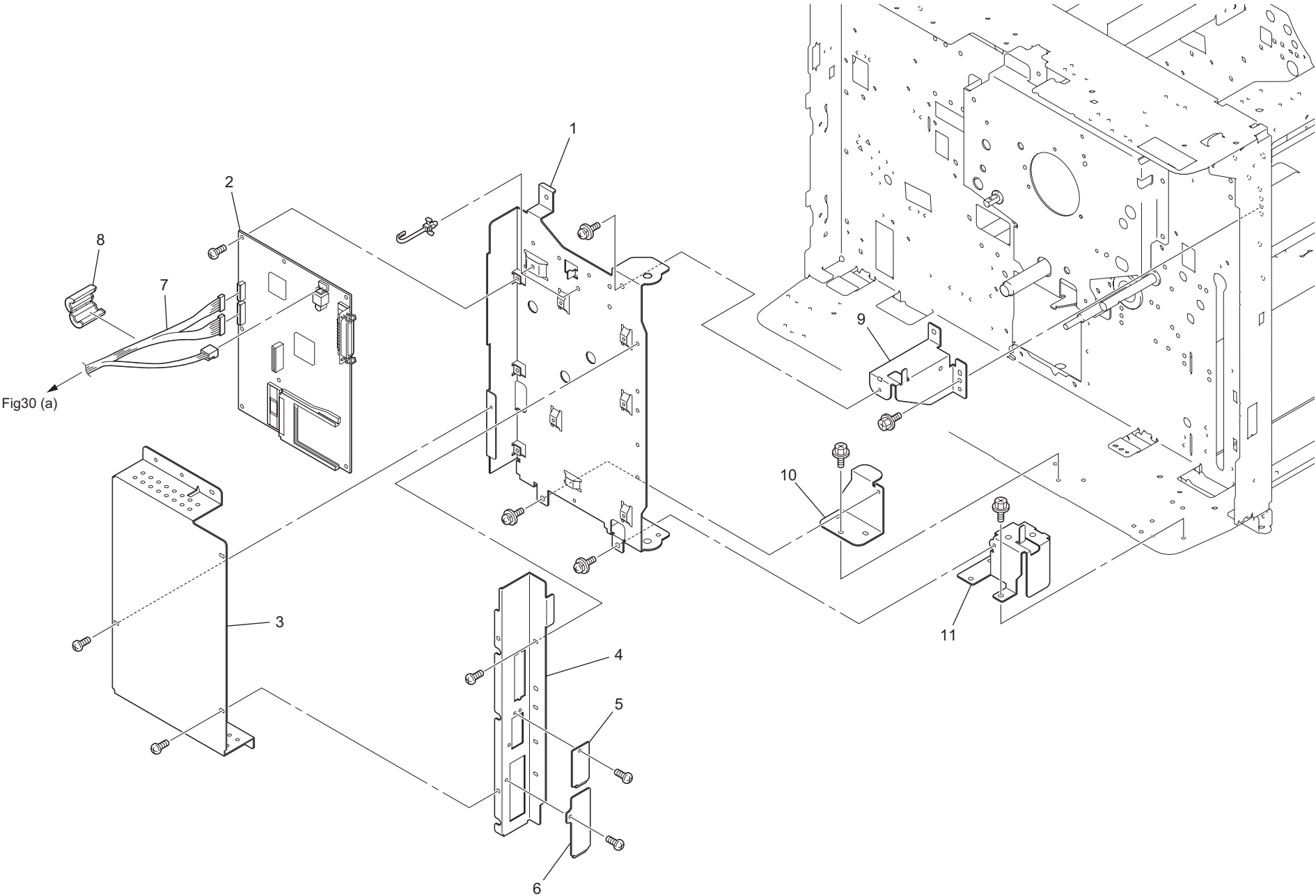
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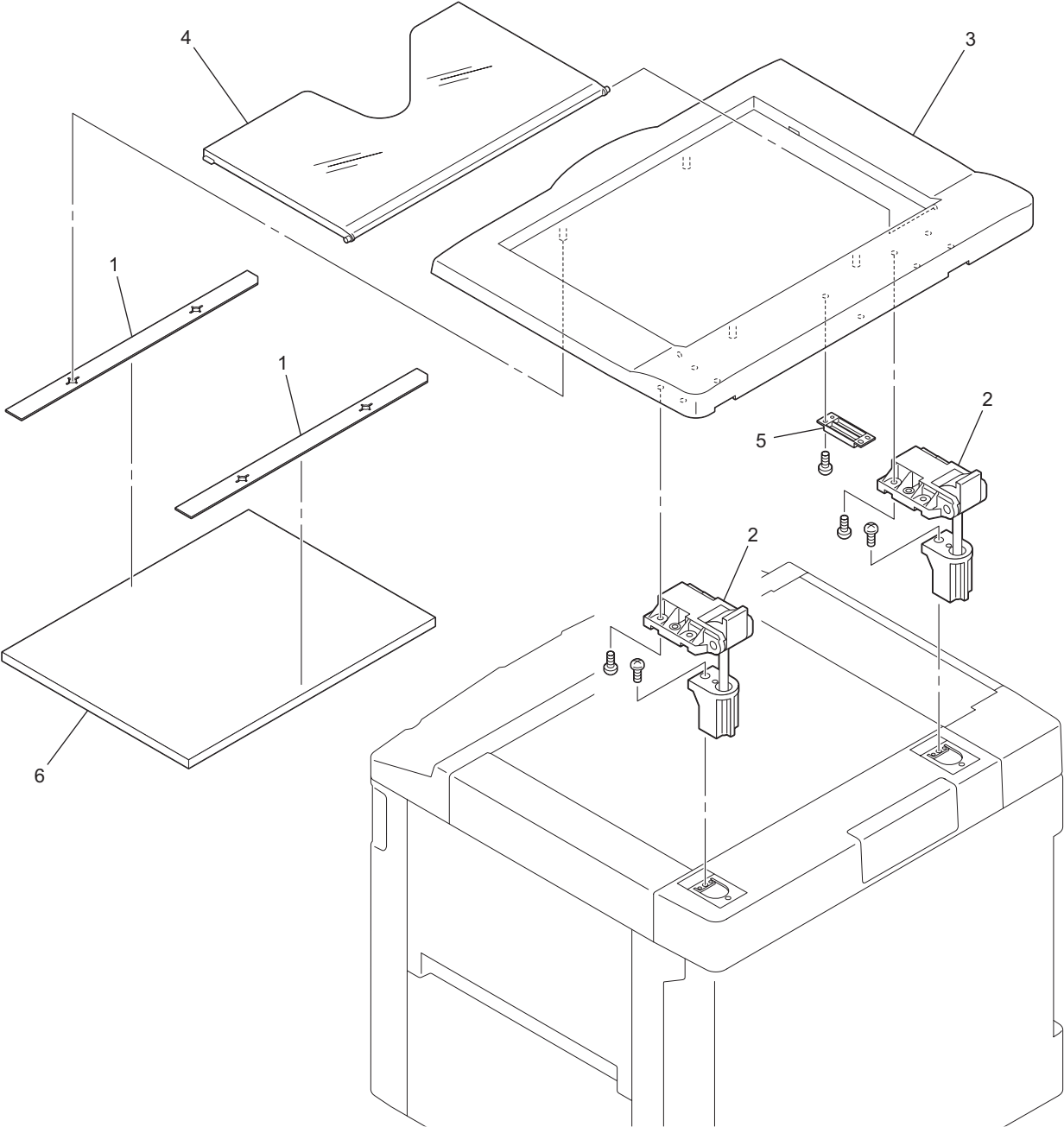
Fig32. Electrical Component Area (4)



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Fig33. Stage Cover Area



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Fig34. Exterior Cover Area

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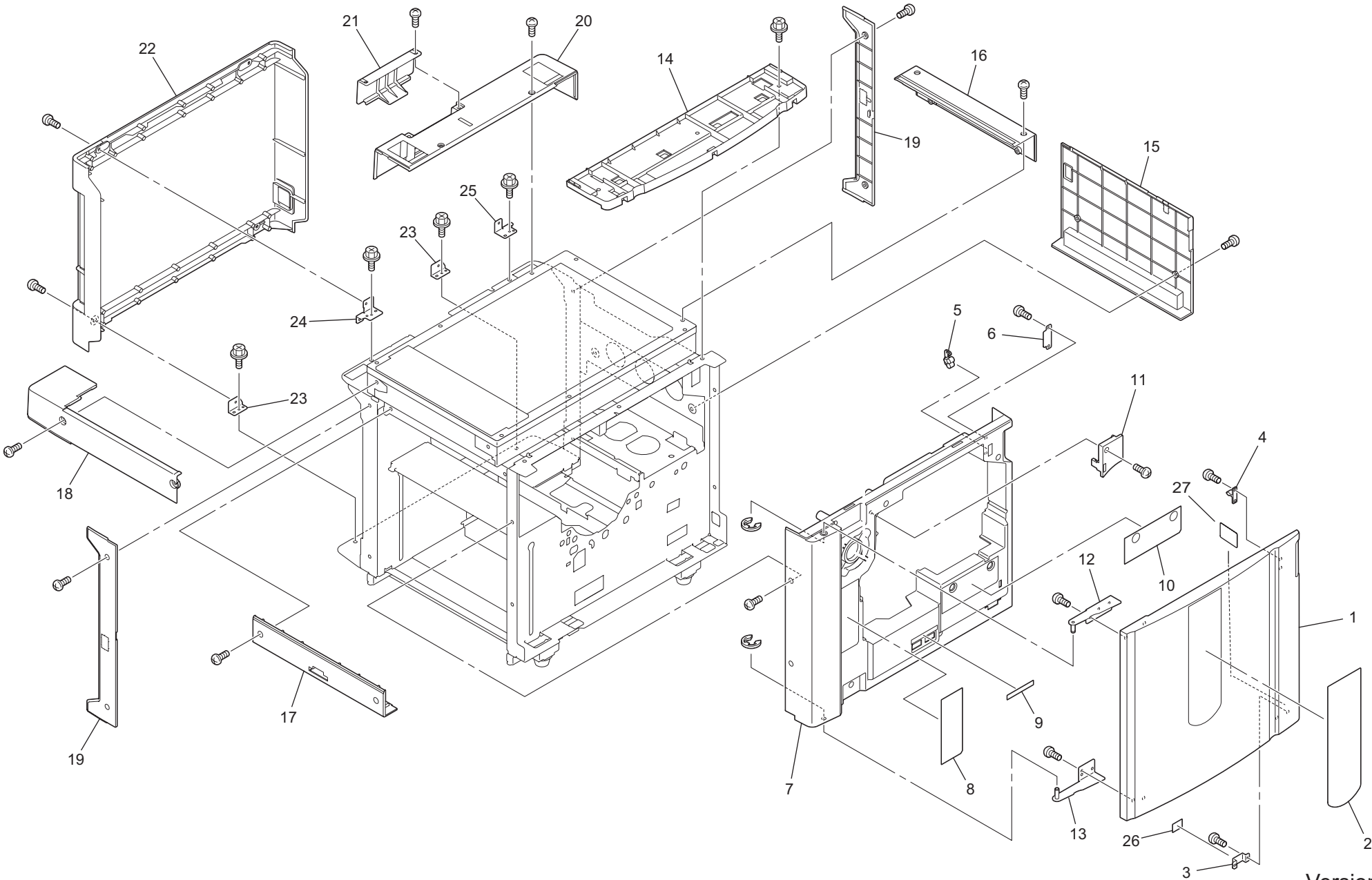


Fig34.Exterior Cover Area

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1	011-11514-000	*Gear;Slide Rack;P.-F.-T.	1	4	19	
2	014-15011-004	*De-Electricity Bar ; M.-M.; A3	1	23	22	
3	015-36317-100	Shaft Screw; Ink Blocking Plate	2	12	11	
4	015-36317-100	Shaft Screw; Ink Blocking Plate	2	13	11	
5	015-36318-000	Spring; Ink Blocking Plate	2	12	13	
6	015-36318-000	Spring; Ink Blocking Plate	2	13	13	
7	017-13216-000	*Belt Roller;Suction	1	17	13	
8	017-13216-000	*Belt Roller;Suction	1	17-A	13	
9	017-13258-004	De-Electricity Brush;Suction	1	17	35	
10	017-13258-004	De-Electricity Brush;Suction	1	17-A	45	
11	018-16411-200	*Original Holder Cover (Upper);Stage Cover	1	33	4	
12	018-31614-001	*Ground Spring;Roller System	1	8	42	
13	018-33151-203	*Fence Cushion	1	18	2	
14	019-11812-106	Lock Ring	2	2	17	
15	019-11812-106	*Lock Ring	1	22	42	
16	019-11831-100	*Base F;Stripper Pad	1	8	48	
17	019-11832-000	*Cover F;Stripper Pad	1	8	47	
18	019-11833-006	*Stripper Pad;70	1	8	49	
19	019-13511-103	*Arm;Air Pump	1	16	20	
20	019-13512-002	*Arm Shaft;Air Pump	1	16	26	
21	019-13516-105	*Piston Head II;Air Pump	1	16	24	
22	019-13517-004	*Cylinder Valve II ; Air Pump	1	16	22	
23	019-13518-000	*Cylinder Valve Sheet ; Air Pump	1	16	23	
24	019-15255-007	**Guide Flange;Master Holder	1	23	64	
25	019-35025-008	**liner	1	23	26	
26	020-11520-009	*L.O. Sheet	1	4	2	
27	020-11811-100	Spring B; P.-F.Pressure Adj.	1	2	24	
28	020-11813-006	Arm;P.-F.Pressure Adj.	1	2	23	
29	020-13114-105	Fixing Pin	2	16	15	
30	020-13114-105	Fixing Pin	2	17	38	
31	020-13114-105	Fixing Pin	2	17-A	47	
32	020-13116-205	*P.-E. Pulley; Suction	3	17	1	
33	020-13116-205	*P.-E. Pulley; Suction	3	17-A	1	
34	020-65009-202	P.-F.Clutch	1	2	36	
35	021-04011-104	*Adj. Seal; P.-F.-T	1	4	30	
36	021-04050-002	Seal; Counter; Eng.	1	34	9	UI, AW, AN
37	021-04051-009	Seal; Counter; Pic.	1	34	9	EP,UP
38	021-11140-009	Fixed Plate;Rotary Catch	1	34	6	
39	021-11220-002	Magnet Catch	1	34	3	
40	021-17129-104	*Spring; Actuator	1	19	32	
41	021-17501-003	*Frame; Assy-Frame-Lower	1	20	7	
42	021-17505-106	*Bracket; K-BKT-M; Scanner	1	20	3	
43	021-17506-005	*Bracket Rear; Pulley; K-DV-R	1	20	27	
44	021-17507-001	*Wire Front; Wr-7X7-S-F	1	20	32	
45	021-17508-008	*Wire Rear; Wr-7X7-Z-R	1	20	33	
46	021-17509-004	*Mirror; Carriage 1; Mir-1	1	20	12	
47	021-17510-207	*Stage Glass; Gls-Platen	1	19	21	
48	021-17511-009	*Plastic Bearing; Gsf-081605	2	20	1	
49	021-17512-005	*Shading Plate;E-20	1	19	22	
50	021-17514-008	*Mylar; Mir-Frame-U; Scanner	2	19	17	
51	021-17515-004	*Sponge; Spng-Pg-1	1	19	13	
52	021-17516-000	*Sponge; Spng-Pg-2	2	19	14	
53	021-17516-000	*Sponge; Spng-Pg-2	2	19	15	
54	021-17516-000	*Sponge; Spng-Pg-2	2	19	18	
55	021-17517-007	*Sponge; Spng-Ccd-Cable	2	19	5	
56	021-17518-003	*Mylar; Inverter; Mir-Inv	1	20	11	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
57	021-17521-004	*Pulley Drive Shaft; Ply-Drive	1	20	31	
58	021-17523-007	*Support Shaft; Sft-Cr2; Carriage 2	1	20	25	
59	021-17525-000	*Screw;Scr-M3-1.6	2	19	3	
60	021-17528-009	*Plate Spring; Mirror 1; Spr-Mir-1	2	20	14	
61	021-17529-005	*Plate Spring; Spr-Mir-2	4	20	23	
62	021-17530-100	*Sponge; Spr-Glass-F	1	19	20	
63	021-17531-107	*Sponge; Spr-Glass-R	1	19	19	
64	021-17538-209	*Frame; Frm-Upper; Scanner	1	19	12	
65	021-17540-009	*Bracket; Pulley; BKT-DV	2	20	37	
66	021-17541-005	*Bracket; FB Pulse Motor; BKT-MOT	1	20	4	
67	021-17543-008	*Cover Plate; PLT-APS-SENS	1	19	26	
68	021-17544-004	*Plate; Plt-Ccd-Cable; Scanner	1	19	29	
69	021-17545-108	*Adj. Plate; PLT-ADJ-GLASS	1	19	4	
70	021-17546-007	*Plate; Plt-Hinge; Scanner	2	19	11	
71	021-17547-003	*Guide Plate; Plt-Ccd-Cable2	1	19	6	
72	021-17553-003	*Cover; CVR-LENS-UNIT	1	19	23	
73	021-17554-000	*Frame; Carriage 1; Frm-Cr1	1	20	8	
74	021-17555-006	*Adj. Bracket Rear; BKT-ADJ-CR1	1	20	13	
75	021-17556-002	*Reflector	1	20	19	
76	021-17557-009	*Bracket; BKT-WIRE-HOLD	2	20	6	
77	021-17558-005	*Cover; Inverter; CVR-INV	1	20	10	
78	021-17559-001	*Adj. Bracket Front; BKT-ADJ-CR1-F	1	20	16	
79	021-17560-000	*Frame; Carriage 2; Frm-Cr2	1	20	22	
80	021-17561-006	*Bracket F; BKT-SLIDE-CR2-F	1	20	26	
81	021-17562-100	*Bracket Front;Pulley; BKT-DV-CR2-F	1	20	30	
82	021-17564-005	*Slide Guide; Slide-Bush; Carriage	8	20	17	
83	021-17565-001	*Guide Pulley; Ply-Turn	1	20	29	
84	021-17567-004	*Bracket; HP-SENS; Scanner	1	19	7	
85	021-17568-108	*Blind Cover;Guide	1	19	1	
86	021-17569-007	*Guide Bracket; Guide-Ffc-Frame	1	19	30	
87	021-17570-005	*Guide Bracket; Guide-Ffc-Cr1	1	20	18	
88	021-17574-000	*Pulley; Ply-S1.5M-75	1	20	34	
89	021-17575-007	*Pulley; Ply-S1.5M-90-30	1	20	2	
90	021-17579-002	*Shaft; Pulley; Sft-Dv	2	20	38	
91	021-17581-007	*Mirror 2; Carriage 2	2	20	24	
92	021-17582-003	*Pulley; Dv-19-H5-W0.25	6	20	28	
93	021-17583-000	*Belt; ST1173060	1	20	36	
94	021-17584-006	*Belt;ST1116060	1	20	35	
95	021-17585-002	*Tape-Frm-U; Scanner	6	19	16	
96	021-17589-008	*Sponge; Mirror 1; Spng-Mir	2	20	15	
97	021-50535-002	*PCB;Pba-Chukei	1	19	10	
98	021-50536-009	*Inverter;Pws-Pxz170E4-B	1	20	9	
99	021-51029-003	Push Button SW Ass'y	2	21	38	
100	021-51030-001	Elevator SW Ass'y	1	2	8	
101	021-51119-207	*Wire Harness;ASM-Main I/F	1	19	25	
102	021-51120-000	*Wire Harness;Assy-Ffc	1	20	20	
103	021-51121-007	*Wire Harness;ASM-H.Psens	1	19	9	
104	021-51122-003	*Wire Harness;ASM-Emptysens	1	19	28	
105	021-53141-005	*Sensor; Tlp1241(C5)	1	19	8	
106	021-53142-001	*Sensor;Ey3A-1061	1	19	27	
107	021-53143-008	*Lamp;Uxfl-08Yg37P2	1	20	21	
108	021-53201-008	*Motor;Kh42Jm2B154	1	20	5	
109	021-75014-007	*Sponge;Blind Cover Guide	4	19	2	
110	021-97404-100	*S-Ass'y-Ccd-Unit-300	1	19	24	
111	023-10003-002	Bottom Stay; Main Frame	2	1	12	
112	023-10004-009	Main Stay; Main Frame	1	1	8	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
113	023-10005-005	Stay; Paper Feeding; Main Frame	1	1	11	
114	023-10006-109	Stay; Master Making; Main Frame	1	1	7	
115	023-10007-008	Scanner Stay; Main Frame	2	1	5	
116	023-10008-004	Transportation Support Plate	4	1	16	
117	023-10009-000	Bottom Plate L; Main Frame	1	1	10	
118	023-10010-106	Panel Board; Main Frame	1	1	4	
119	023-10012-001	Upper Stay; Drum	1	1	6	
120	023-10014-004	Lower Stay; Drum	1	1	9	
121	023-10015-000	Support Bracket; FB Scanner	2	1	3	
122	023-10017-003	lifting Handle	4	1	17	
123	023-10018-000	Spacer; Rubber Foot	4	1	13	
124	023-10024-000	Noise Absorber; Bottom; Main Frame	2	1	15	
125	023-10030-000	Stopper; lifting Handle	4	1	18	
126	023-12101-206	*Paper Feed Tray; Upper	1	4	1	
127	023-12102-008	*Bottom Frame; P.-F.-T.	1	4	22	
128	023-12105-007	*Grounding Metal; P.-F.-T.	1	4	21	
129	023-12108-006	*Lever; P.-F.-T.	2	4	14	
130	023-12109-002	*Link Plate A; P.-F.-T.	2	4	15	
131	023-12121-100	*Bracket ; P.-F.-T.	1	4	26	
132	023-12123-102	*Adj. NUT; P.-F.-T.	1	4	24	
133	023-12125-008	*Connector Cover	1	4	33	
134	023-12126-004	*Bracket; Catch	1	4	4	
135	023-12127-000	*Slide Rack; P.-F.-T.	2	4	17	
136	023-12128-104	*Link Plate B; P.-F.-T.	2	4	16	
137	023-12129-003	*Guide Plate; Slide Rack	1	4	20	
138	023-12130-001	*Flexible Wire Cover; P.-F.-T.	1	4	32	
139	023-12132-004	*Shaft; P.-F. Tray	1	4	23	
140	023-12133-000	*Adjuster Dial; P.-F.-T.	1	4	25	
141	023-12138-002	Holder; Flexible Wire; P.-F.-T.	1	4	37	
142	023-12139-106	*Side Guide F; P.-F.-T	1	4	11	
143	023-12140-104	*Side Guide R; P.-F.-T	1	4	12	
144	023-12145-009	*Ground Plate; Side Guide; P.-F.-T	1	4	18	
145	023-12147-001	*Seal; Setting Instruction; P.-F.-T	1	4	13	
146	023-12150-002	*Seal; Closing Tray Instruction; P.-F.-T	1	4	3	
147	023-12155-209	*Bracket ; Hinge Cover	1	4	27	
148	023-12201-006	Elevator Rack; P.-F.	2	3	6	
149	023-12202-002	Spring; Elevator	2	3	15	
150	023-12203-009	Bracket; Elevator Spring; P.-F.	2	3	16	
151	023-12205-001	Lower limit Frame; P.-F.	1	3	7	
152	023-12206-008	Support; Lower limit Frame; P.-F.	1	3	8	
153	023-12207-403	Side Frame R; Elevator	1	3	1	
154	023-12216-500	Side Frame F; Elevator	1	3	2	
155	023-12223-000	*Gear Cover; Elevator Motor	1	3	23	
156	023-12231-002	Hook Rear; Elevator Spring	1	3	17	
157	023-12232-106	Reinforcement Plate; Elevator	1	3	5	
158	023-12233-102	Bracket; Lower limit Sensor	1	3	13	
159	023-12234-001	*Motor Chassis; Elevator Motor	1	3	22	
160	023-12237-000	Spring; Elevator Safety SW; Lower	2	3	11	
161	023-12238-007	Guide; Flexible Wire; P.-F.	1	3	18	
162	023-12241-105	*Shaft; Potentiometer Gear	1	4	8	
163	023-12244-104	*Elevator Motor Collar	2	3	28	
164	023-12247-006	*Cover; Elevator Motor	1	3	21	
165	023-12251-003	Bracket F; Spring; Lower Safety SW	1	3	9	
166	023-12252-000	Bracket R; Spring; Lower Safety SW	1	3	10	
167	023-12254-100	*Shaft; Damper Hinge; P-F-T	1	4	29	
168	023-12257-001	Bracket; Paper Feed Junction PCB	1	3	32	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
169	023-12261-009	Absorber Gear II; P.-F.	1	3	3	
170	023-12305-006	Pick-Up Roller; RZ(15-16)	2	2		
171	023-12306-002	*Core:Pick-up Roller	2	2	16	
172	023-12308-005	Actuator; Upper limit; Card; P.-F.-T	1	2	21	
173	023-12310-000	Stay; Paper Feed	1	2	22	
174	023-12312-100	P.-F.Pressure Adj.Lever	1	2	25	
175	023-12313-009	Spring; Pf Pressure Adj. Lever	1	2	26	
176	023-12314-005	Bracket A; Upper limit Sensor	1	2	27	
177	023-12315-001	E Switch Plate	1	2	6	
178	023-12316-108	Cover; P-Feed	1	2	1	
179	023-12319-007	Upper Guard	2	2	4	
180	023-12325-007	Bracket;Upper limit Sensor	1	2	31	
181	023-12328-103	Support; Pick-Up Roller Shaft	1	2	14	
182	023-12329-002	Shaft; Pick-Up Roller	1	2	11	
183	023-12330-000	Scraper Shaft; Pickup	1	2	18	
184	023-12333-204	Frame Bracket; Pick-Up	1	2	10	
185	023-12334-006	Actuator; Upper limit; Std; P.-F.-T	1	2	20	
186	023-12344-001	Spring; Elevator Safety SW; Upper	1	2	7	
187	023-12402-109	*Bracket; Stripper Base	1	8	44	
188	023-12403-008	*Spring Tension; Stripper	1	8	36	
189	023-12404-209	*Shaft; Stripper RZ-L	1	8	46	
190	023-12405-000	*Adjuster Dial; Stripper Unit	1	8	53	
191	023-12408-204	*Housing; Stripper RZ-L	1	8	45	
192	023-12409-200	*Worm Gear Box; Stripper Unit	1	8	52	
193	023-12412-007	*Arm; Stripper pressure	1	8	43	
194	023-12425-109	*Stripper Support; RZ-L	1	8	37	
195	023-12427-101	*Bracket; Hook; Stripper Pressure	1	8	51	
196	023-12428-000	*Lock Lever; Stripper Unit	1	8	41	
197	023-12429-104	*Spring; Angle Adj.; Stripper	1	8	35	
198	023-12430-005	*Unfix Lever; Stripper Unit	1	8	39	
199	023-12431-001	*Guide Block Front; Stripper Unit	1	8	38	
200	023-12501-000	*Timing Roller	1	8	10	
201	023-12503-002	*Bearing; Timing Roller	1	8	11	
202	023-12507-105	Adj. Plate; Timing Roller	1	8	14	
203	023-12510-009	Collar; Load Spring	1	8	18	
204	023-12511-005	*Guide Roller	1	8	20	
205	023-12512-001	*Shaft; Guide Roller	1	8	27	
206	023-12513-008	*Pressure Shaft; Guide Roller	1	8	26	
207	023-12514-004	*Pressure Plate; Guide Roller	1	8	28	
208	023-12515-000	*Support F; Guide Roller	1	8	21	
209	023-12516-007	*Support R; Guide Roller	1	8	25	
210	023-12519-006	*Lock Plate; Guide Roller	1	8	24	
211	023-12531-103	*Guide Plate (Lower)	1	8	32	
212	023-12533-203	*Guide Plate (Upper)	1	8	33	
213	023-12536-105	Stay; Guide Plate	2	1	22	
214	023-12537-004	Stay Holder; Guide Plate	2	8	29	
215	023-12541-001	Lower Cover; Guide Plate	1	1	21	
216	023-12542-105	Cover; Guide Roller	1	1	19	
217	023-12543-004	Back Cover; Stripper Unit	1	8	34	
218	023-12544-108	Noise Absorber; Guide Roller Cover	1	1	20	
219	023-12545-007	*Adj. Plate; Guide Roller	1	8	22	
220	023-12600-008	*Wire Harness; P.-F. Tray Inner	1	4	6	
221	023-12601-004	Wire Harness; P.-F. Tray Relay	1	3	35	
222	023-12601-004	Wire Harness; P.-F. Tray Relay	1	4	36	
223	023-12602-108	Wire Harness; Elevator Motor	1	3	31	
224	023-12603-007	Wire Harness; 1St Paper Feed	1	2	33	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
225	023-12603-007	Wire Harness; 1St Paper Feed	1	2	40	
226	023-12604-100	*Junction PCB; P.-F. Tray	1	4	5	
227	023-12605-107	*Potentiometer; P.-F.-T	1	4	7	
228	023-12606-006	*Wire Harness; Paper Sensor Relay	1	8	31	
229	023-15001-008	Bearing; Main Shaft	1	7	1	
230	023-15002-004	*Main Shaft; Drive	1	7	10	
231	023-15003-000	*Shaft Joint; Drive	1	7	9	
232	023-15006-107	Tensioner Lever; Main Belt	1	7	5	
233	023-15011-003	*Pressure Cam; A3	1	7	13	37x, 57x
234	023-15012-000	Bracket; Pressure Shaft	1	7	4	
235	023-15018-008	Pressure Spring 21	1	6	14	
236	023-15019-004	Noise Reduction; Pressure Spring	1	6	15	
237	023-15020-002	*Base Bracket; Pressure Solenoid	1	7	26	
238	023-15023-001	*Base Bracket; Pressure Control	1	6	1	
239	023-15025-004	*Gear Shaft; Pressure Control	1	6	6	
240	023-15027-007	*Cover Plate; Pressure Control	1	6	2	
241	023-15028-003	*Gear; Pressure Control	1	6	5	
242	023-15029-000	*Worm Shaft; Pressure Control	1	6	4	
243	023-15030-008	*Worm Gear; Pressure Control	1	6	3	
244	023-15031-004	Gear Wheel; Pressure Control	1	6	12	
245	023-15032-000	*Bracket; HP sensor; Pressure Control	1	6	9	
246	023-15033-104	Rotation Plate; Pressure Control	1	6	13	
247	023-15034-003	*Print Positioning Base	1	5	1	
248	023-15037-002	Lever Ass'y; Separator	1	7	30	
249	023-15038-009	Spring; Separator	1	7	31	
250	023-15041-204	Bracket; 1st Transmission	1	6	24	
251	023-15046-001	*Actuator; B position sensor	1	7	14	
252	023-15047-105	*Bracket; Main Motor	1	7	22	
253	023-15055-000	*Sector Cam	1	5	13	
254	023-15056-104	*Timing Cam	1	5	12	
255	023-15058-107	Lever Plate; Sector Gear	1	6	20	
256	023-15059-006	Sector Gear	1	6	21	
257	023-15060-101	Spring; Sector Gear	1	6	22	
258	023-15061-000	Guide Roller Lever	1	6	19	
259	023-15062-007	Bracket Base; Guide Roller Shaft	1	6	16	
260	023-15063-100	Spring; Guide Roller Release	1	6	18	
261	023-15068-005	*Sector Gear; Ver. Print Position	1	5	8	
262	023-15070-000	*Idle Spring; Vertical	1	5	14	
263	023-15072-002	Cover Stay; Paper Feed Drive	1	5	23	
264	023-15078-000	*Bracket; Timing Roller	1	5	3	
265	023-15080-005	Shaft; P.-F. Clutch	1	2	37	
266	023-15083-004	Bracket; Clutch; Pick-Up Roller	1	2	34	
267	023-15089-002	*Joint Collar; Drive	1	7	8	
268	023-15098-001	*Gear Base Block; Vertical Gear	1	5	11	
269	023-15103-005	*Cover; Ver. Print pos. Planet Gear	1	5	9	
270	023-15104-109	*Arm Front; Ver. Print Pos.	1	5	4	
271	023-15105-008	*Arm Rear; Ver. Print Pos.	1	5	6	
272	023-15108-201	Main Cover; Drive	1	7	2	
273	023-15115-003	*Cover; Paper Feed Drive	1	5	2	
274	023-15116-000	*Bracket; Vertical Centering Sensor	1	5	18	
275	023-15117-006	Bracket; Ver. Print Pos. Base	1	5	22	
276	023-15121-003	*Main Gear; Drive	1	7	11	
277	023-15123-006	*Spring; Pressure Solenoid	1	7	29	
278	023-15126-005	*Pressure Cam; Ledger	1	7	13	39x, 59x
279	023-15128-008	*Pressure Cam; A4	1	7	13	31x, 30x, 51x, 50x
280	023-15129-004	*Pressure Cam; B4	1	7	13	33x

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
281	023-15136-108	Pressure Lever Ass'y; Spring	1	7	20	
282	023-15140-105	Pressure Lever Ass'y; Cam	1	7	18	
283	023-15145-000	Spring; Cam Follower	1	7	19	
284	023-15150-003	Bracket; B Position Sensor	1	7	15	
285	023-15154-203	Base Bracket; Guide Roller Release	1	6	17	
286	023-15155-102	Hook Bracket; Spring; Sector Gear	1	6	23	
287	023-17003-008	Hanger Plate; Screen	1	10	4	
288	023-17004-306	Light Absorber Strip(328X18)	1	10	3	
289	023-17006-104	Drum Flange Rear	1	10	14	
290	023-17007-003	Drum Seal	2	10	7	
291	023-17008-107	Drum Shaft Joint	1	10	18	
292	023-17009-006	Flange Gear; Drum	1	10	13	
293	023-17010-004	Boss; A Position Compensation	1	10	19	
294	023-17011-000	Weight Balance R; A	1	10	15	
295	023-17012-007	Flange Front	1	10	8	
296	023-17014-000	Weight Balance F; A	1	10	9	
297	023-17018-005	Center Shaft; Drum	1	12	7	
298	023-17018-005	Center Shaft; Drum	1	13	7	
299	023-17024-005	*Cartridge Guide; Upper	1	11	15	
300	023-17025-001	Bottle Stay	1	11	1	
301	023-17026-105	*Bottle Set SW Ass'y	1	11	10	
302	023-17027-004	Cam; Squeegee Gap	2	12	4	
303	023-17027-004	Cam; Squeegee Gap	2	13	4	
304	023-17030-005	*Squeegee Roller	1	12	16	
305	023-17035-007	*Ink Drive Shaft	1	12	18	
306	023-17040-000	*Block R; Squeegee	1	12	28	
307	023-17040-000	*Block R; Squeegee	1	13	28	
308	023-17040-000	*Block R; Squeegee	1	13	28	
309	023-17041-007	*Block F; Squeegee	1	12	19	
310	023-17041-007	*Block F; Squeegee	1	13	19	
311	023-17041-007	*Block F; Squeegee	1	13	19	
312	023-17044-200	Drum Frame Rear	1	9	25	
313	023-17045-002	Slide Shaft	2	9	2	
314	023-17046-106	Side Frame; Drum	2	9	23	
315	023-17048-001	Drum Frame Front	1	9	1	
316	023-17054-001	Lock Spring; B Pos.	1	9	22	
317	023-17060-206	Bridge; Drum Rail	1	14	6	
318	023-17061-105	Drum Support Right; Rail	1	14	3	
319	023-17062-101	Drum Support Left; Rail	1	14	2	
320	023-17063-000	Slide Rail	2	14	1	
321	023-17063-000	Slide Rail	1	21	13	
322	023-17067-103	*Clamp Plate Base	1	10	20	
323	023-17068-002	*Clamp Plate	1	10	24	
324	023-17069-009	*Collar D12; Clamp	2	10	26	
325	023-17071-100	*Projection Plate	1	10	28	
326	023-17073-006	*Spring; Projection Plate	1	10	29	
327	023-17082-005	*Spring; Drum Lock	1	14	14	
328	023-17087-201	*Drum Lock Base	1	14	10	
329	023-17091-101	Cover; Front Frame; Drum	1	9	28	
330	023-17092-000	Drum Guide	4	9	24	
331	023-17094-003	liner Pom; Rear Frame; Drum	1	9	27	
332	023-17095-000	Drum Lever	1	9	4	
333	023-17116-007	Flange Support Roller; Drum	3	12	2	
334	023-17116-007	Flange Support Roller; Drum	3	13	2	
335	023-17125-103	*Side Frame R;Squeegee	1	12	27	
336	023-17125-103	*Side Frame R;Squeegee	1	13	27	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
337	023-17125-103	*Side Frame R;Squeegee	1	13	27	
338	023-17126-100	*Side Frame F;Squeegee	1	12	22	
339	023-17126-100	*Side Frame F;Squeegee	1	13	22	
340	023-17126-100	*Side Frame F;Squeegee	1	13	22	
341	023-17131-200	*Drum Solenoid Lever	1	14	13	
342	023-17132-002	*Shaft; Drum Solenoid Lever	1	14	12	
343	023-17133-106	Bracket; Drawer Connector; Drum	1	14	20	
344	023-17135-109	Drum Handle Cover	1	9	5	
345	023-17136-008	Plate; Drum Lock	1	9	10	
346	023-17138-108	Shaft; Drum Lock Plate	1	9	7	
347	023-17139-104	Pre-Pressure Spring; Right; Drum	2	14	5	
348	023-17139-104	Pre-Pressure Spring; Right; Drum	2	21	15	
349	023-17140-102	Pre-Pressure Spring; Left; Drum	2	14	4	
350	023-17140-102	Pre-Pressure Spring; Left; Drum	2	21	17	
351	023-17144-000	Spring; Drawer Connector	2	9	16	
352	023-17145-007	Ink Pump Ass'Y(18-22)	1	11	17	
353	023-17149-002	Flange Handle	1	10	11	
354	023-17154-103	Bracket; Drum Lock	1	9	6	
355	023-17155-002	*Cartridge Guide; Lower	1	11	6	
356	023-17156-009	*Holder; Rf-Tag Reader; Drum	1	11	14	
357	023-17157-102	*Bottle Catch	1	11	9	
358	023-17158-001	*Bracket; Ink Bottle Set SW	1	11	8	
359	023-17159-407	B Pos. Lock Lever	1	9	19	
360	023-17160-006	*Maintenance Cap	1	11	7	
361	023-17161-002	link Plate; Drum Lock	1	9	8	
362	023-17162-009	link Shaft; Drum Lock	1	9	9	
363	023-17164-109	*Bracket; Drum Lock Sensor	1	14	18	
364	023-17166-101	B Position Lock Release Guide	1	14	23	
365	023-17171-008	Drawer Connector Ass'y; Drum	1	9	15	
366	023-17172-004	*Wire Harness; Drum U Inner	1	11	22	
367	023-17175-003	Bracket; Drum-PCB	1	9	13	
368	023-17176-000	Cover; Rear Handle	1	9	26	
369	023-17177-006	Spring; Drum Lock link	1	9	12	
370	023-17178-304	Drum PCB	1	9	14	
371	023-17180-007	*Friction Sheet	1	10	22	
372	023-17181-100	*Clamp Magnet	1	10	21	
373	023-17187-001	*Master Release Arm; Clamp	1	10	30	
374	023-17189-101	Ink Blocking Sheet; B4	1	10	5	33x
375	023-17190-100	Ink Blocking Sheet; A4	1	10	5	31x, 30x, 51x, 50x
376	023-17191-106	*Release Lever; Clamp Plate	1	10	25	
377	023-17192-005	Stay; Drum Frame Front	2	9	18	
378	023-17197-007	Lock Ring 4	3	12	3	
379	023-17197-007	Lock Ring 4	3	13	3	
380	023-17197-007	*Lock Ring 4	1	24	8	
381	023-17197-007	*Lock Ring 4	3	26	31	
382	023-17197-007	*Lock Ring 4	3	27	30	
383	023-17197-007	*Lock Ring 4	1	28	52	
384	023-17203-201	Right Guide; Drum Frame Front	1	14	7	
385	023-17204-208	Left Guide; Drum Frame Front	1	14	8	
386	023-17207-002	Bracket; Drum Lever	2	9	3	
387	023-17209-005	*Squeegee Roller ;A4	1	13	16	31x, 30x, 51x, 50x
388	023-17211-000	*Ink Drive Shaft ; A4	1	13	18	31x, 30x, 51x, 50x
389	023-17212-006	Ink Distributor ;A4	1	11	2	31x,30x, 51x, 50x, 33x
390	023-17213-304	*Support Bracket F ;A4	1	13	30	31x, 30x, 51x, 50x
391	023-17214-203	*Support Bracket R ;A4	1	13	31	31x, 30x, 51x, 50x
392	023-17226-007	Ink Blocking Plate; Rear	1	12	15	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
393	023-17226-007	Ink Blocking Plate; Rear	1	13	15	
394	023-17227-003	Ink Blocking Plate; Front	1	12	10	
395	023-17227-003	Ink Blocking Plate; Front	1	13	10	
396	023-17228-000	Base ; Ink Blocking Plate (Rear)	1	12	14	
397	023-17228-000	Base ; Ink Blocking Plate (Rear)	1	13	14	
398	023-17229-006	Base ; Ink Blocking Plate (Front)	1	12	9	
399	023-17229-006	Base ; Ink Blocking Plate (Front)	1	13	9	
400	023-17230-004	*Squeegee Roller ; B4	1	13	16	33x
401	023-17234-204	*Support Bracket R ;B4	1	13	31	33x
402	023-17235-308	*Support Bracket F ;B4	1	13	30	33x
403	023-17239-001	*Ink Drive Shaft ; B4	1	13	18	33x
404	023-17242-002	*Plate; Metal; Drive Shaft; Drum	1	13	32	
405	023-17242-002	*Plate; Metal; Drive Shaft; Drum	1	13	32	
406	023-17244-005	Cover; B Position Lock Lever	1	9	20	
407	023-17246-008	Fixing Plate Drive ;A4	1	13	5	
408	023-17248-108	*Arm; RF-Tag Reader holder; Drum	1	11	12	
409	023-17249-007	*Shaft; Rf-Tag Reader; Drum	1	11	11	
410	023-17250-005	*Spring; Rf-Tag Reader; Drum	1	11	13	
411	023-17251-001	*Spring; Clamp Plate Base	2	10	23	
412	023-17254-000	Ground Plate; Ink	1	11	4	
413	023-17256-003	Seal Tape;A3	1	10	6	39x, 37x, 59x, 57x
414	023-17257-000	Seal Tape; B4	1	10	6	33x
415	023-17257-000	Light Absorber Strip(65X18)	2	10	32	33x
416	023-17258-006	Seal Tape;A4	1	10	6	31x, 30x, 51x, 50x
417	023-17261-007	Weight Balance R; B	1	10	16	
418	023-17262-003	Weight Balance F; B	1	10	10	
419	023-17263-000	Metal Stopper; Drum	1	10	17	
420	023-17273-005	B Position Lock Chip	1	9	21	
421	023-17275-008	*Spring; Clamp Plate Close	1	10	27	
422	023-17278-007	Base Bracket; B Position Lock Release	1	14	22	
423	023-17294-002	Fixing Plate; Drive Shaft A3	1	12	5	
424	023-17297-109	Screen Ass'y L	1	10	2	
425	023-17301-009	Seal; Setting Cartridge	1	9	30	
426	023-17302-005	Seal; Drum Set Position	2	9	29	
427	023-17302-005	Seal; Drum Set Position	2	14	9	
428	023-17305-004	Ink Replace Instruction Sticker; Pic	1	34	8	
429	023-17306-000	Seal; Ink Color	1	9	32	
430	023-17307-007	B Position Marking Sticker	1	9	31	
431	023-17307-007	B Position Marking Sticker	1	10	12	
432	023-17320-003	Seal; Ink; Black	1	9	32	
433	023-17321-301	Seal; Drum Type	1	9	33	
434	023-17329-108	*Doctor Roller; Assy ;A3	1	12	17	
435	023-17330-106	*Doctor Roller; Assy ;B4	1	13	17	33x
436	023-17331-102	*Doctor Roller Assy ;A4	1	13	17	31x, 30x, 51x, 50x
437	023-17333-008	Spring ; Doctor Roller	2	12	31	
438	023-17333-008	Spring ; Doctor Roller	2	13	35	
439	023-17334-004	*Adj. Plate R; Squeegee Gap	1	12	23	
440	023-17334-004	*Adj. Plate R; Squeegee Gap	1	13	23	
441	023-17334-004	*Adj. Plate R; Squeegee Gap	1	13	23	
442	023-17336-007	*Adj. Plate L; Squeegee Gap	1	12	24	
443	023-17336-007	*Adj. Plate L; Squeegee Gap	1	13	24	
444	023-17336-007	*Adj. Plate L; Squeegee Gap	1	13	24	
445	023-17341-000	*Collar ; Ink Drive Shaft	2	13	33	
446	023-17341-000	*Collar ; Ink Drive Shaft	2	13	33	
447	023-17342-007	Sheet ; Clamp Plate Base	2	10	33	
448	023-17343-208	Light Absorber Strip(35X18)	2	10	32	39x, 37x, 59x, 57x

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
449	023-17345-006	Ink Blocking Sheet ; A3	1	10	5	39x, 37x, 59x, 57x
450	023-17400-007	Guide ; Front Cover	2	14	27	
451	023-17403-006	Adj. Plate ; Drum Lock	1	9	34	
452	023-17420-300	Light Absorber Strip(88X18)	2	10	32	31x, 30x, 51x, 50x
453	023-17421-004	Support Plate A	1	13	37	
454	023-17422-000	Support Plate B	1	13	38	
455	023-19004-109	Support Shaft; Pressure	1	8	4	
456	023-19007-108	Pressure Shaft	1	8	1	
457	023-19012-004	Stopper; Pressure Roller	2	8	3	
458	023-19013-108	Paper Guide; Pressure	1	8	2	
459	023-21001-001	Release Plate	1	16	30	
460	023-21002-008	Separator	1	16	8	
461	023-21003-004	Adjustment Plate	1	16	12	
462	023-21005-007	Stopper; Separator	1	16	13	
463	023-21006-003	Shaft; Separator	1	16	9	
464	023-21007-000	Release Lever; Separator	1	16	10	
465	023-21009-002	*Adj. Plate; Air blow	1	16	29	
466	023-21010-000	*Spring; Adj. Valve; Air Blow	1	16	28	
467	023-21011-104	*Adj. Valve; Air blow	1	16	27	
468	023-21013-204	*Cylinder Base Bracket; Air pump	1	16	17	
469	023-21016-106	Air Hose; Separator	1	16	6	
470	023-21017-102	*Base; Separation Fan	1	16	1	
471	023-21018-001	*Air Nozzle	2	16	3	
472	023-21021-002	*Cylinder; Air Pump	1	16	21	
473	023-21023-102	*Timing Plate; Air Pump	1	16	19	
474	023-21027-000	Spacer; Cylinder Base; Air Pump	1	16	16	
475	023-21302-001	*Suction Box; Suction	1	17	25	
476	023-21302-001	*Suction Box; Suction	1	17-A	25	
477	023-21304-004	*Face Cover; Suction	1	17	24	
478	023-21304-004	*Face Cover; Suction	1	17-A	24	
479	023-21312-309	*Base Frame;Suction	1	17	30	
480	023-21312-309	*Base Frame;Suction	1	17-A	31	
481	023-21321-006	*M Wing Rear	1	17	9	
482	023-21321-006	*M Wing Rear	1	17-A	9	
483	023-21322-002	*M Wing Front	1	17	4	
484	023-21322-002	*M Wing Front	1	17-A	4	
485	023-21323-009	*S Wing; Rear	1	17	10	
486	023-21323-009	*S Wing; Rear	1	17-A	10	
487	023-21324-005	*S Wing; Front	1	17	5	
488	023-21324-005	*S Wing; Front	1	17-A	5	
489	023-21325-001	*Shaft; Wing Rear	1	17	11	
490	023-21325-001	*Shaft; Wing Rear	1	17-A	11	
491	023-21328-000	*Spring; Wing Front	2	17	7	
492	023-21328-000	*Spring; Wing Front	2	17-A	7	
493	023-21329-104	*link Plate; S Wing	1	17	14	
494	023-21329-104	*link Plate; S Wing	1	17-A	14	
495	023-21331-001	*link Plate; M Wing	1	17	15	
496	023-21331-001	*link Plate; M Wing	1	17-A	15	
497	023-21332-008	*Spring; Wing Rear	2	17	8	
498	023-21332-008	*Spring; Wing Rear	2	17-A	8	
499	023-21335-007	*Shaft; Wing Front	1	17	6	
500	023-21335-007	*Shaft; Wing Front	1	17-A	6	
501	023-21342-003	*Metal Slit; Motor	1	17	26	
502	023-21342-003	*Metal Slit; Motor	1	17-A	26	
503	023-21342-003	*Metal Slit; Motor	1	28	55	
504	023-21351-100	*Drive Shaft; Suction	1	17	17	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
505	023-21351-100	*Drive Shaft; Suction	1	17-A	17	
506	023-21361-008	*Shaft; Belt Driven Pulley	1	17	2	
507	023-21361-008	*Shaft; Belt Driven Pulley	1	17-A	2	
508	023-21371-003	*Roller Plate; Transfer Belt	1	17	12	
509	023-21371-003	*Roller Plate; Transfer Belt	1	17-A	12	
510	023-21381-106	Cover Plate; Suction	1	17	34	
511	023-21381-106	Cover Plate; Suction	1	17-A	44	
512	023-21382-005	*Wing Cam; Suction	1	17	31	
513	023-21383-001	*Wing Knob; Suction	1	17	32	
514	023-21384-008	Cover plate; suction cover	1	17-A	43	5xx
515	023-21385-101	Support; Wing Knob; Suction	1	17	33	
516	023-21391-004	Mount Bracket Front; Suction Unit	1	17	39	
517	023-21391-004	Mount Bracket Front; Suction Unit	1	17-A	48	
518	023-21392-000	Mount Bracket Rear; Suction Unit	1	17	40	
519	023-21392-000	Mount Bracket Rear; Suction Unit	1	17-A	49	
520	023-21393-007	*light Absorber Strip(35X28)	1	16	4	
521	023-21401-000	*Bracket; Paper Receiving sensor	1	17	21	
522	023-21401-000	*Bracket; Paper Receiving sensor	1	17-A	21	
523	023-21404-106	*Base Bracket; Wing motor	1	17-A	37	5xx
524	023-21406-001	*Boss; Wing cam shaft; F6x9x6:12x1.5	1	17-A	32	5xx
525	023-21408-004	*MW cam; Wing	1	17-A	34	5xx
526	023-21409-108	*SW cam; Wing	1	17-A	36	5xx
527	023-21410-009	*W cam shaft; Wing	1	17-A	33	5xx
528	023-21411-005	*W drive shaft; Wing motor	1	17-A	40	5xx
529	023-21601-106	*Paper Receiving Tray	1	18	20	
530	023-21602-200	*Side Frame F; P.-Rcv.-T.	1	18	18	
531	023-21603-206	*Side Frame R; P.-Rcv.-T.	1	18	17	
532	023-21606-205	*Paper Guide F; P.-Rcv.-T.	1	18	10	
533	023-21607-201	*Paper Guide R; P.-Rcv.-T.	1	18	9	
534	023-21608-003	*Back Stopper; P.-RCV.-T	1	18	1	
535	023-21612-108	**Flap; P.-Rcv.-T	12	18	13	
536	023-21613-007	**Balancer; Flap; P.-RCV.-T.	12	18	14	
537	023-21614-003	**Flap Cover; P.-Rcv.-T.	4	18	11	
538	023-21615-204	**Holder; Flap; P.Rcv.-T	4	18	12	
539	023-21621-000	*Lever; Paper Guide; P.-Rcv.-T.	3	18	8	
540	023-21622-006	Magnet Catch; P.-Rcv.-T.	1	1	27	
541	023-21633-008	*Ground Plate; Slide Rail; P.Rcv.-T.	1	18	19	
542	023-21634-004	*Shaft; Fence	3	18	3	
543	023-21635-000	*Slide Base; P.Rcv.-T.	3	18	4	
544	023-21636-007	*Slide Plate(Upper); P.-Rcv.-T.	3	18	7	
545	023-21637-003	*Slide Plate(Lower); P.-Rcv.-T.	3	18	5	
546	023-21638-000	*Plate Spring; P.-Rcv.-T	6	18	6	
547	023-21639-006	*Slide Rail; Paper Guide; P.-Rcv.-T.	2	18	15	
548	023-21640-004	*Slide Rail; Paper Stopper; P.-Rcv.-T.	1	18	16	
549	023-21641-108	Support Plate F; P.-Rcv.-T.	1	1	25	
550	023-21642-104	Support Plate R; P.-Rcv.-T.	1	1	26	
551	023-21643-003	Bracket; Magnet Catch; P.-Rcv.-T.	1	4	35	
552	023-21643-003	*Bracket; Magnet Catch; P.-RCV.-T.	1	18	22	
553	023-21701-003	*Wire Harness; Suction Unit	1	17	29	
554	023-21702-000	*Wire Harness; Separation Fun	1	16	5	
555	023-21703-006	*Wire Harness; Ejection Sensor	1	17	23	
556	023-21703-006	*Wire Harness; Ejection Sensor	1	17-A	23	
557	023-21707-001	*Wire Harness; Suction unit RZ5	1	17-A	30	5xx
558	023-21801-008	Seal; Folding Tray Inst.; P.-Rcv.-T.	1	17	36	
559	023-21801-008	Seal; Folding Tray Inst.; P.-Rcv.-T.	1	17-A	46	
560	023-21802-004	*Seal; P.-Pcv.-T:Folding Pic	1	18	21	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
561	023-21806-000	Seal; Jump Wing Inst; Metric	1	17	37	
562	023-21807-006	Seal; Jump Wing Inst; Inch	1	17	37	
563	023-24002-106	*Side Frame F; M.-Rmv.	1	28	1	
564	023-24009-003	*Side Frame R; M.-Rmv.	1	28	2	
565	023-24016-107	*Stay A; M.-Rmv.	1	28	3	
566	023-24017-103	*Stay B; M.-Rmv.	1	28	4	
567	023-24021-208	*Housing; M.-Rmv.	1	26	1	
568	023-24021-208	*Housing; M.-Rmv.	1	27	1	
569	023-24025-203	*Pulley Shaft; M.-Rmv	1	26	18	
570	023-24026-005	*Bracket Master Loading Sensor A3	1	26	25	
571	023-24027-001	*Bracket; Loading Sensor	1	27	24	
572	023-24030-002	*Master Removal Roller	1	28	11	39x, 37x, 59x, 57x
573	023-24035-209	*Disposal Box	1	25	2	39x, 37x, 59x, 57x
574	023-24036-000	*Cover; Disposal Box	1	25	1	
575	023-24043-007	*Bracket; Master removal unit	1	28	5	
576	023-24056-001	*Bracket; M.-RMV. Sensor	1	26	27	
577	023-24056-001	*Bracket; M.-RMV. Sensor	1	27	26	
578	023-24057-008	*Master Removal Roller (UP)	1	26	17	
579	023-24058-004	*Spring A Front; M-Rmv. Roller	1	26	20	
580	023-24058-004	*Spring A Front; M-Rmv. Roller	1	27	19	
581	023-24059-000	*Spring A Rear; M-Rmv Roller	1	26	21	
582	023-24059-000	*Spring A Rear; M-Rmv Roller	1	27	20	
583	023-24061-102	*Pulley; M-Rmv	8	26	13	
584	023-24061-102	*Pulley; M-Rmv	6	27	12	
585	023-24062-109	*Plate; M.-Rmv. Pulley	4	26	12	
586	023-24062-109	*Plate; M.-Rmv. Pulley	3	27	11	
587	023-24063-202	*Shaft; Pulley; M-Rmv	4	26	14	
588	023-24063-202	*Shaft; Pulley; M-Rmv	3	27	13	
589	023-24066-007	*Shaft; Plate Pulley; M-Rmv	1	26	10	
590	023-24067-003	*Spring; Plate Pulley; M-Rmv	4	26	15	
591	023-24067-003	*Spring; Plate Pulley; M-Rmv	3	27	14	
592	023-24074-000	*Bracket; FG Sensor; Compression Plate	1	28	46	
593	023-24084-005	*Shaft H; Gear	1	28	35	
594	023-24091-001	*Bracket; Compressing Motor	1	28	38	
595	023-24097-107	*Gear Cover; Compression Plate	1	28	42	
596	023-24099-207	*M Compression Plate	1	28	6	39x, 37x, 59x, 57x
597	023-24100-108	*Wire Harness; M-Rmv	1	26	32	
598	023-24100-108	*Wire Harness; M-Rmv	1	27	31	
599	023-24101-007	*Wire Harness M; M-Rmv Unit	1	28	53	
600	023-24102-003	*Wire Harness U; M-Rmv Unit	1	28	54	
601	023-24103-000	Cover; M.-Rmv.	2	25	8	
602	023-24106-009	*Master Removal Roller II	1	28	11	31x, 30x, 33x, 51x, 50x
603	023-24107-005	*Master Removal Roller (Up) II	1	27	16	
604	023-24108-001	*Shaft II; Plate Pulley; M-Rmv	1	27	9	
605	023-24109-202	*Pulley Shaft II; M.-Rmv	1	27	17	
606	023-24110-200	*Disposal Box II	1	25	2	31x, 30x, 33x, 51x, 50x
607	023-24111-207	*M Compression Plate II	1	28	6	31x, 30x, 33x, 51x, 50x
608	023-24113-005	*Release Lever; M.-Rmv.	1	28	23	
609	023-24117-000	*Knob; Release Lever; M.-Rmv.	1	28	24	
610	023-24118-007	*Spring; M.-Rmv Release Lever	1	28	26	
611	023-24119-003	*Guide Plate; Disposal Box	1	28	20	
612	023-24120-001	*Manual Compression Lever	1	28	21	
613	023-24121-008	*Link Plate; M.-Rmv.	1	28	19	
614	023-24124-007	*Hook Shaft; M Removal Roller Lower	1	28	12	
615	023-24125-100	*Holding Plate Front; M.-Rmv.	1	28	13	
616	023-24126-000	*Roller; Hook; M.-Rmv.	2	28	16	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
617	023-24127-103	*Holding Plate Rear; M.-Rmv.	1	28	14	
618	023-24128-002	*Bracket ; Housing; M.-RMV.	2	26	2	
619	023-24128-002	*Bracket ; Housing; M.-RMV.	2	27	2	
620	023-24129-009	*Holding Plate; Pulley; M.-Rmv.	4	26	11	
621	023-24129-009	*Holding Plate; Pulley; M.-Rmv.	3	27	10	
622	023-24130-007	*Hook F; M-Rmv Roller	1	26	7	
623	023-24130-007	*Hook F; M-Rmv Roller	1	27	6	
624	023-24131-003	*Hook R; M-Rmv Roller	1	26	8	
625	023-24131-003	*Hook R; M-Rmv Roller	1	27	7	
626	023-24132-000	Bracket; M.-Rmv.	2	25	7	
627	023-24133-103	*Bracket; Gear; M.-RMV.	1	28	32	
628	023-24134-100	*Spring; Safety SW; M-Rmv Unit	1	28	48	
629	023-24135-009	*Set Plate;Safety SW; M.-Rmv.	1	28	49	
630	023-24136-005	*Stopper Boss	1	28	25	
631	023-24137-001	*Spring Hook R; Trans. Roller; M-Rmv	1	26	9	
632	023-24137-001	*Spring Hook R; Trans. Roller; M-Rmv	1	27	8	
633	023-24140-207	*Box Lever; Disposal box	1	25	3	
634	023-24143-109	*Seal; Disposal Instruction; Pic	1	25	6	
635	023-24144-008	*Shaft; M-Rmv Guide	1	26	3	
636	023-24144-008	*Shaft; M-Rmv Guide	1	27	3	
637	023-24145-004	*M-Rmv Guide A	1	26	4	
638	023-24145-004	*M-Rmv Guide A	2	27	4	
639	023-24146-000	*M-Rmv Guide B	2	26	5	
640	023-24147-007	*Spring; M-Rmv Guide	3	26	6	
641	023-24147-007	*Spring; M-Rmv Guide	2	27	5	
642	023-24148-003	*Handle Spring; Disposal Box	1	25	4	
643	023-26000-003	*Bracket plate; Clamp drive	1	15	4	
644	023-26005-005	*Bracket ;Clamp Sensor	1	15	9	
645	023-26018-000	*Wire Harness; Clamp Unit	1	15	11	
646	023-28001-007	Bracket Front Upper; Rail; M.-M.	1	21	14	
647	023-28002-003	Bracket Rear Upper; Rail; M.-M.	1	21	16	
648	023-28003-000	Bracket; Slide Lock; M.-M.	1	21	33	
649	023-28006-106	*Master Flange; Front	1	23	45	
650	023-28007-005	**Master Flange; Rear	1	23	63	
651	023-28010-006	Guide Bracket;Wire Harness; M.-M.	1	21	29	
652	023-28012-009	Bracket Rear Bottom; Rail; M.-M.	1	21	20	
653	023-28013-200	*Bottom Stay; M.-M Unit	1	23	14	
654	023-28014-109	*Upper Stay; M.-M Unit	1	24	5	
655	023-28015-008	*Box Stay; M.-Making	1	23	21	
656	023-28016-004	*Bracket; PCB; M.-Making	1	21	6	
657	023-28021-008	**Plate T-Rear; TPH	1	22	35	
658	023-28022-004	**Plate T-Front; TPH	1	22	36	
659	023-28024-007	**Holding roller; TA3	1	22	39	39x, 37x, 59x, 57x
660	023-28036-102	*Shaft; M Set Guide Plate	1	23	37	
661	023-28037-109	**Write Roller; D23-A3	1	23	25	39x, 37x, 59x, 57x
662	023-28044-008	*Shaft; M. Loading Roller	1	24	10	
663	023-28045-004	*Stocker Roller; A3	1	23	33	39x, 37x, 59x, 57x
664	023-28046-000	*M. Loading Roller; A3	1	24	7	39x, 37x, 59x, 57x
665	023-28048-003	*Load Roller; A3	1	24	13	39x, 37x, 59x, 57x
666	023-28051-004	*Guide Plate; Stocker	1	24	14	
667	023-28052-000	*Hook Spring; Stoker Guide Plate	1	24	15	
668	023-28053-104	*Cover; Master Pos. Sensor	1	24	46	
669	023-28057-002	**Cutter Guide Upper; A3	1	24	32	39x, 37x, 59x, 57x
670	023-28058-106	**Cutter Guide Lower; A3	1	24	33	39x, 37x, 59x, 57x
671	023-28070-009	*Handle; M.-M.	1	23	4	
672	023-28071-102	*Hook Right; Handle; M.-M.	1	23	7	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
673	023-28072-001	*Spring; Hook; M-M	2	23	9	
674	023-28073-008	*Lower Stay; M.-Making	1	23	17	
675	023-28074-101	*Reinforcement Plate; M.-M. Frame	1	23	16	
676	023-28076-007	*Shaft; Drawer Connector; M.-M Unit	2	24	3	
677	023-28078-000	*Spring; Drawer Connector	2	22	63	
678	023-28082-007	*Positioning Pin; Front; M.-M	2	23	13	
679	023-28084-000	Bracket Front Bottom; Rail; M.-M.	1	21	19	
680	023-28085-006	Bracket; Drawer Connector; M.-M.	1	21	25	
681	023-28086-002	Positioning Pin; Rear; M.-M	2	21	23	
682	023-28092-207	*Rear Frame; M.-M Unit	1	23	1	
683	023-28093-009	**Shaft; Load Roller Upper; A3	1	24	37	39x, 37x, 59x, 57x
684	023-28114-103	*M Set Guide Plate B; A3	1	23	35	39x, 37x, 59x, 57x
685	023-28115-100	*Spring B Front; M Set Guide Plate	1	23	38	
686	023-28117-005	Guide Upper; Flexible Wire; M.-M	1	21	28	
687	023-28119-008	Cover; M.-M. Unit Safety SW	1	21	39	
688	023-28121-002	Hook Stopper; Handle; M.-M.	1	21	35	
689	023-28122-106	Shaft; Stopper; M.-M	1	21	34	
690	023-28124-109	*Master Roll Holder; Bottom	1	23	19	
691	023-28130-001	**Fulcrum Plate; Master Roll Holder	1	23	52	
692	023-28131-008	**Shaft; Master Roll Holder	1	23	53	
693	023-28132-004	**Lever Shaft; Master Roll Holder	1	23	54	
694	023-28133-000	**Lever; Master roll Holder	1	23	56	
695	023-28134-007	**Hook; Master Roll Holder	1	23	58	
696	023-28135-003	**Lever Spring; Master Roll Holder	1	23	57	
697	023-28136-000	**Guide Spring; Master Holder	1	23	60	
698	023-28141-003	*Fulcrum Lever; Stoker	1	24	21	
699	023-28148-008	*Hook Shaft; M.-M Unit	2	24	4	
700	023-28150-207	*Frame; M-M Upper Unit	1	22	1	
701	023-28151-106	*Pivot Support Plate Front; M.-M Up	1	22	14	
702	023-28152-005	*Spring Hook Bracket Rear; TPH Pressure	1	22	7	
703	023-28154-105	*Shaft; M.-M Upper Unit	1	22	10	
704	023-28155-004	*Spring Front; M.-M Up	1	22	13	
705	023-28156-000	*Spring Rear; M.-M Up	1	22	8	
706	023-28157-007	*Shaft; Handle; M-M Up	1	22	2	
707	023-28158-100	*Pivot Shaft; TPH	1	22	23	
708	023-28159-301	*Pressure Lever Bracket; M.-M Up	2	22	25	
709	023-28160-008	*Pressure Release Plate; TPH Press	1	22	24	
710	023-28161-004	*TPH Pressure Spring 40	2	22	26	39x, 37x, 59x, 57x
711	023-28162-000	*Bottom Cover; TPH; M.-M.	1	22	21	
712	023-28165-000	*Cam; TPH Pressure	1	22	45	
713	023-28166-006	*Shaft; TPH Pressure Cam	1	22	47	
714	023-28168-009	*Bracket; TPH pressure motor	1	22	44	
715	023-28172-006	*Holding Plate; Worm Gear	1	22	58	
716	023-28173-100	*TPH Alignment Shaft	1	22	27	
717	023-28174-300	**TPH holder; TA3	1	22	29	39x, 37x, 59x, 57x
718	023-28175-005	**Bracket ; TPH Brush; TA3	1	22	37	39x, 37x, 59x, 57x
719	023-28177-105	*Safety Stopper; M.-M Up	1	22	15	
720	023-28184-004	**Shaft; Stoker roller Upper; A3	1	24	34	39x, 37x, 59x, 57x
721	023-28190-101	**M Transfer Roller; Wide Width	2	24	35	
722	023-28191-108	**M Transfer Roller; Middle width	4	24	36	39x, 37x, 59x, 57x
723	023-28191-108	**M Transfer Roller; Middle width	2	24	36	31x, 30x, 33x, 51x, 50x
724	023-28192-104	**M Transfer Roller; Short Width	2	24	38	
725	023-28194-107	*Holding Plate R; Stoker Guide Plat.	1	24	16	
726	023-28195-006	**Bracket; Write Pulse Motor	1	21	1	
727	023-28196-002	*Bracket; Load Pulse Motor	1	24	27	
728	023-28199-001	Guide Lower; Flexible Wire; M.-M	1	21	27	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
729	023-28200-000	Guide Roller; Wire Harness; M.-M.	1	21	32	
730	023-28202-100	Bracket; M.-M. Unit Safety SW	1	21	40	
731	023-28204-005	Bracket Upper; Junction PCB; M.-M.	1	30	2	
732	023-28206-105	*Hook Left; Handle; M.-M.	1	23	6	
733	023-28207-004	*Actuator plate; M.-M. Set Sensor	1	23	8	
734	023-28209-007	*Spring; Handle; M-M	1	23	12	
735	023-28210-005	*Master Guide Roller	2	23	20	
736	023-28213-004	*Shaft; Gear; TPH lift Motor	2	22	51	
737	023-28214-108	*Bracket; Set sensor; M.-M Upper	1	24	48	
738	023-28215-201	*Pushing Plate F; Set-Guide Plate	1	22	11	
739	023-28218-103	M.-Making Junction PCB	1	30	1	
740	023-28221-007	Bracket Lower; Junction PCB; M.-M.	1	30	3	
741	023-28222-003	Front Cover; M.-M. Unit	1	21	10	
742	023-28228-109	*Spring B Rear; M Set Guide Plate	1	23	36	
743	023-28229-105	*Stopper Front; M.-M Unit	1	23	39	
744	023-28231-002	*Stopper; M.-M. Close	1	23	48	
745	023-28232-009	*Base Bracket; Stopper; M.-M. Close	1	23	47	
746	023-28233-005	*Stopper Spring; M.-M Close	1	23	50	
747	023-28236-004	*Hook Lever; M.-M Up	1	22	3	
748	023-28237-000	*Hook; M.-M Up	2	22	4	
749	023-28238-104	Flexible Wire; M.-M	1	21	31	
750	023-28239-208	*Wire Harness; M.-M Unit	1	21	9	
751	023-28240-206	*Wire Harness; M.-M Upper Unit	1	22	59	
752	023-28242-101	*Wire Harness; M Pos. Sensor	1	24	51	
753	023-28244-201	*TPH Drawer Connector U; M.-M Up	1	22	65	
754	023-28245-003	*Reinforce Plate; Lower; M.-M. Unit	1	23	18	
755	023-28247-103	*Stopper Rear; M.-M Unit	1	23	40	
756	023-28250-309	*Master Making PCB	1	21	8	
757	023-28251-003	*Slide Guide 2; M.-M.	1	23	15	
758	023-28252-107	*Pivot Support Plate Rear; M.-M Up	1	22	9	
759	023-28253-103	*Pushing Plate R; Set-Guide Plate	1	22	6	
760	023-28259-101	*M Set Guide Plate B; B4		23	35	33x
761	023-28263-109	**Cutter Guide Lower; B4	1	24	33	31x, 30x, 51x, 50x
762	023-28265-004	**Cutter Guide Upper; B4	1	24	32	31x, 30x, 51x, 50x
763	023-28271-004	*Stocker Roller; B4	1	23	33	31x, 30x, 33x, 51x, 50x
764	023-28272-000	**Shaft; Stoker roller Upper; B4	1	24	34	31x, 30x, 33x, 51x, 50x
765	023-28284-009	*Load Roller; B4	1	24	13	31x, 30x, 33x, 51x, 50x
766	023-28285-005	*M. Loading Roller; B4	1	24	7	31x, 30x, 33x, 51x, 50x
767	023-28286-001	**Shaft; Load Roller Upper; B4	1	24	37	31x, 30x, 33x, 51x, 50x
768	023-28289-000	*Cutter Cover 2	1	24	45	31x, 30x, 51x, 50x
769	023-28297-402	**TPH holder; TB4	1	22	29	31x, 30x, 33x, 51x, 50x
770	023-28298-000	**Bracket; TPH Brush; TB4	1	22	37	31x, 30x, 33x, 51x, 50x
771	023-28299-006	**Holding roller; TB4	1	22	39	31x, 30x, 33x, 51x, 50x
772	023-28302-104	*M Set Guide Plate B; A4	1	23	35	31x, 30x, 51x, 50x
773	023-28303-100	**Write Roller; D23-B4	1	23	25	31x, 30x, 33x, 51x, 50x
774	023-28304-107	*Collar; Master Holder ;A4	1	23	67	31x, 30x, 51x, 50x
775	023-28310-000	*Master Guide Plate A; B4(D23)	1	24	42	31x, 30x, 51x, 50x
776	023-28315-001	**Protection Plate; TPH connector TA3	1	22	32	
777	023-28317-004	*Master Set Guide Bar	1	24	47	33x, 39x, 37x, 59x, 57x
778	023-28323-004	*Cutter Cover	1	24	45	33x, 39x, 37x, 59x, 57x
779	023-28327-107	*Master Guide Plate A; A3(D23)	1	24	42	33x, 39x, 37x, 59x, 57x
780	023-28328-103	*Gear Cover; M.-M UP	1	22	60	
781	023-28336-009	*Handle Stopper; M.-M.	1	23	10	
782	023-28338-001	*Shaft; Handle; M-M	1	23	3	
783	023-28339-008	Spring; Stopper; M.-M	1	21	36	
784	023-28340-006	*Guide; Master Loading	1	24	40	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
785	023-28341-002	*Bracket Rear; Write Roller	1	23	31	
786	023-28342-106	*Bracket Front; Write Roller	1	23	29	
787	023-28343-005	*Guide; Handle; M.-M.	1	23	5	
788	023-28344-001	*TPH Pressure Spring 23	2	22	26	31x, 30x, 51x, 50x
789	023-28353-000	Holding Plate; Wire Harness; M.-M.	1	21	30	
790	023-28356-000	*Hook Spring; M.-M Up	1	22	5	
791	023-28357-103	*Collar; Master Holder ;B4	1	23	67	33x
792	023-28358-002	Stopper; M.-M. Unit	1	1	23	
793	023-28361-003	*Pressure Detection Plate; TPH	1	22	49	
794	023-28367-001	*Guide Block; M.-M. Unit Mount	2	24	6	
795	023-28371-009	**Master Holder Base; A3	1	23	55	39x, 37x, 59x, 57x
796	023-28372-005	**Damper Case; Master Holder	1	23	61	
797	023-28374-008	**Master Holder Base; B4	1	23	55	33x
798	023-28375-004	**Master Holder Base; A4	1	23	55	31x, 30x, 51x, 50x
799	023-28376-108	*Bracket; Gear Shaft; M Loading	1	24	24	
800	023-28377-007	*Rear Cover; M.-M. Unit	1	23	51	
801	023-28378-100	*Support Plate; Rear Frame; M.-M	1	23	65	
802	023-28379-000	*Master Set Guide Bar B4	1	24	47	31x, 30x, 51x, 50x
803	023-28380-008	*Pressure Plate; Write Roller	1	23	32	
804	023-28380-008	*Pressure Plate; Write Roller	1	24	20	
805	023-28381-004	*Bracket Front; TPH Pressure spring	1	22	12	
806	023-28382-205	*Bracket; TPH Drawer Connector UP	1	22	62	
807	023-28383-007	*Fulcrum Plate; Master Stoker	1	24	19	
808	023-28387-002	**TPH Pressure Assist Plate; B4	2	22	30	31x, 30x, 33x, 51x, 50x
809	023-28394-009	**Reinforcement Plate; Master Holder Base	1	23	59	
810	023-28396-001	*Bracket; Stopper; M Set Guide Plate	1	23	41	
811	023-28397-008	*Shaft; Stopper; M Set Guide Plate	1	23	42	
812	023-28398-004	*Stopper; M Set Guide Plate	1	23	43	
813	023-28399-000	*Stopper Spring; M Set Guide Plate	1	23	44	
814	023-28401-005	*Bracket Bottom; Master Making PCB	1	21	7	
815	023-28402-001	Slide Rail 2	1	21	18	
816	023-28403-008	*Spring; Safety SW /Drum&Mm	1	14	15	
817	023-28403-008	Spring; Safety SW /Drum&Mm	1	21	41	
818	023-28404-004	*Bracket; M.-M. Unit set SW	1	14	16	
819	023-28404-004	Bracket; M.-M. Unit Set SW	1	21	42	
820	023-28405-108	*Bracket; De-Elect. Brush; M Loading	1	24	11	
821	023-28408-000	Protection Plate; Wire Harness; M.-M.	1	1	24	
822	023-28409-103	*Guide plate B; Master Set Guide Bar	1	24	53	31x, 30x, 51x, 50x
823	023-28410-004	*De-Electricity Brush ; A3	1	22	22	
824	023-28411-000	**De-electricity Brush; TPH A3	1	22	38	39x, 37x, 59x, 57x
825	023-28412-104	**TPH Boss	2	22	31	
826	023-28413-003	**TPH Pressure Assist Plate; A3	2	22	30	39x, 37x, 59x, 57x
827	023-28414-000	**De-electricity Brush; TPH B4	1	22	38	31x, 30x, 33x, 51x, 50x
828	023-28415-006	*De-Electricity Brush; M Loading	1	24	12	
829	023-28417-009	*Lower Bracket; Master End Sensor	1	23	23	
830	023-28418-005	*Upper Bracket A3; Master End Sensor	1	22	17	39x, 37x, 59x, 57x
831	023-28419-001	*Upper Bracket B4; Master End Sensor	1	22	17	33x
832	023-28420-000	*Upper Bracket A4; Master End Sensor	1	22	17	31x, 30x, 51x, 50x
833	023-28421-103	*Cutter Unit(rotary)	1	24	41	33x, 39x, 37x, 59x, 57x
834	023-28422-002	*Cutter Unit(Shuttle)	1	24	41	31x, 30x, 51x, 50x
835	023-28423-009	Seal; TPH; Pic (Not included in assembly)	1	22	68	EP,UP
836	023-28424-005	Seal; TPH; Eng (Not included in assembly)	1	22	68	AN,AW,UI
837	023-28426-105	*Seal; Master Making Unit	1	22	16	
838	023-28427-004	*Cover; Master End Sensor	1	22	19	
839	023-28428-000	Seal; Master Making Unit Cover	1	21	12	
840	023-28431-001	*light Absorber Strip(21X15)	1	22	18	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
841	023-28432-105	**Write Roller liner 3	1	23	27	
842	023-28433-004	*Shaft; Gear 8; TPH lift Motor	1	22	53	
843	023-28435-007	*Spring; TPH Alignment Shaft	1	22	67	
844	023-28436-003	**Cutter Guide Upper; B4R	1	24	32	33x
845	023-28437-000	**Cutter Guide Lower; B4R	1	24	33	33x
846	023-28439-002	*Adjuster Collar; Master Holder	1	23	69	31x, 30x, 33x, 51x, 50x
847	023-28440-000	*Spring Collar; Master Holder	1	23	68	31x, 30x, 33x, 51x, 50x
848	023-28441-007	*TPH Pressure Spring 30	2	22	26	33x
849	023-28942-103	*Seal; TPH Cleaning; Pic.	1	22	61	
850	023-28944-009	Seal;Setting Master;Pic.	1	21	11	
851	023-28946-001	*Seal; Pos. Leading Edge Of Master; Pic	1	24	43	
852	023-28955-000	Seal; M.-M. Unit Release; Pic	1	34	10	EP,UP
853	023-28958-000	Seal; M.-M. Unit Release; Eng	1	34	10	UI, AW, AN
854	023-30002-002	Hinge Bracket; Flat Bed	2	19	37	
855	023-30003-009	Bracket; FB Scanner	6	19	35	
856	023-30006-008	*Actuator Plate; Stage cover Actuator	1	33	5	
857	023-30007-004	*Frame; Stage Cover	1	33	3	
858	023-30008-000	*Stage Cover	2	33	1	
859	023-30070-008	*Stage Cover Hinge Ass'y 3	2	33	2	
860	023-30071-004	*Bracket; Stage cover closing sensor	1	19	31	
861	023-30073-007	*Actuator 2; Scanner	1	19	33	
862	023-30075-000	Stage Pad 2; Stage Cover	1	33	6	
863	023-34004-107	Front Cover	1	34	7	
864	023-34005-200	Front Door	1	34	1	
865	023-34006-002	Hinge Top; Front Door	1	34	12	
866	023-34007-009	Hinge Bottom; Front Door	1	34	13	
867	023-34015-001	Cover; Master Loading	1	34	11	
868	023-34018-108	Emblem; RZ390UI	1	34	2	RZ390UI
869	023-34020-307	Rear Cover	1	34	22	3xx
870	023-34021-001	Side Cover; Drive Side	2	34	19	
871	023-34024-108	Bracket Lower; Rear Cover	2	34	23	
872	023-34025-007	Bracket Left; Scanner Rear Cover	1	34	24	
873	023-34026-003	Bracket Right; Scanner Rear Cover	1	34	25	
874	023-34030-000	Side Cover; Paper Ejection Side	1	34	15	
875	023-34032-100	Side Cover; Paper Feeding Side	1	34	17	
876	023-34040-103	Cover; Scanner; Paper Feeding Side	1	34	18	
877	023-34041-100	Cover; Scanner; P.-Rcv. Side	1	34	16	
878	023-34042-106	Rear Cover; Scanner	1	34	20	
879	023-34043-005	Cover; Download Card	1	34	21	
880	023-34051-105	Bracket; Front Cover SW	1	29	19	
881	023-34051-105	Bracket; Front Cover SW	1	29-A	21	
882	023-34053-205	Bracket; Sensor; Front Cover	1	29	21	
883	023-34053-205	Bracket; Sensor; Front Cover	1	29-A	23	
884	023-34054-007	Seal; Magnet Adjuster	1	34	27	
885	023-34055-100	Black sheet; Front door set sensor	1	34	26	
886	023-34061-100	Emblem; RZ370AW	1	34	2	RZ370AW
887	023-34062-107	Emblem; RZ370AN	1	34	2	RZ370AN
888	023-34063-103	Emblem; RZ370EP	1	34	2	RZ370EP
889	023-34064-100	Emblem; RZ370UP	1	34	2	RZ370UP
890	023-34065-106	Emblem; RZ370C	1	34	2	RZ370C
891	023-34066-102	Emblem; RZ310UI	1	34	2	RZ310UI
892	023-34067-109	Emblem; RZ300EP	1	34	2	RZ300EP
893	023-34101-200	Rear Cover; RZ5	1	34	22	5xx
894	023-34103-008	Emblem; RZ570EP	1	34	2	RZ570EP
895	023-34104-004	Emblem; RZ570UP	1	34	2	RZ570UP
896	023-34105-000	Emblem; RZ570AW	1	34	2	RZ570AW

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
897	023-34106-007	Emblem; RZ570AN	1	34	2	RZ570AN
898	023-34109-006	Emblem; RZ500EP	1	34	2	RZ500EP
899	023-34110-004	Emblem; RZ510UI	1	34	2	RZ510UI
900	023-34111-000	Emblem; RZ590UI	1	34	2	RZ590UI
901	023-34120-000	Emblem; RZ330AW	1	34	2	RZ330AW
902	023-37002-105	*Frame; Panel	1	29	1	
903	023-37011-104	*Protection Shield	1	29	15	
904	023-37013-000	*Cover; Sub-Panel	1	29	6	
905	023-37014-006	Panel Cover; Bottom	1	34	14	
906	023-37015-002	*Sheet ; Panel Mode Key Eng	1	29	2	UI,AW,AN
907	023-37015-002	*Sheet ; Panel Mode Key Eng	1	29-A	2	UI,AW,AN
908	023-37016-106	*Sheet ; Print Control;RZ3 Eng/inch	1	29	3	UI
909	023-37017-005	*Sheet ; Sub Panel; RZ390UI	1	29	5	RZ39xUI
910	023-37018-001	*Plate ; Main Panel Eng	1	29	4	UI,AW,AN
911	023-37021-100	*Lpnl-Ctl PCB	1	29	16	
912	023-37022-106	*Main-SW-PCB	1	29	17	
913	023-37023-102	*Sub-SW-PCB	1	29	18	
914	023-37031-008	*Start Key; Eng	1	29	12	UI, AW, AN
915	023-37031-008	*Start Key; Eng	1	29-A	10	UI, AW, AN
916	023-37032-004	*Start Key; Pic.	1	29	12	EP,UP
917	023-37032-004	*Start Key; Pic.	1	29-A	10	EP,UP
918	023-37036-000	*Stop Key; Eng	1	29	9	UI, AW, AN
919	023-37036-000	*Stop Key; Eng	1	29-A	7	UI, AW, AN
920	023-37037-006	*Stop Key; Pic.	1	29	9	EP,UP
921	023-37037-006	*Stop Key; Pic.	1	29-A	7	EP,UP
922	023-37038-002	*Stop Key; Ch	1	29	9	C,CN
923	023-37038-002	*Start Key; Ch	1	29	12	C,CN
924	023-37038-002	*Stop Key; Ch	1	29-A	7	C,CN
925	023-37038-002	*Start Key; Ch	1	29-A	10	C,CN
926	023-37040-007	*Numeric Key	1	29	13	
927	023-37040-007	*Numeric Key	1	29-A	12	
928	023-37041-003	*Test Print Key; Eng	1	29	11	UI, AW, AN
929	023-37041-003	*Test Print Key; Eng	1	29-A	9	UI, AW, AN
930	023-37042-000	*Test Print Key; Pic.	1	29	11	EP,UP
931	023-37042-000	*Test Print Key; Pic.	1	29-A	9	EP,UP
932	023-37043-006	*Test Print Key; Ch	1	29	11	C,CN
933	023-37043-006	*Test Print Key; Ch	1	29-A	9	C,CN
934	023-37046-005	*Reset Key; Eng	1	29	8	UI, AW, AN
935	023-37046-005	*Reset Key; Eng	1	29-A	6	UI, AW, AN
936	023-37047-001	*Reset Key; Pic.	1	29	8	EP,UP
937	023-37047-001	*Reset Key; Pic.	1	29-A	6	EP,UP
938	023-37048-008	*Reset Key; Ch	1	29	8	C,CN
939	023-37048-008	*Reset Key; Ch	1	29-A	6	C,CN
940	023-37050-100	*Print Mode Key	1	29	10	
941	023-37050-100	*Print Mode Key	1	29-A	8	
942	023-37051-009	*Print Control Key; RZ3	1	29	14	
943	023-37056-000	*Wake-Up Key	1	29	7	
944	023-37056-000	*Wake-Up Key	1	29-A	5	
945	023-37061-004	*Sheet ; Panel Mode Key Pic	1	29	2	EP,UP
946	023-37061-004	*Sheet ; Panel Mode Key Pic	1	29-A	2	EP,UP
947	023-37062-000	*Sheet ; Panel Mode Key Ch	1	29	2	C,CN
948	023-37062-000	*Sheet ; Panel Mode Key Ch	1	29-A	2	C,CN
949	023-37066-103	*Sheet ; Print Control;RZ3 Eng/mm	1	29	3	AW,AN
950	023-37067-100	*Sheet ; Print Control;RZ3 Pic/mm	1	29	3	EP,UP
951	023-37068-106	*Sheet ; Print Control;RZ3 Ch/mm	1	29	3	C,CN
952	023-37076-001	*Plate ; Main Panel	1	29	4	EP,UP

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
953	023-37077-105	*Plate ; Main Panel Ch	1	29	4	C,CN
954	023-37081-005	*Sheet ; Sub Panel; RZ370AW/AN	1	29	5	RZ37xAW/AN
955	023-37082-001	*Sheet ; Sub Panel; RZ370EP/UP	1	29	5	RZ37xEP/UP
956	023-37083-008	*Sheet ; Sub Panel; RZ370C	1	29	5	RZ37xC
957	023-37084-004	*Sheet ; Sub Panel; RZ310UI	1	29	5	RZ31xUI
958	023-37085-108	*Sheet ; Sub Panel; RZ300EP	1	29	5	RZ30xEP
959	023-37097-009	*Sheet ; Sub Panel; RZ330AW	1	29	5	RZ33xAW
960	023-37101-200	*Frame Panel; RZ5	1	29-A	1	
961	023-37102-002	*Touch Panel Cover	1	29-A	16	
962	023-37103-009	*Numeric Display Cover	1	29-A	4	
963	023-37107-004	*Print Control Key; RZ5	1	29-A	11	
964	023-37109-007	*Display Mode Key; Eng	1	29-A	17	UI, AW, AN
965	023-37110-005	*Display Mode Key; Pic	1	29-A	17	EP,UP
966	023-37111-001	*Display Mode Key; Ch	1	29-A	17	C,CN
967	023-37117-000	*Sheet; Print Control Key; RZ5 Eng	1	29-A	3	EP,UP
968	023-37118-006	*Sheet; Print Control Key; RZ5 Pic	1	29-A	3	UI,AW,AN
969	023-37119-002	*Sheet; Print Control Key; RZ5 Ch	1	29-A	3	C,CN
970	023-37128-001	*Shield Mylar Sheet A; RZ5 SW-PCB	1	29-A	13	
971	023-37129-008	*Shield Mylar Sheet B; RZ5 Mode Key	1	29-A	18	
972	023-37136-306	*ML-SW-PCB	1	29-A	14	
973	023-37137-000	*MODE-KEY-PCB	1	29-A	19	
974	023-37142-004	*Grounding plate; LCD Panel RZ5	3	29-A	15	
975	023-43775-205	*LCD Control Unit	1	29-A	20	
976	023-50001-002	Hinge Upper; PCB Bracket; Ejection Side	1	30	13	
977	023-50002-106	Hinge Lower; PCB Bracket; Ejection Side	1	30	14	
978	023-50003-005	*Hinge Bracket; Upper	1	32	9	Option
979	023-50003-005	Hinge Bracket; Upper	1	32	9	RZ5 Standard
980	023-50004-001	*Hinge Bracket; Lower	1	32	11	Option
981	023-50004-001	Hinge Bracket; Lower	1	32	11	RZ5 Standard
982	023-50006-101	Bracket; Power Supply & Mech PCB	1	30	16	
983	023-50009-003	Bracket Upper; Power Supply PCB	1	30	15	
984	023-50013-000	Guide; Download Card	1	30	17	
985	023-50014-007	Washer F4.5X12X1	3	30	33	
986	023-50016-000	*Secure Bracket; SH3M-PCB	1	32	10	Option
987	023-50016-000	Secure Bracket; SH3M-PCB	1	32	10	RZ5 Standard
988	023-50019-009	*Bracket; SH3M-PCB	1	32	1	Option
989	023-50019-009	Bracket; SH3M-PCB	1	32	1	RZ5 Standard
990	023-50022-000	Bracket; Counter	1	29	29	
991	023-50022-000	Bracket; Counter	1	29-A	31	
992	023-50024-002	Bracket; Rf-Tag PCB	1	29	24	
993	023-50024-002	Bracket; RF-Tag PCB	1	29-A	26	
994	023-50027-001	*Bracket; Option IF Connector	1	32	4	Option (NET-C Only)
995	023-50027-109	Bracket; Option IF Connector	1	32	4	Option(NET-C & NET-CII)
996	023-50027-109	Bracket; Option IF Connector	1	32	4	RZ5 Standard
997	023-50028-008	*Connector Cover; PC Card slot	1	32	6	Option
998	023-50028-008	Connector Cover; PC Card slot	1	32	6	RZ5 Standard
999	023-50029-004	*Noise Reduction Cover	1	32	3	Option
1000	023-50029-004	Noise Reduction Cover	1	32	3	RZ5 Standard
1001	023-50031-009	Main Power SW Ass'y	1	29	23	
1002	023-50031-009	Main Power SW Ass'y	1	29-A	25	
1003	023-50032-005	Wire Harness; Main Power SW	1	29	31	
1004	023-50032-005	Wire Harness; Main Power SW	1	29-A	33	
1005	023-50032-005	Wire Harness; Main Power SW	1	30	25	
1006	023-50033-206	PS15-N100	1	30	18	AN,UI
1007	023-50036-108	Junction PCB; Paper Feed	1	3	33	
1008	023-50038-208	*SH3M-PCB	1	32	2	Option(RZ2/3 series only)

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1009	023-50039-000	Wire Harness; MR	1	30	34	OPTION
1010	023-50039-000	*Wire Harness; MR	1	32	7	Option
1011	023-50039-000	Wire Harness; MR	1	32	7	RZ5 Standard
1012	023-50040-008	Net-CII Cover;SH3	1	32	5	Option(NET-C & NET-CII)
1013	023-50040-008	Net-CII Cover;SH3	1	32	5	RZ5 Standard
1014	023-50041-004	Spring; Drive Interlock SW	2	30	6	
1015	023-50042-000	Shaft Bracket; Drive Interlock SW	2	30	5	
1016	023-50043-007	Frame; Drive Interlock SW; P.-Rcv. Side	1	30	11	
1017	023-50044-003	Frame; Drive Interlock SW; P.-F. Side	1	30	4	
1018	023-50051-107	Bracket P-Rcv Side; Drive Interlock SW	1	30	12	
1019	023-50052-103	Bracket Pf Side; Drive Interlock SW	1	30	9	
1020	023-50053-002	Spring; SW Bracket; D Interlock SW	2	30	10	
1021	023-50055-005	Button; Drive Interlock SW	2	30	7	
1022	023-50067-003	Wire Harness Guide Plate	1	19	40	
1023	023-50073-003	PS15-N200	1	30	18	EP,UP,AW,C
1024	023-50102-208	SH3M2-PCB	1	32	2	RZ5 Standard(RZ5 only)
1025	023-53001-100	Wire Harness; Panel	1	31	2	3xx
1026	023-53002-000	Wire Harness; Main Power Source	1	30	24	
1027	023-53003-006	Wire Harness; Master Rf-Tag	1	29	28	
1028	023-53003-006	Wire Harness; Master RF-Tag	1	29-A	30	
1029	023-53003-006	Wire Harness; Master RF-Tag	1	30	22	
1030	023-53004-100	TPH Drawer Connector H; Drive	1	21	26	
1031	023-53006-102	Wire Harness; Upper	1	31	3	
1032	023-53007-109	Wire Harness; Lower F	1	14	26	
1033	023-53007-109	Wire Harness; Lower F	1	21	45	
1034	023-53007-109	Wire Harness; Lower F	1	29	26	
1035	023-53007-109	Wire Harness; Lower F	1	29-A	28	
1036	023-53007-109	Wire Harness; Lower F	1	31	8	
1037	023-53009-101	Wire Harness; Lower R	1	31	5	
1038	023-53010-100	Wire Harness; Paper Ejection Rear	1	6	11	
1039	023-53010-100	Wire Harness; Paper Ejection Rear	1	7	17	
1040	023-53010-100	Wire Harness; Paper Ejection Rear	1	30	21	
1041	023-53010-100	Wire Harness; Paper Ejection Rear	1	31	6	
1042	023-53011-106	Wire Harness; Paper Feed Rear	1	2	39	
1043	023-53011-106	Wire Harness; Paper Feed Rear	1	3	34	
1044	023-53011-106	Wire Harness; Paper Feed Rear	1	5	21	
1045	023-53011-106	Wire Harness; Paper Feed Rear	1	31	7	
1046	023-53012-200	Wire Harness; FB Upper	1	5	20	3xx
1047	023-53012-200	Wire Harness; FB Upper	1	19	39	3xx
1048	023-53012-200	Wire Harness; FB Upper	1	20	40	3xx
1049	023-53012-200	Wire Harness; FB Upper	1	30	23	3xx
1050	023-53012-200	Wire Harness; FB Upper	1	31	4	3xx
1051	023-53014-008	Wire Harness ; Drum Drawer	1	14	21	
1052	023-53014-008	Wire Harness; Drum Drawer H	1	29	27	
1053	023-53014-008	Wire Harness; Drum Drawer H	1	29-A	29	
1054	023-53017-007	*Wire Harness; FB Pulse Motor	1	6	8	
1055	023-53017-007	Wire Harness; FB Pulse Motor	1	20	39	
1056	023-53023-007	Elevator Safety SW	1	2	9	
1057	023-53023-007	Elevator Safety SW	1	3	12	
1058	023-53024-003	*Drum Safety SW	1	14	17	
1059	023-53025-000	Safety SW Ass'y ; M-M,M-Rmv. Unit	1	21	43	
1060	023-53025-000	*Safety SW Ass'y; M-M/M-Rmv Unit	1	28	51	
1061	023-53026-006	Drive Interlock Safety SW	2	30	8	
1062	023-53027-002	Wire Harness; Panel RZ5	1	31	2	5xx
1063	023-53028-203	Wire Harness; FB Upper RZ5	1	5	20	5xx
1064	023-53028-203	Wire Harness; FB Upper RZ5	1	19	39	5xx

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1065	023-53028-203	Wire Harness; FB Upper RZ5	1	20	40	5xx
1066	023-53028-203	Wire Harness; FB Upper RZ5	1	30	23	5xx
1067	023-53028-203	Wire Harness; FB Upper RZ5	1	31	4	5xx
1068	023-74001-046	*Motor Assy (CWRS-445PA)	1	3	29	
1069	023-74001-046	*Motor Assy (CWRS-445PA)	1	15	8	
1070	023-74001-046	*Motor Assy (CWRS-445PA)	1	22	56	
1071	023-74001-046	*Motor Assy (CWRS-445PA)	1	28	40	
1072	023-74002-050	*Suction Motor; Cwrs-55PH	1	28	27	
1073	023-74036-001	Clamp Unit(1-11)	1	15		
1074	023-74049-006	FB Actuator A'ssy(5-8)	1	19		
1075	023-74068-000	Pressure Roller Ass'y; A3	1	8	7	39x, 37x, 59x, 57x
1076	023-74142-050	*Master Guide Assy ML;B4 SU(31-39)	1	24		33x
1077	023-75055-000	MECHA-CTL PCB; L; SU	1	30	19	
1078	023-75055-000	MECHA-CTL PCB; L; SU	1	31	1	
1079	023-75061-050	Drum Body L; A3; SU	1	10	1	37x, 57x
1080	023-75062-057	Drum Body L; A4; SU	1	10	1	31x, 30x, 51x, 50x
1081	023-75063-053	Drum Body L; Ledger; SU	1	10	1	39x, 59x
1082	023-75067-059	Drum Body; B4 ML; SU	1	10	1	33x
1083	023-75068-055	Drum Body ; A4W	1	10	1	Inkless drum
1084	023-75069-051	*Clamp Cam Assy	1	15	1	
1085	023-75071-056	Pressure Roller Support; Front Ass'y	1	8	5	
1086	023-75072-052	Pressure Roller Support; Rear Ass'y	1	8	6	
1087	023-75073-059	*TPH Assy A3(29-41)	1	22		39x, 37x, 59x, 57x
1088	023-75075-051	*TPH Assy B4(29-41)	1	22		31x, 30x, 33x, 51x, 50x
1089	023-75076-058	Pressure Control Assy(1-10)	1	6		
1090	023-75077-054	Air Pump Assy(17-29)	1	16		
1091	023-75078-050	Elevator Motor Assy(21-30)	1	3		
1092	023-75079-057	Guide Plate Assy(30-33)	1	8		
1093	023-75080-055	Guide Roller Assy(20-28)	1	8		
1094	023-75082-058	P.-F.-T.Unit SU(1-33)	1	4		
1095	023-75084-050	Suction Unit(1-32)	1	17		3xx
1096	023-75086-053	Suction Unit; RZ5; ML SU(1-32)	1	17-A		5xx
1097	023-75089-052	Stripper Unit(35-54)	1	8		
1098	023-75090-050	Squeegee Unit;A3(16-30)	1	12		39x, 37x, 57x, 59x
1099	023-75091-057	Squeegee Unit;B4(16-34)	1	13		33x
1100	023-75092-053	Squeegee Unit;A4(16-34)	1	13		31x, 30x, 51x, 50x
1101	023-75093-050	Timing Roller Assy(10-12)	1	8		
1102	023-75094-056	Ver. Print Pos. Base Assy(1-19)	1	5		
1103	023-75095-052	P.-Rcv.-T Unit(1-23)	1	18		
1104	023-75097-055	Disposal Box Unit;(1-6)	1	25		39x, 37x, 59x, 57x
1105	023-75098-051	Disposal Box Unit II(1-6)	1	25		31x, 30x, 33x, 51x, 50x
1106	023-75099-058	Panel Unit; RZ370EP/UP (1-18)	1	29		RZ37xEP/UP
1107	023-75104-051	Panel Unit ; RZ300EP (1-18)	1	29		RZ300EP
1108	023-75105-058	Panel Unit; RZ390UI (1-18)	1	29		RZ39xUI
1109	023-75106-054	Panel Unit; RZ310UI (1-18)	1	29		RZ31xUI
1110	023-75107-050	Panel Unit; RZ370AW/AN (1-18)	1	29		RZ37xAW/AN
1111	023-75108-057	Panel Unit; RZ370C (1-18)	1	29		RZ37xC
1112	023-75112-054	Clamp Plate Assy(20-31)	1	10		
1113	023-75113-050	Unit / Stage Cover(1-5)	1	33		
1114	023-75114-057	*Write Roller Assy A3(25-27)	1	23		39x, 37x, 59x, 57x
1115	023-75116-050	*Write Roller Assy B4(25-27)	1	23		31x, 30x, 33x, 51x, 50x
1116	023-75119-059	Pressure Roller Ass'y; B4	1	8	7	33x
1117	023-75120-057	Pressure Roller Ass'y; A4	1	8	7	31x, 30x, 51x, 50x
1118	023-75121-053	Separation Fan Assy(1-5)	1	16		
1119	023-75123-056	Cartridge Guide Assy(6-15)	1	11		
1120	023-75124-052	Main Gear Assy; A3 (8-14)	1	7		37x, 57x

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1121	023-75125-059	Main Gear Assy B4(8-14)	1	7		33x
1122	023-75126-055	Main Gear Assy; A4 (8-14)	1	7		31x, 30x, 51x, 50x
1123	023-75127-051	Main Gear Assy; Ledger (8-14)	1	7		39x, 59x
1124	023-75128-058	Main Motor Assy(21-24)	1	7		
1125	023-75129-054	Master Making Unit A3(Fig21 1-9, Fig22-24)	1	21		39x, 37x, 59x, 57x
1126	023-75130-052	Master Making Unit A4L(Fig21 1-9, Fig22-24)	1	21		31x, 30x, 51x, 50x
1127	023-75133-051	Master Making Unit B4;ML(Fig21 1-9, Fig22-24)	1	21		33x
1128	023-75134-058	Drum Lock Assy(10-19)	1	14		
1129	023-75135-054	Master Removal Unit(Fig25, Fig27)	1	26		39x, 37x, 59x, 57x
1130	023-75136-050	Master Removal Unit II(Fig26, Fig27)	1	27		31x, 30x, 33x, 51x, 50x
1131	023-75137-057	*Master Roll Holder Assy A3(52-64)	1	23		39x, 37x, 59x, 57x
1132	023-75138-053	*Master Roll Holder Assy B4(52-64)	1	23		33x
1133	023-75139-050	*Master Roll Holder Assy A4(52-64)	1	23		31x, 30x, 51x, 50x
1134	023-75140-058	*Master Guide Assy (31-39)	1	24		39x, 37x, 59x, 57x
1135	023-75141-054	*Master Guide Assy II(31-39)	1	24		31x, 30x, 51x, 50x
1136	023-75145-050	*Write Pulse Motor Ass'y; SU (#1-5)		21		
1137	023-75147-052	*Flap ; P.-Rcv.T. Ass'y	4	18		
1138	023-75152-056	*Disc; Clamp Sensor Ass'y	1	15	3	
1139	023-75153-052	Pressure Solenoid Assy(26-29)	1	7		
1140	023-75159-050	Elevator Shaft Ass'y	1	3	4	
1141	023-97000-101	Scanner Unit 300C2 (Fig.18,1-30, Fig.19.1-38)	1	19		
1142	030-11358-003	*Net-C Cover; SH3	1	32	5	Option (NET-C Only)
1143	030-12114-000	*Lever; Pressure Solenoid	1	7	28	
1144	030-12235-100	Support Plate; Main Motor	1	7	3	
1145	030-14342-108	Support Plate B; Upper limit	1	2	28	
1146	030-14346-006	Upper limit Adj. Screw	1	2	29	
1147	030-14347-002	Base; Upper limit Adj. Screw	1	2	30	
1148	030-14458-203	Fix Plate; Load Spring	1	8	19	
1149	030-14476-201	Load Spring	1	8	17	
1150	030-14480-004	Tube; 3x5	1	8	54	
1151	030-14521-002	*Lock; Fixing Block	1	8	40	
1152	030-15249-004	*Roller (Inner); Transfer Belt	3	17	18	
1153	030-15249-004	*Roller (Inner); Transfer Belt	3	17-A	18	
1154	030-16108-005	Shaft Holder; Right	1	14	24	
1155	030-16108-005	Shaft Holder; Right	1	21	22	
1156	030-16108-005	*Shaft Holder; Right	1	24	1	
1157	030-16109-001	Shaft Holder; Left	1	14	25	
1158	030-16109-001	Shaft Holder; Left	1	21	21	
1159	030-16109-001	*Shaft Holder; Left	1	24	2	
1160	030-16404-003	Ink Distributor	1	11	2	39x, 37x, 59x, 57x
1161	030-19205-001	*Support; Clamp Worm	1	3	30	
1162	030-19205-001	*Support; Clamp Worm	1	15	7	
1163	030-19205-001	*Support; Clamp Worm	1	22	57	
1164	030-19205-001	*Support; Clamp Worm	1	28	39	
1165	030-19242-004	*Bracket A; Compression Gear	1	28	9	
1166	030-19243-000	*Bracket B; Compression Gear	1	28	10	
1167	030-19408-000	*Spring; Box Cover; Disposal Box	1	25	5	
1168	035-14303-001	*Rubber ; Pick-Up Roller	2	2	15	
1169	408-02300-001	Battery; CR-2032	1	30	20	
1170	435-00047-004	*Ferrite Core	1	32	8	Option
1171	435-00047-004	Ferrite Core	1	32	8	RZ5 Standard
1172	444-30000-001	Sensor; GP1A73A	3	2	32	
1173	444-30002-101	Sensor GP1A75ER	1	21	44	
1174	444-30008-002	Sensor; LG-248NI1	1	3	14	
1175	444-30008-002	*Sensor; LG-248NI1	1	5	19	
1176	444-30008-002	*Sensor; LG-248NI1	1	6	10	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1177	444-30008-002	Sensor; LG-248NI1	1	7	16	
1178	444-30008-002	*Sensor ; LG-248NL1	1	11	21	
1179	444-30008-002	*Sensor;LG-248NI1	1	14	19	
1180	444-30008-002	*Sensor; LG-248NI1	2	15	10	
1181	444-30008-002	*Sensor; LG-248NL1	1	17-A	42	
1182	444-30008-002	*Sensor; LG-248NL1	1	19	34	
1183	444-30008-002	*Sensor; LG-248NI1	1	22	50	
1184	444-30008-002	*Sensor; LG-248NI1	2	24	49	
1185	444-30008-002	*Sensor; LG-248NI1	1	26	29	
1186	444-30008-002	*Sensor; LG-248NI1	1	27	28	
1187	444-30008-002	*Sensor; LG-248NI1	2	28	47	
1188	444-30010-007	Sensor; LG285D1	1	29	22	
1189	444-30010-007	Sensor; LG285D1	1	29-A	24	
1190	444-33000-002	*GP2A200LCS	1	17	22	
1191	444-33000-002	*GP2A200LCS	1	17	27	
1192	444-33000-002	*GP2A200LCS	1	17-A	22	
1193	444-33000-002	*GP2A200LCS	1	17-A	28	
1194	444-33003-109	*Sensor; ON-171-A8	1	24	50	
1195	444-33006-000	*Sensor; PS-117ED1	1	4	10	
1196	444-33006-000	*Sensor; PS-117ED1	1	8	30	
1197	444-39000-004	**Sensor; E-3674	1	24	39	
1198	444-41002-200	*Sensor;OS665633-703	1	26	28	
1199	444-41002-200	*Sensor;OS665633-703	1	27	27	
1200	444-42029-200	*Sensor (Send); KH0854-00	1	23	24	
1201	444-42030-305	*Sensor (Rcv); KH0854-01	1	22	20	
1202	444-43007-200	*Master Loading Sensor	1	26	26	
1203	444-43007-200	*Master Loading Sensor	1	27	25	
1204	444-51003-000	Sensor; YAA81-0068N	1	11	5	31x,30x, 51x, 50x, 33x
1205	444-51004-007	Sensor; YAA81-0070N	1	11	5	39x,37x, 59x, 57x
1206	444-59002-107	RF-Tag Reader; Drum	1	11	16	
1207	444-59003-107	RF-Tag PCB	1	29	25	
1208	444-59003-107	RF-Tag PCB	1	29-A	27	
1209	444-59006-106	*RF-Tag Reader; Master	1	23	46	
1210	444-80001-106	**TPH 303R11	1	22	34	39x, 37x, 59x, 57x
1211	444-80002-102	**TPH260R39	1	22	34	31x, 30x, 33x, 51x, 50x
1212	488-00048-004	Power Cord; 220V EU (L)	1	30	32	EP,UP,AW,C
1213	488-00050-009	Power Cord; 100V (L)	1	30	32	AN,UI
1214	488-90030-109	**Ground Wire; U3-55-R3	1	22	41	
1215	490-20005-008	*Motor; CCWRS-555PH-24100	1	17	26'	
1216	490-20005-008	*Motor; CCWRS-555PH-24100	1	17-A	27	
1217	490-20005-008	*Motor; CCWRS-555PH-24100	1	28	56	
1218	490-22017-003	*CWTD3337G-24F-9K24E	1	7	21	
1219	490-31010-003	*Motor;KH42JM2B173	1	6	7	
1220	490-33015-002	*Motor; PM42L-048-ZVN6	1	17-A	38	5xx
1221	490-33015-002	**Motor; PM42L-048-ZVN6	1	21	2	
1222	490-33015-002	*Motor; PM42L-048-ZVN6	1	24	28	
1223	490-33016-009	*Motor; PM42L-048-ZVN5	1	5	17	
1224	490-41009-003	*Fan; D12F-24PLH1C10	1	17	28	
1225	490-41009-003	*Fan; D12F-24PLH1C10	1	17-A	29	
1226	490-41012-004	*Fan; BG1203-B054	2	16	2	
1227	490-50006-009	*Solenoid; Tds-10A-1056	1	7	27	
1228	490-50006-009	*Solenoid; Tds-10A-1056	1	14	11	
1229	490-50006-009	Solenoid; Tds-10A-1056	1	21	37	
1230	490-50007-005	*Solenoid; Tds-09SI-59	1	24	22	
1231	492-00001-108	Counter	2	29	30	
1232	492-00001-108	Counter	2	29-A	32	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1233	550-20059-108	Seal;P.-F.-T.Down	1	2	3	
1234	550-21173-001	Seal: P.-Feed Pressure; Pic.	1	2	2	
1235	600-50057-006	Bearing;Flaw678 ZZA	2	3	19	
1236	601-10195-004	Bearing; Ddlf-1910ZZR	1	8	16	
1237	601-10228-000	*Bearing;6900ZZNR	2	23	28	
1238	607-00005-006	Metal; S6X22/19X6; 26X2	1	7	32	
1239	607-03001-001	*Metal;S4X7X2	1	12	20	
1240	607-03001-001	*Metal;S4X7X2	1	13	20	
1241	607-03001-001	*Metal;S4X7X2	1	13	20	
1242	607-10003-001	Metal;F16X22/19X6;26X2	1	7	33	
1243	607-10003-001	Metal;F16X22/19X6;26X2	2	8	9	
1244	607-10005-004	**Metal;F8x10x3;11.2x0.6	2	22	40	
1245	607-10006-000	*Metal;F6X8X4;10X1	2	23	34	
1246	607-10006-000	**Metal;F6x8x4;10x1	6	24	31	
1247	607-10009-000	*Metal;F6X10X6.5;12X1.5	2	26	19	
1248	607-10009-000	*Metal;F6X10X6.5;12X1.5	2	27	18	
1249	607-13000-003	*Metal;F6X10/9X4;12X1.5	2	28	34	
1250	607-13000-402	*Metal;F6X10/9X6;12 X 1.5	2	17	16	
1251	607-13000-402	*Metal;F6X10/9X6;12 X 1.5	5	17-A	16	
1252	607-13000-402	*Metal;F6X10/9X6;12 X 1.5	2	22	48	
1253	607-15000-000	Metal; F8X13/12X5;16X2	1	2	35	
1254	607-15000-000	Metal; f8X13/12X5;16X2	1	3	20	
1255	607-15000-000	Metal;f8X13/12X5;16X2	2	16	11	
1256	607-15000-000	*Metal; f8X13/12X5;16X2	2	28	22	
1257	607-15000-400	*Metal; F8X12/11X10: 15X2	2	28	17	
1258	607-15001-503	Metal; F8X12/10.8X14; 16X2	1	2	38	
1259	607-15005-002	*Metal; F8X10X8; 12X1.5	2	24	17	
1260	607-15007-005	*Metal;F8X12X7;16X1.5	2	22	43	
1261	607-16001-000	Metal;F10X15/14X6;18X2	3	2	13	
1262	607-16001-000	Metal;F10X15/14X6;18X2	2	8	13	
1263	607-16001-000	*Metal;F10X15/14X6;18X2	2	28	7	
1264	607-16008-003	*Metal;F10X14x10;18X2	2	22	28	
1265	607-40001-003	*Metal;F8X11/10X5.5;14X2	1	8	23	
1266	610-00022-003	**Damper; 2G50-C-10HG	1	23	62	
1267	610-00022-003	*Damper; 2G50-C-10HG	1	24	23	
1268	610-10009-005	*One-Way Hinge; OWNF6-1NRS	1	4	28	
1269	611-90002-003	*Pulley;P40S2M60	1	17	19	
1270	611-90002-003	*Pulley;P40S2M60	1	17-A	19	
1271	611-90006-009	Pulley; P18-5GT-12	1	7	7	
1272	611-90007-005	*Pulley; P42-5Gt	1	7	12	
1273	611-90008-001	*Pulley; P42-5GT-13	1	7	24	
1274	611-90010-006	**Pulley Ass'y; P40-2Gt-5	1	21	4	
1275	611-90012-009	*Pulley; P70-2Gt-5	1	23	30	
1276	612-02101-207	*Gear; M1X15X12	1	8	12	
1277	612-03106-008	*Gear;M1X80X10	1	16	18	
1278	612-10001-009	*Gear;M1.25X22	1	26	22	
1279	612-10001-009	*Gear;M1.25X22	1	27	21	
1280	612-10002-005	*Gear;M1.25X12	1	26	23	
1281	612-10002-005	*Gear;M1.25X12	1	27	22	
1282	612-10003-001	*Gear;M1.25X9	1	26	24	
1283	612-10003-001	*Gear;M1.25X9	1	27	23	
1284	612-10004-008	*Gear;M1.25X12X7	2	28	18	
1285	612-10005-004	*Gear;M0.8X54	1	28	31	
1286	612-10006-000	*Gear;M0.8X60+M0.8X16	1	28	30	
1287	612-10009-107	*Gear; M1x24	1	3	24	
1288	612-10010-008	*Gear;M1X20X6	1	22	46	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1289	612-10013-007	*Gear;M0.8X36X10	1	5	15	
1290	612-10014-003	*Gear; M1X126X7.5	1	5	10	
1291	612-10016-006	*Gear; M1X140X8	1	5	5	
1292	612-10017-002	*Gear;M1X80X10	1	7	23	
1293	612-10018-009	*Gear; M0.8X25	1	28	33	
1294	612-10019-005	*Gear; M1.25X16X4.5	1	28	36	
1295	612-10020-003	*Gear; M1.25X16X8.5	1	28	37	
1296	612-10021-107	Gear;M0.8X33X7.4	1	2	12	
1297	612-10023-002	*Gear;M1X50X6	1	4	9	
1298	612-10024-009	*Gear; M1x25x8.5 OWC	1	12	29	
1299	612-10024-009	*Gear; M1x25x7 OWC	1	13	29	
1300	612-10024-009	*Gear; M1x25x7 OWC	1	13	29	
1301	612-10026-001	Gear;M1X45X6	1	12	8	
1302	612-10026-001	Gear;M1X45X6	1	13	8	
1303	612-10027-008	*Gear;M0.8X19X4	1	12	25	
1304	612-10027-008	*Gear;M0.8X19X4	1	13	25	
1305	612-10027-008	*Gear;M0.8X19X4	1	13	25	
1306	612-10028-004	*Gear;M0.8X43X3	1	12	26	
1307	612-10028-004	*Gear;M0.8X43X3	1	13	26	
1308	612-10028-004	*Gear;M0.8X43X3	1	13	26	
1309	612-10035-000	*Gear; M0.5x21x6	1	17-A	41	5xx
1310	612-10036-007	*Gear;M1x20x7	1	4	29	
1311	612-10103-006	*Gear;M0.8X13X5	1	24	9	
1312	612-10104-002	*Gear;M0.8X16X5	1	24	18	
1313	612-10105-009	*Gear;M0.8X16X4	1	24	26	
1314	612-10106-005	*Gear;M0.8X34X4	1	24	25	
1315	612-11103-000	*Gear; M0.8X15X7	1	28	45	
1316	612-11300-107	Gear;M0.8X34X8.5	2	2	19	
1317	612-11304-005	*Gear; M0.8X37+M1X15	1	15	5	
1318	612-12208-107	Gear; M1X28X8	1	6	26	
1319	612-12306-001	*Gear ; M1x32x4	1	11	18	
1320	612-12315-000	*Gear; M1X31X6	1	15	2	
1321	612-12701-008	*Gear; M1X71X14	1	28	8	
1322	612-30001-005	*Helical gear; M1x16x6	1	17-A	35	5xx
1323	612-50005-007	*Worm gear; M1x12x1	1	17-A	39	5xx
1324	612-80006-008	*Gear;M0.8X25+M0.8X14	1	22	52	
1325	612-80007-004	*Gear;M0.8X25+M1X14	1	22	54	
1326	612-80008-000	*Gear; M0.8X20+M0.8X14	1	22	55	
1327	612-80011-001	*Gear; M0.8X23+M0.8X14	1	3	25	
1328	612-80012-008	*Gear; M0.8X30+M0.8X14	1	3	26	
1329	612-80013-004	*Gear; M0.8X29+M1X14	1	3	27	
1330	612-80017-000	*Gear;M1X42+M1X28	1	5	7	
1331	612-80018-006	*Gear;M0.8X36+M0.8X18	2	24	30	
1332	612-80019-002	*Gear;Mx0.5X89+M0.8X34	1	24	29	
1333	612-81303-006	*Gear; M0.8X35+M0.8X15	1	5	16	
1334	612-81303-006	*Gear; M0.8X35+M0.8X15	1	15	6	
1335	612-81303-006	*Gear; M0.8X35+M0.8X15	1	28	41	
1336	612-81401-008	*Gear; M0.8X17+M0.8X49	1	28	44	
1337	612-81602-003	*Gear; M1X17+M0.8X61	1	28	43	
1338	612-82407-000	Gear; M1X41+M1X29	1	6	25	
1339	613-10002-002	**Gear Pulley; M0.5X130+17-2	1	21	3	
1340	613-11300-007	*Pulley Gear; 0.8X31+53S2M	1	28	28	
1341	620-00010-001	Belt; 645-5GT-10	1	7	25	
1342	620-80001-008	**Belt; 256-2GT-4	1	21	5	
1343	621-00001-000	*Belt; 40-S2M-290	1	28	29	
1344	621-00003-002	*Belt; 40-S2M-138	1	17	20	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1345	621-00003-002	*Belt; 40-S2M-138	1	17-A	20	
1346	628-21401-009	*Transfer Belt 2; 2X140	4	26	16	
1347	628-21401-009	*Transfer Belt 2; 2X140	3	27	15	
1348	629-00002-004	*Flat Belt; 15X0.65X519	3	17	3	
1349	629-00002-004	*Flat Belt; 15X0.65X519	3	17-A	3	
1350	635-10002-000	*Stepped Screw;F4X4.5;M3X4	2	22	64	
1351	635-10004-002	Stepped Screw;F5X5;M3X3	4	21	24	
1352	635-10005-009	**Stepped Screw;F6x7.2;M3x4	1	22	33	
1353	635-10006-005	*Stepped Screw;F5X10.8;M3X3	2	28	15	
1354	635-10007-001	*Stepped Screw;F5X3;M3X3	2	24	44	
1355	635-10008-008	*Stepped Screw;F6X5;M3X5	1	10	31	
1356	635-10009-004	Stepped Screw;F5X26;M3X4	2	9	17	
1357	635-17423-000	*Stepped Screw;F4X2.2;M3X4	2	23	11	
1358	635-17433-006	Step Screw	2	12	12	
1359	635-17433-006	Step Screw	2	13	12	
1360	635-17523-005	Stepped Screw;Dia.5X2;M3X3	4	9	11	
1361	635-17613-004	*Stepped Screw;6X1.8;M3X4	2	4	31	
1362	635-17613-004	Stepped Screw;6X1.8;M3X4	2	8	8	
1363	635-17613-101	*Step Screw; D6X1.5; M3X4.5	1	23	49	
1364	635-17614-108	Stepped Screw;6X1.7;M4X4	1	16	14	
1365	635-17624-006	*Stepped Screw;6X2.2;M4X2.5	1	8	50	
1366	635-17634-001	Stepped Screw;F6X3;M4X4	2	12	6	
1367	635-17634-001	Stepped Screw;F6X3;M4X4	2	13	6	
1368	635-17814-000	Stepped Screw; 8X1.7;M4X4.3	1	7	6	
1369	635-17824-005	Stepped Screw;F8X2.3;M4X4.4	4	2	5	
1370	635-18513-003	*Stepped Screw;F5X1.5;M3X3	1	28	50	
1371	639-00002-000	*Sheet ;Squeegee Roller	1	12	30	
1372	639-00605-104	Washer ; 6.2x9.5x0.5	4	4	38	
1373	639-00610-000	P Washer; 6X13.5X1	1	8	15	
1374	639-00815-001	*Washer ; 8x16x1.5	1	13	34	
1375	639-00815-001	*Washer ; 8x16x1.5	1	13	34	
1376	640-60040-000	*O Ring;P4-1.9	1	12	21	
1377	640-60040-000	*O Ring;P4-1.9	1	13	21	
1378	640-60040-000	*O Ring;P4-1.9	1	13	21	
1379	640-60100-100	O Ring ; P10-2.4	1	11	3	
1380	640-67340-009	*O Ring;34-3.6	1	16	25	
1381	660-01000-013	Rubber Foot; K-40	4	1	14	
1382	660-05000-018	Magnet Catch;SM-50P	1	4	34	
1383	660-05000-018	*Magnet Catch; SM-50P	1	18	23	
1384	660-05000-018	Magnet Catch;SM-50P	1	29	20	
1385	660-05000-018	Magnet Catch;SM-50P	1	29-A	22	
1386	660-05105-006	Door Catch	1	34	5	
1387	660-05106-002	Cover Catch	1	34	4	
1388	665-01212-009	Reuse Band ; RSG-130	3	26	33	
1389	665-01212-009	Reuse Band ; RSG-130	3	27	32	
1390	665-02021-606	Clip; NK-7N Nikko Nylon Clip	1	16	31	
1391	665-02039-009	Edging Saddle;ESD-17L	1	1	29	
1392	665-02039-009	Edging Saddle;ESD-17L	3	30	26	
1393	665-02043-006	Wire Saddle;LWS-1316	6	1	28	
1394	665-02043-006	Wire Saddle;LWS-1316	2	19	38	
1395	665-02043-006	*Wire Saddle;LWS-1316	2	22	66	
1396	665-02043-006	Wire Saddle;LWS-1316	17	30	28	
1397	665-02044-002	Wire Saddle;LWS-0711	1	12	32	
1398	665-02044-002	Wire Saddle;LWS-0711	1	13	36	
1399	665-02044-002	Wire Saddle;LWS-0711	1	21	46	
1400	665-02044-002	*Wire Saddle;LWS-0711	2	23	66	

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ID	Part No.	Part Name	Q'ty	Fig	No.	Remark
1401	665-02044-002	*Wire Saddle LWS-0711	2	24	52	
1402	665-02044-002	Wire Saddle;LWS-0711	6	29	32	
1403	665-02044-002	Wire Saddle;LWS-0711	6	29-A	34	
1404	665-02055-004	Wire Saddle; LWS-2218	8	30	27	
1405	665-02901-002	Power Band T10	2	16	7	
1406	665-04002-005	Square Bushing	1	29	33	
1407	665-04002-005	Square Bushing	1	29-A	35	
1408	665-04002-005	Square Bushing	1	30	30	
1409	665-04054-005	Square Bushing;Sb-2718	2	30	31	
1410	665-04055-001	SB-6025	2	19	36	
1411	665-04055-001	SB-6025	1	29	34	
1412	665-04055-001	SB-6025	1	29-A	36	
1413	665-04055-001	SB-6025	1	30	29	
1414	S-4340	Risorinc3N(1-11)	1	32		
1415		Panel Unit; RZ330AW (1-18)	1	29		RZ33xAW
1416		Side Frame L Front	1	1	1	
1417		Side Frame L Rear :Assy	1	1	2	
1418		*Pin	1	11	19	
1419		*Ink Motor Ass'y	1	11	20	
1420		Main Frame ; Drum	1	12	1	
1421		Main Frame ; Drum	1	13	1	
1422		*Front Frame; M.-M Unit Assy	1	23	2	
1423		*Washer; D6	2	26	30	
1424		*Washer; D6	2	27	29	
1425		Panel Unit ; RZ5 Eng (1-19)	1	29-A		UI,AW,AN
1426		Panel Unit; RZ5 Pic (1-19)	1	29-A		EP,UP
1427		Panel Unit; RZ5 Ch (1-19)	1	29-A		C,CN



Yellow marked parts are RZ5 new parts or modification parts.



Blue marked parts are just last 3 digits number change or minor note.